

# AMCA Publication 511-13

## Certified Ratings Program Product Rating Manual for Air Control Devices



**AIR MOVEMENT AND CONTROL  
ASSOCIATION INTERNATIONAL, INC.**

The International Authority on Air System Components

# AMCA Publication 511-13

## Certified Ratings Program Product Rating Manual for Air Control Devices

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# AMCA Publications

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# Related AMCA Documents

<b>Related Publications</b>	AMCA Publication 11	Certified Ratings Program Operating Manual
	AMCA Publication 111	Laboratory Accreditation Program
	AMCA Publication 512	AMCA Listing Label Program
<b>Related Standards</b>	ANSI/AMCA Standard 500-D	Laboratory Methods for Testing Dampers for Rating
	ANSI/AMCA Standard 500-L	Laboratory Methods for Testing Louvers for Rating
	ANSI/AMCA Standard 540	Test Method for Louvers Impacted by Wind Borne Debris
	ANSI/AMCA Standard 550	Test Method for High Velocity Wind Driven Rain Resistant Louvers

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# Certified Ratings Program

## Product Rating Manual for Air Control Devices

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### 1. Purpose

AMCA Publication 511 dictates proper presentation of data and other required technical procedures for certification of air control devices under the AMCA Certified Ratings Program. This manual shall be used in conjunction with the current edition of AMCA Publication 11.

### 2. Scope

The products within the scope of this program are air control devices for use in general ventilation and air conditioning systems.

This program shall apply only to complete cataloged series of sizes. It shall not apply to individual sizes in a series, or part of a series of sizes, or to special units on which catalog ratings are not published.

The AMCA Certified Ratings seal shall be used only in connection with the specifically licensed device. The AMCA Seal shall be used only on complete units. The application of the AMCA seal to individual component parts, such as blades, frames, etc., is not permitted.

### 3. Definitions and Symbols

#### 3.1 Definitions

All definitions found in AMCA Publication 11, as well as the definitions in this section, apply to this program.

##### 3.1.1 Appurtenance

Appurtenance is any item in the air stream or on the inlet or discharge of the air control device that may affect the performance of the air control device.

An appurtenance shall be considered a part of the air control device if it is in place when the device is tested for performance rating and the effect of the appurtenance is included in the cataloged performance rating.

##### 3.1.2 AMCA Certified Ratings Program

The Certified Ratings Program is a program for certifying a product's performance ratings, as defined in this document.

##### 3.1.3 Performance rating(s)

Performance ratings are data generated from actual tested products used to derive the certified and published information.

##### 3.1.4 Shall and should

The word "shall" indicates a mandatory requirement; the word "should" indicates an advisory statement.

##### 3.1.5 Aerodynamically similar

Louver and damper designs are considered to be aerodynamically similar if the profiles of the components in the air stream are geometrically similar. The blades shall be in relative position to the frame and the center-to-center dimensions shall be the same. Frame, blade stops and blade profiles may have slight variances due to manufacturing methods. Blades must have the same streamline shape in that their leading and trailing edges shall be dimensionally equal. The overall angle or curvature of the blade must be the same. Slight deviations in material thickness shall not reduce the overall free area by more than 5% for dampers and 2.5% for louvers. Blade seals shall have the same profile, be of the same durometer and be secured to the blade in the same manner.

In addition to the requirements described above, louver or damper models claiming aerodynamic similarity for the purpose of certifying leakage performance shall meet the following criteria:

- The frames and blades shall have a modulus of elasticity (E) greater than or equal to the originally licensed model.
- The blade action (i.e., whether the damper is parallel or opposed blade) shall be the same as the originally licensed model.
- The method used for interconnecting the damper or louver blades (i.e., the linkage) shall be the same as the originally licensed model.
- The jamb seal shall be the same as the originally licensed model.
- The blade axle bearing assemblies shall be the same as the originally licensed model.

##### 3.1.6 Volume control damper

A volume control damper is a device which, when mounted to a duct or opening, is used to vary the volume of air through the duct or opening. It can be operated manually or mechanically and may have one or more blades.

For the purposes of this document, dampers meeting the definition of a backdraft damper or a UL-classified damper shall not be considered a volume control damper. Ultra-low-leakage dampers and bubble-tight dampers may be tested as volume control dampers.



### 3.1.7 Backdraft damper

A backdraft damper is a damper which, when mounted in a duct or opening, permits airflow in one direction and prevents airflow in the opposite direction.

### 3.1.8 UL-Classified damper

For the purpose of this document, a UL-classified damper is a device which is classified to Underwriters Laboratories category code EMME (Dampers for Fire Barriers and Smoke Applications) as a smoke damper, combination fire and smoke damper, or corridor damper.

### 3.1.9 Ultra-low-leakage damper

This is a device that leaks  $35.2 \text{ L/s/m}^2$  ( $6.93 \text{ cfm/ft}^2$ ) or less at a static pressure differential of 3.0 kPa (12 in. wg). Leakage performance of ultra-low-leakage dampers may be certified at any static pressure differential 3.0 kPa (12 in. wg.) or greater as long as the leakage does not exceed  $2 \times (\Delta P_s)^{0.5}$ .

### 3.1.10 Bubble-tight damper

A bubble-tight damper is a device whose leakage performance at the tested pressure meets the requirements of the bubble test as described in ANSI/AMCA 500-D.

## 3.2 Symbols

Symbol	Description
$\Delta P_s$	Pressure drop or pressure differential

## 4. Data Submittal Requirements

AMCA staff shall accept test data obtained in only the AMCA laboratory or an AMCA-accredited laboratory. Test data shall conform to the test standard used.

For each air control device and certification type covered by this program, a separate section of testing and rating requirements is included. The specific procedures and test data necessary for preparing performance ratings are defined in Sections 8 through 21.

The following data shall be submitted with all CRP-5 application forms:

- Results of the test(s), corrected to standard air density, where applicable
- Photograph of each test setup
- Performance curve(s) of the test results, with test points identified
- Dimensional drawings
- For all louvers, one additional drawing as shown in Annex B.
- For louvers tested with a drain pan, one additional draw-

ing showing the height and setback dimensions of the drain pan

- For gravity ventilators, one additional drawing as shown in Section 19

## 5. Required Catalog Statements

### 5.1 Licensed product statement

The following statement shall be printed prominently and immediately adjacent to the reproduction of the AMCA Certified Ratings seal:

"[Licensee's name] certifies that the [product designation] shown hereon [or herein] is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program."

### 5.2 Licensed performance statement

When performance ratings are licensed to use the AMCA Certified Ratings seal, the following additional statement shall be printed prominently and immediately adjacent to the performance ratings:

"The AMCA Certified Ratings seal applies to [certification type] ratings."

Where [certification type] is one of the following:

- Air Performance
- Water Penetration and Air Performance
- Water Penetration, Wind-Driven Rain, and Air Performance
- Wind-Driven Rain and Air Performance
- Water Penetration, Air Performance, and Sound
- Sound and Air Performance
- Energy Efficiency and Air Performance
- Air Leakage
- Air Leakage and Energy Efficiency
- Air Leakage and Air Performance
- Air Leakage, Air Performance, and Energy Efficiency
- Efficiency

### 5.3 Appurtenances statement

Where published ratings include the effect of an appurtenance, the following statement shall be placed adjacent to the ratings:

"Ratings include the effect of [insert appurtenance here]."

6. General Guidelines for Air Control Products

6.1 Manufacturer’s responsibility

It is incumbent on manufacturers to develop catalog performance ratings of the licensed products so that the product provided to their customers performs within the tolerances allowed by the Certified Ratings Program.

This section provides general guidelines on the process of developing air performance ratings from tests, and Sections 8 through 21 define specific requirements for each type of product.

6.2 AMCA staff responsibility

AMCA staff is responsible for the administration of the Certified Ratings Program by verifying that the performance ratings developed by the manufacturer were done in accordance with the requirements of this program.

AMCA staff is also responsible for verifying that the catalog published by the licensee conforms to the requirements of the program.

6.3 Rating development

The performance ratings of an air control product or a series of similar products are developed from tests conducted in accordance with ANSI/AMCA 500-D, ANSI/AMCA 500-L, ASTM E90, ANSI/ASHRAE/SMACNA 126, or EN 1751:1998.

6.4 Aerodynamically similar products

Products which are aerodynamically similar to a certified product may be certified without additional testing (see Section 3.1.5).

6.5 Nameplated products

AMCA Publication 11 allows a company to nameplate another company’s product line.

For the purposes of this document, a company may also nameplate a product line of its own (i.e., sell an identical product line under a different name). The nameplated product line must be identical to the original product line.

All the requirements of AMCA 11 for licensing a nameplated product line shall also apply.

7. Check Test Tolerances and Required Tests

7.1 Licensee’s duty

The licensee shall maintain, or cause to be maintained, such manufacturing control of licensed devices manufactured by or for the licensee that, when tested in accordance with the required test standard, the tolerances in Section 7.2 shall be maintained.

7.2 Tolerances

7.2.1 Air performance

The airflow at any rated pressure differential shall not be less than 90.0% of the rated airflow.

7.2.2 Wind-driven rain performance

For the cataloged class, the effectiveness shall not be lower than the following:

Class	Effectiveness
A	98%
B	90%
C	75%

Discharge loss coefficient shall not be less than 90% of the minimum value in its class.

7.2.3 Water penetration performance

The airflow at the point of the beginning of water penetration shall not be less than 90% of the rated airflow.

7.2.4 Air leakage performance for adjustable louvers

The air leakage at any rated  $\Delta P_s$  shall not be more than 110% of the rated air leakage.

7.2.5 Air leakage performance for dampers

The airflow at any  $\Delta P_s$  shall be less than or equal to the corresponding air leakage requirement for the rated class.

7.2.6 Air leakage performance for spiral duct

The airflow at the rated pressure shall be less than or equal to the air leakage rating plus one cfm per 100 ft<sup>2</sup> of duct wall surface area.

7.2.7 Sound performance

The free field noise reduction ratings of the check test unit shall not exceed the published ratings by more than 3 dB in each octave band.

7.2.8 Louver free area

Louver free area shall measure within ±5% of the published value. The published value shall be no more than the value obtained during the initial certification test or latest check test.

7.2.9 Thermal Efficiency

The cataloged efficiency shall not be less than 90% of the tested efficiency.

## **7.3 Required tests**

### **7.3.1 Damper air performance**

One of the originally tested sizes shall be selected and tested in both directions of airflow (front to back and back to front). If the performance is certified in more than one of the allowable test figures, only one figure shall be check tested.

## 8. Louver | Air Performance Rating Requirements (page 1 of 2)

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### 8.1 Testing requirements

#### 8.1.1 Air performance test

All louvers tested for air performance determinations shall be tested per ANSI/AMCA 500-L, Figure 5.4 or Figure 5.5.

#### 8.1.2 Test sample

Air performance shall be based on tests conducted on a louver with outside dimensions of 1220 mm x 1220 mm (48 in. x 48 in.) with a tolerance of +0, -6 mm (+0, -0.25 in.).

All louvers tested for air performance shall be products as-built, unpainted, cleaned, degreased and without additional factory-applied coating on the product surfaces. All devices tested shall be in the full open position without a screen across the air passages of the louver.

#### 8.1.3 Check test sample

Air performance check test samples shall be 1220 mm x 1220 mm (48 in. x 48 in.); or, for louvers certified for air performance and wind-driven rain, a 1000 mm x 1000 mm (39.375 in. x 39.375 in.) core area louver may be used for an air performance check test.

If the 1000 mm x 1000 mm (39.375 in. x 39.375 in.) louver is not within the check test tolerance, then a 1220 mm x 1220 mm (48 in. x 48 in.) louver may be used for the check test. If the 1220 mm x 1220 mm (48 in. x 48 in.) louver is within the check test tolerance, then the louver is not subjected to the one-year retest.

### 8.2 Calculated performance

#### 8.2.1 Proportionality

Air performance of any size louver may be calculated from tests of one size for the same design type using free area velocity versus  $\Delta P_s$  within the limits of extrapolation of test data specified in Section 8.3.3.

#### 8.2.2 Blade spacing variations

Where the design blade spacing varies in size, the manufacturer shall submit test data from tests of both the smallest and greatest blade spacing to show that all test data will fall within the specified tolerances.

#### 8.2.3 Extrapolation

Extrapolation from test data is permissible.

### 8.3 Published ratings

#### 8.3.1 Required data

Published ratings of air performance shall include the following:

- Maximum  $\Delta P_s$  for a specified free area velocity
- Data corrected to standard air density
- AMCA figure or figures to which air performance is tested
- Test sample size

#### 8.3.2 Rounding of data

Pressure drop information presented in SI units shall be rounded to the nearest pascal (e.g., 5 Pa, not 5.1) when testing results in pressure drop values of 1 Pa or greater. Published data may be rounded to one digit after the decimal point (e.g., 0.8 Pa, not 0.83 Pa) when testing results in pressure drop values less than 1 Pa. Pressure drop information presented in IP units shall be rounded to a maximum of two digits after the decimal point (e.g., 0.02 in. wg, not 0.025 in. wg) when testing results in pressure drop values of 0.01 in. wg or greater. Published data may be rounded to three digits after the decimal point (e.g., 0.003 in. wg, not 0.0032 in. wg) when testing results in pressure drop values less than 0.01 in. wg, provided that the test equipment is accurate and calibrated to read three decimal places.

#### 8.3.3 Extrapolation

The portion of the air performance curve obtained by extrapolation shall be charted with a broken line and must be a smooth continuation of the adjacent portion of the curve.

The air performance shall not be extrapolated more than 50% of the static pressure range of the test either upwards or downward.

#### 8.3.4 Mode tested

The published ratings shall indicate

## 8. Louver | Air Performance Rating Requirements (page 2 of 2)

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the mode tested (intake or exhaust), or test data shall be provided to AMCA that indicates that the data published is worst case.

### **8.3.5 Free area**

Published ratings shall include a table of louver free area for the product line. The maximum increment between sizes shall be 305 mm (12 in).

### **8.3.6 Drain pan statement**

If an optional drain pan is used when testing a louver, see Section 5.3.

## 9. Louver | Wind-Driven Rain Rating Requirements

### 9.1 Testing requirements

#### 9.1.1 Wind-driven rain test

All testing shall be performed in accordance with ANSI/AMCA 500-L, Figure 5.11.

#### 9.1.2 Test sample

Wind-driven rain performance shall be based on tests conducted on a louver that has one of the following:

- A core area of 1000 mm x 1000 mm (39.375 in. x 39.375 in.) with a tolerance of  $\pm 3$  mm ( $\pm 1/8$  in.) with an extended frame
- Extended frame outside dimensions of 1213 mm x 1213 mm (47.75 in. x 47.75 in.) with a tolerance of +5, -0 mm (+0.19, -0 in.)
- Outside dimensions of 1213 mm x 1213 mm (47.75 in. x 47.75 in.) with a tolerance of +5, -0 mm (+0.19, -0 in.)

### 9.2 Calculated performance

#### 9.2.1 Penetration class

The penetration class shall be determined by the effectiveness in accordance with ANSI/AMCA 500-L (see Table 2).

#### 9.2.2 Discharge loss coefficient

The discharge loss coefficient, given in Table 1, shall be determined in accordance with ANSI/AMCA 500-L.

### 9.3 Published ratings

#### 9.3.1 Wind-driven rain performance

Published ratings of wind-driven rain performance of louvers shall be a statement of their ability to reject simulated rain.

Published ratings shall include the following:

- Wind velocity
- Rainfall rate
- Core velocity
- Effectiveness
- Penetration class (see Table 2)
- Discharge loss coefficient class (see Table 1)

#### 9.3.2 Free area

Published ratings shall include a table of louver free area for the product line. The maximum increment between sizes shall be 305 mm (12 in.).

#### 9.3.3 Drain pan statement

If an optional drain pan is used when testing a louver, see Section 5.3.

**Table 1**  
**Discharge Loss Coefficient Class**

Class	Discharge Loss Coefficient
1	0.4 and above
2	0.3 to 0.399
3	0.2 to 0.299
4	0.199 and below

**Note:** Table 1 also applies to entry loss coefficient

**Table 2**  
**Penetration Class (for Wind-Driven Rain)**

Class	Effectiveness	Maximum allowed penetration, l/hr/m <sup>2</sup> (SI)		Maximum allowed penetration, oz/hr/ft <sup>2</sup> (I-P)	
		75 mm/hr rainfall 13 m/s wind velocity	202.4 mm/hr rainfall 22 m/s wind velocity	3 in./hr rainfall 29 mph wind velocity	8 in./hr rainfall 50 mph wind velocity
A	99.9% to 99%	0.75	4.0	2.36	12.6
B	98.9% to 95%	3.75	20.0	11.8	67.8
C	94.9% to 80%	15.0	80.0	47.1	251.0
D	Below 80%	Greater than 15.0	Greater than 80.0	Greater than 47.1	Greater than 251.0

**Note:** These classifications apply at various core velocities

## 10. Louver | Water Penetration Rating Requirements (page 1 of 2)

### 10.1 Testing requirements

#### 10.1.1 Water penetration test

All louvers tested for water penetration performance shall be tested in accordance with ANSI/AMCA 500-L, Figure 5.6.

#### 10.1.2 Test sample

Only 1220 mm x 1220 mm (48 in. x 48 in.) louvers shall be tested. The tolerance is +0, -6 mm (+0, -0.25 in.).

All louvers tested for water penetration performance shall be products as-built, unpainted, cleaned, degreased and without additional factory-applied coating on the product surfaces which would enhance water-shedding capability. All devices tested shall be in the full open position without a screen across the air passages of the louver.

The louver sample tested for water penetration performance shall be the same sample tested for air performance.

#### 10.1.3 Air performance requirement

Certified air performance is required prior to water penetration certification.

### 10.2 Calculated performance

#### 10.2.1 Proportionality

Tests may be run on a single size for a given design type. The beginning point of water penetration for all sizes of that design shall be considered to be at the same free area velocity as the tested unit (see Annex C).

#### 10.2.2 Linear regression formula

The following formula is used for the simple linear regression:

$$Y = B_0 + B_1 (\ln X)$$

Where:

$Y$  = Free air velocity, m/s (fpm), result for plot of curve

$X$  = Water penetration, mL/m<sup>2</sup> (oz/ft<sup>2</sup>), defined

And:

$$B_0 = \bar{Y}_i - B_1 \bar{X}_i$$

$$B_1 = \frac{S_{xy}}{S_{xx}}$$

$$S_{xy} = \sum_{i=1}^n [(\ln X_i) Y_i] - \frac{\sum_{i=1}^n (Y_i) \sum_{i=1}^n (\ln X_i)}{n}$$

$$S_{xx} = \sum_{i=1}^n [(\ln X_i)^2] - \frac{\left[ \sum_{i=1}^n (\ln X_i) \right]^2}{n}$$

$X_i$  = Water penetration, mL/m<sup>2</sup> (oz./ft<sup>2</sup>), at test point  $i$

$Y_i$  = Free area velocity, m/s (fpm), at test point  $i$

$\bar{X}_i$  = Average  $(\ln X_i)$  for  $n$  test points

$\bar{Y}_i$  = Average  $Y_i$  for  $n$  test points

$n$  = Number of points used for regression analysis

#### 10.2.3 Beginning point of water penetration

The beginning point of water penetration shall be the free area velocity at the intersection of a simple linear regression of test data and the line of 3 mL (0.01 oz) of water per m<sup>2</sup> (ft<sup>2</sup>) of free area.

## 10. Louver | Water Penetration Rating Requirements (page 2 of 2)

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### 10.3 Published ratings

#### 10.3.1 Water penetration performance

Published ratings of water penetration performance of louvers shall be a statement of the free area velocity at which the beginning of water penetration occurs (see Section 10.2.3).

#### 10.3.2 Water penetration curve

Published ratings may be shown as a curve of water penetration, provided that the curve is in accordance with the regression formula shown in Section 10.2.2.

##### 10.3.2.1 Ordinate (y-axis)

The ordinate shall be from 0 to 100 mL (0 to 0.3 oz) of water penetration  $\text{m}^2$  ( $\text{ft}^2$ ) free area.

##### 10.3.2.2 Abscissa (x-axis)

The minimum abscissa velocity shall start on an even 0.5 m/s (100 fpm) more than 0.3 m/s (60 fpm) below the velocity at the beginning of water penetration.

The maximum abscissa velocity shall be up to 0.5 m/s (100 fpm) past the 100 mL (0.3 oz) of water per  $\text{m}^2$  ( $\text{ft}^2$ ) of free area with a maximum velocity of 6.5 m/s (1300 fpm) (see Annex C).

##### 10.3.2.3 Marking the beginning point of water penetration curve

The starting coordinate of the water penetration curve shall be marked and/or labeled as the beginning point of water penetration.

#### 10.3.3 Louver information

The louver test size and test duration shall be included on published results of each catalog series.

#### 10.3.4 Mullions

The following special conditions apply for drainable blade louvers that are separated by an architectural or recessed mullion:

1. If the mullion contains provisions to drain water from the blades and head members away from the airstream, and if louver has been tested for water penetration, the use of the AMCA Certified Rating seal on this design is authorized when louver section falls within the catalog data.
2. If the mullion does not contain provisions to drain water from the blades and head members, the use of AMCA Certified Rating seal is not authorized.

#### 10.3.5 Free area

Published ratings shall include a table of louver free area for the product line. The maximum increment between sizes shall be 305 mm (12 in).

#### 10.3.6 Drain pan statement

If an optional drain pan is used when testing a louver, see Section 5.3.

#### 10.3.7 Air performance ratings

Air performance ratings shall be published in accordance with Section 8.

#### 10.3.8 Mullion exclusion

The performance of drainable blade louvers supplied with mullions that do not have provisions to drain water from the blades or head shall not be certified.



# 11. Acoustical Louver | Sound Performance Rating Requirements

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## 11.1 Testing requirements

### 11.1.1 Sound performance test

All transmission loss acoustical testing shall be in accordance with ASTM E90.

### 11.1.2 Test sample

Test data shall be submitted for a 1220 mm x 1220 mm (48 in. x 48 in.) louver. The tolerance is +0, -6 mm (+0, -0.25 in.).

### 11.1.3 Air performance requirement

Certified air performance is required prior to sound performance certification.

## 11.2 Calculated performance

### 11.2.1 Free Field Noise Reduction

Free field noise reduction shall be determined by adding 6 dB to the transmission loss (dB).

### 11.2.2 Proportionality

Air performance of any size louver may be calculated from tests of one size for the same design type using free area velocity versus  $\Delta P_s$  within the limits of extrapolation of test data specified in Section 8.2.1.

### 11.2.3 Blade spacing variations

Where the design blade spacing varies in size, the manufacturer shall submit test data from tests of both the smallest and greatest blade spacing to show that all test data will fall within the specified tolerances for both air performance and sound performance ratings.

## 11.3 Published ratings

### 11.3.1 Sound performance

Acoustical ratings shall be stated as free field noise reduction (dB) in the 2nd through 7th octave bands.

### 11.3.2 Free area

Published ratings shall include a table of louver free area for the product line. The maximum increment between sizes shall be 305 mm (12 in.).

### 11.3.3 Air performance ratings

Air performance ratings shall be published in accordance with Section 8.

## 12. Adjustable Louver | Air Leakage Rating Requirements

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### 12.1 Testing requirements

#### 12.1.1 Air leakage test

All testing for air leakage through closed adjustable louvers shall be per ANSI/AMCA 500-L, Figure 5.4 or Figure 5.5.

#### 12.1.2 Test samples

Test data shall be submitted for the following sizes:

- Minimum width x maximum height
- Maximum width x minimum height
- Maximum width x maximum height

#### 12.1.3 Number of tests

A minimum of two tests shall be conducted on each sample. The adjustable louver shall be cycled to full open and back to full closed between each test.

### 12.2 Calculated performance

#### 12.2.1 Air leakage

Air leakage performance of any size louver shall be calculated from tests of no less than three sizes (single panel design) of the same design.

Data presented shall be a plot of  $L/s/m^2$  (cfm/ft<sup>2</sup>) of face area versus  $\Delta P_s$  that reflects the largest value of  $L/s/m^2$  (cfm/ft<sup>2</sup>) air leakage of the louvers tested at each value of  $\Delta P_s$ .

#### 12.2.2 Blade spacing variations

Where the design blade spacing varies, the manufacturer shall submit data from tests of both the smallest and greatest blade spacing to show that all test data will fall within the specified tolerances.

#### 12.2.3 Extrapolation

Extrapolation above the maximum or below the minimum test  $\Delta P_s$  shall not be permitted.

### 12.3 Published ratings

#### 12.3.1 Air leakage performance

Published ratings of air leakage performance shall be presented in either tabular form, graphical form or both as a statement of the maximum tested air leakage at the following:

- A specified differential pressure
- Standard air density
- AMCA figure or figures to which air leakage performance is tested

#### 12.3.2 Torque statement

The following statement shall be included:

“Data are based on the maximum torque of [ # ]  $N \cdot m/m^2$  (in.-lb/ft<sup>2</sup>) applied to the louver during the test.”

[Any number ending with a decimal greater than 0.02 shall be rounded to the next higher number, e.g., 6.12  $N \cdot m/m^2$  = 6.1  $N \cdot m/m^2$  and 6.13  $N \cdot m/m^2$  = 6.2  $N \cdot m/m^2$  (5.12 in.-lb/ft<sup>2</sup> = 5.1 in.-lb/ft<sup>2</sup> and 5.13 in.-lb/ft<sup>2</sup> = 5.2 in.-lb/ft<sup>2</sup>)]

#### 12.3.3 Opening torque

A table showing the opening torque may be included on the same page if it is labeled as “opening torque.”

#### 12.3.4 Mode tested

The rating shall indicate the mode tested (intake or exhaust) or test data will be provided to AMCA that indicates that the data published is worst case.

#### 12.3.5 Operational statement

Published data shall state the following:

“Air leakage is based on operation between 10 °C - 40 °C (50 °F - 104 °F)”

## 13. Damper | Air Performance Rating Requirements (page 1 of 2)

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### 13.1 Testing requirements

#### 13.1.1 Pressure drop test

All testing for pressure drop determinations of single-blade, multi-blade or curtain dampers (excluding backdraft dampers) in the full open position shall be per ANSI/AMCA 500-D, per at least one of Figures 5.1, 5.2, 5.3, 5.4, or 5.5. Testing shall be conducted in both directions of airflow (front to back and back to front).

Vertically mounted backdraft dampers shall be mounted per Figure 5.4 or 5.5 so that the airflow assists opening of the dampers. Horizontally mounted backdraft dampers shall be tested per Test Figure 5.7A, 5.7B, 5.7E or 5.7F and such that the airflow assists in opening.

#### 13.1.2 Test samples

##### 13.1.2.1 Rectangular (Excluding backdraft dampers)

Test data shall be submitted for the following sizes:

- 305 mm x 305 mm (12 in. x 12 in.)
- 610 mm x 610 mm (24 in. x 24 in.)
- 914 mm x 914 mm (36 in. x 36 in.)
- 305 mm x 1220 mm (12 in. x 48 in.)
- 1220 mm x 305 mm (48 in. x 12 in.)

The tolerance is +0, -6 mm (+0, -0.25 in.). If the maximum single section size is less than that shown above, a multi-section damper shall be tested if offered by the manufacturer. If any of the sizes listed above are not offered by the manufacturer, those sizes are not required to be tested or listed. A minimum of one of the sizes listed above must be tested for a product line to be eligible for certification.

##### 13.1.2.2 Round (excluding backdraft dampers)

Test data shall be submitted for the following sizes (diameters):

- 305 mm (12 in.)
- 610 mm (24 in.)
- 914 mm (36 in.)

If the smallest damper is larger than 305 mm (12 in.) or the largest damper is smaller than 914 mm (36 in.), three sizes shall be tested:

- Largest
- Smallest
- Midway between the largest and smallest

##### 13.1.2.3 Rectangular (backdraft dampers only)

A 610 mm x 610 mm (24 in. x 24 in.) damper shall be tested. If the largest size damper produced is smaller than 610 mm x 610 mm (24 in. x 24 in.), the largest cataloged size shall be tested. The tolerance is +0, -6 mm (+0, -0.25 in.).

##### 13.1.2.4 Round (backdraft dampers only)

A 610 mm (24 in.) diameter damper shall be tested. If the largest size damper produced is smaller than 610 mm (24 in.), the largest cataloged size shall be tested.

### 13.2 Calculated performance

#### 13.2.1 Extrapolation

##### 13.2.1.1 Below test pressure

Extrapolation below the minimum test static pressure drop shall be permitted, excluding backdraft dampers.

##### 13.2.1.2 Above test pressure

Extrapolation above the maximum test static pressure drop shall not be permitted.

##### 13.2.1.3 Sizes

Extrapolation outside of test sizes shall not be permitted.

## 13. Damper | Air Performance Rating Requirements (page 2 of 2)

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### 13.3 Published ratings

#### 13.3.1 Air performance

Published ratings of air performance shall be a statement of the maximum static pressure drop for a specified airflow rate and at standard air density and the AMCA figure or figures tested for all required sizes. Except for back-draft dampers, the published performance for each size shall be from the worse performing of the two airflows.

Ratings shall be published in tabular form, graphical form or both.

#### 13.3.2 Rounding of data

Pressure drop information presented in SI units shall be rounded to the nearest pascal (e.g., 5 Pa, not 5.1) when testing results in pressure drop values of 1 Pa or greater. Published data may be rounded to one digit after the decimal point (e.g., 0.8 Pa, not 0.83 Pa) when testing results in pressure drop values less than 1 Pa. Pressure drop information presented in IP units shall be rounded to a maximum of two digits after the decimal point (e.g., 0.02 in. wg, not 0.025 in. wg) when testing results in pressure drop values of 0.01 in. wg or greater. Published data may be rounded to three digits after the decimal point (e.g., 0.003 in. wg, not 0.0032 in. wg) when testing results in pressure drop values less than 0.01 in. wg, provided that the test equipment is accurate and calibrated to read three decimal places.

#### 13.3.3 Extrapolation

The portion of the air performance curve obtained by extrapolation shall be charted with a broken line and must be a smooth continuation of the adjacent portion of the curve.

The air performance shall not be extrapolated more than 50% of the static pressure range of the test downward.

## 14. Volume Control Damper | Air Leakage Rating Requirements (page 1 of 2)

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### 14.1 Testing requirements

#### 14.1.1 Air Leakage test

All tests for air leakage through closed single-blade or multi-blade control dampers shall be per ANSI/AMCA 500-D, Figure 5.4, 5.5, 5.6A, or 5.6B.

#### 14.1.2 Test sizes

##### 14.1.2.1 Rectangular dampers

Test data shall be submitted for the following sizes:

- 305 mm x 1220 mm (12 in. x 48 in.)
- Max width x 914 mm (max width x 36 in.)

Up to two additional sizes may be tested for catalog purposes. The width of the additional size(s) shall be of any width between 305 mm (12 in.) and the maximum width. The height of the additional size(s) shall be 914 mm (36 in.).

The tolerance is +0, -6 mm (+0, -0.25 in.).

If the maximum single section size is less than that shown above, a multi-section damper shall be tested, if offered by the manufacturer.

If any of the sizes listed above are not offered by the manufacturer, those sizes are not required to be tested or listed. A minimum of one of the sizes listed above shall be tested for a product line to be eligible for certification.

##### 14.1.2.2 Round dampers

Test data shall be submitted for the minimum and the maximum size dampers to be rated.

#### 14.1.3 Number of tests

A minimum of two tests shall be conducted on each setup. The dampers shall be cycled between full open and full closed between each test.

#### 14.1.4 Modes tested

The testing shall include air leakage in both airflow directions.

#### 14.1.5 Air performance requirement

Certified air performance is required prior to air leakage certification.

### 14.2 Calculated performance

#### 14.2.1 Extrapolation

##### 14.2.1.1 Pressure

Extrapolation above the maximum test  $\Delta P_s$  or below the minimum  $\Delta P_s$  shall not be permitted.

##### 14.2.1.2 Sizes

Extrapolation outside the range of test sizes shall not be permitted.

## 14. Volume Control Damper | Air Leakage Rating Requirements (page 2 of 2)

### 14.3 Published ratings

#### 14.3.1 Air leakage performance

Published ratings of air leakage performance shall be a statement of the appropriate class at the following:

- A specified differential pressure
- Standard air density
- AMCA figure or figures to which air leakage performance is tested

#### 14.3.2 Torque statement

The following statement shall be included:

“Data are based on a torque of [#]  $\text{N}\cdot\text{m}/\text{m}^2$  (in.-lb/ft<sup>2</sup>) applied to close and seat the damper during the test.”

Stated torque value, in  $\text{N}\cdot\text{m}/\text{m}^2$  (in.-lb/ft<sup>2</sup>), shall be the maximum of the samples tested.

[Any number ending with a decimal greater than 0.02 shall be rounded to the next higher number, e.g.,  $6.12 \text{ N}\cdot\text{m}/\text{m}^2 = 6.1 \text{ N}\cdot\text{m}/\text{m}^2$  and  $6.13 \text{ N}\cdot\text{m}/\text{m}^2 = 6.2 \text{ N}\cdot\text{m}/\text{m}^2$  ( $5.12 \text{ in.-lb/ft}^2 = 5.1 \text{ in.-lb/ft}^2$  and  $5.13 \text{ in.-lb/ft}^2 = 5.2 \text{ in.-lb/ft}^2$ )]

#### 14.3.3 Opening torque

A table showing the opening torque may be included on the same page, provided it is labeled as “opening torque.”

#### 14.3.4 Air leakage class

##### 14.3.4.1 Rectangular dampers

When only the two required sizes are tested, publish the maximum air leakage class from the worse performing size at each catalog pressure. The worse leakage performance shall be based on the test results in both modes (pressure in direction of flow and back pressure). See Table 3.

When optional sizes are tested in addition to the two required sizes, the air leakage class shall be published as a function of the damper width. At each pressure to be cataloged, publish the air leakage class from the worse performing of the two dampers used to establish each damper width range.

See the example test results and corresponding published data in Annex C, Figure C.7b.

##### 14.3.4.2 Round dampers

The rating shall show the maximum air leakage class from both sizes tested in both modes (pressure in direction of flow, and back pressure). See Table 3.

#### 14.3.5 Operational statement

Published data shall state the following:

“Air leakage is based on operation between 0 °C - 49 °C (32 °F - 120 °F)”

#### 14.3.6 Air performance ratings

Air performance ratings in the full open position shall be published in accordance with Section 13.

**Table 3**  
**Allowable Air Leakage to Achieve Classification**

SI	Maximum Allowable Leakage, L/s/m <sup>2</sup>		
Class	at 0.25 kPa <sup>[1]</sup>	at 1.0 kPa <sup>[1]</sup>	at x kPa <sup>[2]</sup>
1A	15.2	N/A	N/A
1	20	41	$2\sqrt{x} \times 20$
2	51	102	$2\sqrt{x} \times 51$
3	203	406	$2\sqrt{x} \times 203$

I-P	Maximum Allowable Leakage, cfm/ft <sup>2</sup>		
Class	at 1 in. wg <sup>[1]</sup>	at 4 in. wg <sup>[1]</sup>	at x in. wg <sup>[2]</sup>
1A	3	N/A	N/A
1	4	8	$\sqrt{x} \times 4$
2	10	20	$\sqrt{x} \times 10$
3	40	80	$\sqrt{x} \times 40$

**Notes:**

[1] Required pressures; shall be cataloged

[2] Any other pressure may be cataloged using these formulas

## 15. Ultra-Low Leakage Damper | Air Leakage Rating Requirements

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### 15.1 Testing requirements

#### 15.1.1 Air leakage test

All tests for air leakage through closed single-blade or multi-blade control dampers shall be per ANSI/AMCA 500-D, Figure 5.4, 5.5, 5.6A or 5.6B.

#### 15.1.2 Test sizes

##### 15.1.2.1 Rectangular test sizes

Test data shall be submitted for the following sizes:

- Minimum width x maximum height
- Maximum width x minimum height
- Maximum width x maximum height

##### 15.1.2.2 Round test sizes

Test data shall be submitted for the minimum and the maximum size dampers to be rated.

#### 15.1.3 Number of tests

A minimum of two tests shall be conducted on each setup. The dampers shall be cycled between full open and full closed between each test.

#### 15.1.4 Modes tested

The testing shall include air leakage in both airflow directions.

### 15.2 Calculated performance

#### 15.2.1 Extrapolation

##### 15.2.1.1 Pressure

Extrapolation above the maximum test  $\Delta P_s$  or below the minimum  $\Delta P_s$  shall not be permitted.

##### 15.2.1.2 Sizes

Extrapolation outside the range of test sizes shall not be permitted.

### 15.3 Published ratings

#### 15.3.1 Air leakage performance

Published ratings of air leakage performance shall be presented in either tabular form, graphical form or both as a statement of the maximum tested air leakage at the following:

- A specified differential pressure
- Standard air density
- AMCA figure or figures to which air leakage performance is tested

#### 15.3.2 Torque statement

The following statement shall be included:

“Data are based on the maximum torque of [ # ]  $\text{N}\cdot\text{m}/\text{m}^2$  (in.-lb/ft<sup>2</sup>) applied to the damper during the test.”

[Any number ending with a decimal greater than 0.02 shall be rounded to the next higher number, e.g., 6.12  $\text{N}\cdot\text{m}/\text{m}^2$  = 6.1  $\text{N}\cdot\text{m}/\text{m}^2$  and 6.13  $\text{N}\cdot\text{m}/\text{m}^2$  = 6.2  $\text{N}\cdot\text{m}/\text{m}^2$  (5.12 in.-lb/ft<sup>2</sup> = 5.1 in.-lb/ft<sup>2</sup> and 5.13 in.-lb/ft<sup>2</sup> = 5.2 in.-lb/ft<sup>2</sup>)]

#### 15.3.3 Opening torque

A table showing the opening torque may be included on the same page, provided it is labeled as “opening torque.”

#### 15.3.4 Operational statement

Published data shall state the following:

“Air leakage is based on operation between 0 °C - 49 °C (32 °F - 120 °F).”

## 16. Bubble-Tight Damper | Air Leakage Rating Requirements

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### 16.1 Testing requirements

#### 16.1.1 Air leakage test

All tests for air leakage through closed single-blade or multi-blade control dampers shall be per ANSI/AMCA 500-D, Figure 5.8.

#### 16.1.2 Test sizes

##### 16.1.2.1 Rectangular test sizes

Test data shall be submitted for the following sizes:

- Minimum width x maximum height
- Maximum width x minimum height
- Maximum width x maximum height

##### 16.1.2.2 Round test sizes

Test data shall be submitted for the minimum and the maximum size dampers to be rated.

#### 16.1.3 Number of tests

A minimum of two tests shall be conducted on each setup. The dampers shall be cycled between open and full closed between each test.

#### 16.1.4 Modes tested

The testing shall include air leakage in both airflow directions.

### 16.2 Calculated performance

#### 16.2.1 Extrapolation

##### 16.2.1.1 Pressure

Extrapolation above the maximum test  $\Delta P_s$  or below the minimum  $\Delta P_s$  shall not be permitted.

##### 16.2.1.2 Sizes

Extrapolation outside the range of test sizes shall not be permitted.

### 16.3 Published ratings

#### 16.3.1 Air leakage performance

Published ratings of air leakage performance for bubble-tight dampers shall be presented as the following statement:

“Dampers are bubble-tight up to [x] Pa ([x] in. wg) differential pressure.”

#### 16.3.2 Torque table and statement

A table stating the damper size and required torque in N•m (in.-lb) and N•m/m<sup>2</sup> (in.-lb/ft<sup>2</sup>) shall be included.

The following statement shall be included with the table:

“Data are based on the following torque required to close and seat the damper during the test.”

#### 16.3.3 Opening torque

A table showing the opening torque may be included. This optional table shall be labeled “opening torque.”

#### 16.3.4 Operational statement

Published data shall state the following:

“Air leakage is based on operation between 0 °C - 49 °C (32 °F - 120 °F).”



## 17. UL-Classified Damper | Air Leakage Rating Requirements

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### 17.1 Testing requirements

#### 17.1.1 Test sample

Damper shall be a UL-classified damper as defined in Section 3.1.8.

#### 17.1.2 Air leakage test

##### 17.1.2.1 Cycling before air leakage test

Before the air leakage test, the damper shall be cycled open and closed. During this cycle, the UL test velocity corresponding to the highest velocity to which the damper is UL classified shall be applied across the open damper. The UL test  $\Delta P_s$  corresponding to the highest pressure to which the damper is UL classified to shall be applied across the closed damper.

##### 17.1.2.2 Test figure

All testing for air leakage shall be per ANSI/AMCA 500-D, Figure 5.4, Figure 5.5 or Figure 5.9 at ambient temperatures.

##### 17.1.2.3 Closing method

The air leakage test shall be conducted with the appropriate springs, actuators or other closing devices, normally supplied with the UL-Classified damper, applying the closing torque or force.

##### 17.1.2.4 Modes tested

The testing shall include air leakage in both airflow directions.

### 17.1.3 Check test sizes

#### 17.1.3.1 Rectangular test sizes

One of the following sizes shall be tested:

- Minimum width x maximum height
- Maximum width x minimum height
- Maximum width x maximum height

#### 17.1.3.2 Round test sizes

Either the minimum or the maximum size damper to be rated shall be tested.

### 17.2 Calculated performance

#### 17.2.1 Air leakage

Air leakage performance shall meet the requirements of the UL leakage classification for the model tested.

### 17.3 Published rating

#### 17.3.1 Air leakage performance

Published rating of air leakage shall be a statement of the UL 555S published rating class.

#### 17.3.2 Air leakage class

Published ratings shall show the maximum air leakage class in both airflow directions.

#### 17.3.3 Figures to which tested

Published ratings shall state the AMCA figure or figures to which they are tested.

#### 17.3.4 Air performance requirement

Air performance ratings of dampers in the full open position shall be published in accordance with Section 13.3.

## 18. Backdraft Damper | Air Leakage Rating Requirements

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### 18.1 Testing requirements

#### 18.1.1 Air leakage test

All testing for air leakage through mounted dampers shall be per ANSI/AMCA 500-D, Figure 5.4 or Figure 5.5. Dampers shall be mounted such that the airflow closes the blades.

#### 18.1.2 Test sizes

##### 18.1.2.1 Rectangular test size

A 610 mm x 610 mm (24 in. x 24 in.) damper shall be tested. If the largest size damper produced is smaller than 610 mm x 610 mm (24 in. x 24 in.), the largest cataloged size shall be tested.

##### 18.1.2.2 Round test size

A 610 mm (24 in.) diameter damper shall be tested. If the largest size damper produced is smaller than 610 mm (24 in.), the largest cataloged size shall be tested.

#### 18.1.3 Cycling

Prior to testing for air leakage, the test sample shall be opened 15° and allowed to close under its own force with zero  $\Delta P_s$  across the damper.

#### 18.1.4 Test pressure

The testing shall be conducted from the lowest rated differential pressure up to the highest.

#### 18.1.5 Number of tests

Two tests shall be conducted on each sample. Each test shall be conducted over a range of pressures consisting of at least five points.

Between each test, the damper shall be opened 15° and allowed to close under its own force with zero  $\Delta P_s$  across the damper. If a motor is used, the damper shall be cycled from its full open to its full closed position between tests.

### 18.2 Calculated performance

#### 18.2.1 Air leakage

Air leakage performance at each  $\Delta P_s$  shall be the maximum L/s/m<sup>2</sup> (cfm/ft<sup>2</sup>) of two tests conducted.

#### 18.2.2 Extrapolation

##### 18.2.2.1 Pressure

Extrapolation above the maximum test  $\Delta P_s$  or below the minimum  $\Delta P_s$  shall not be permitted.

##### 18.2.2.2 Test size

Extrapolation outside the test size shall not be permitted.

### 18.3 Published rating

#### 18.3.1 Air leakage performance

Published rating of air leakage performance shall be a statement of the maximum tested air leakage flow rate at a specified  $\Delta P_s$  at standard air density.

#### 18.3.2 Test setup

Published data shall show the test figure and airflow direction used during testing.

#### 18.3.3 Test size

Published data shall show the test sample size.

#### 18.3.4 Operational statement

Published data shall state:

“Air leakage is based on operation between 0 °C - 49 °C (32 °F - 120 °F).”

#### 18.3.5 Air performance requirement

To publish air leakage ratings, air performance ratings of the test sample defined in Section 18.1.2 only shall be tested and published in accordance with Section 13.

## 19. Gravity Ventilator (Excluding Louver Penthouses) | Air Performance Rating Requirements

### 19.1 Testing requirements

#### 19.1.1 Pressure drop test

All testing for pressure drop determinations of gravity ventilators shall be per ANSI/AMCA 500-L, Figure 5.4 or 5.5.

For Figure 5.4 testing, the outlet chamber shall have a cross-sectional area at least nine (instead of fifteen) times the throat area of the device being tested.

A test shall consist of five or more determinations taken at approximately equal increments of airflow rate covering the range desired.

#### 19.1.2 Screens

Gravity ventilators shall be tested with screens installed.

#### 19.1.3 Test (throat) sizes

##### 19.1.3.1 Rectangular

The following throat sizes (see Figure 19.1, dimensions A and B) shall be tested for rectangular gravity ventilators:

- 305 mm x 305 mm (12 in. x 12 in.)
- 610 mm x 610 mm (24 in. x 24 in.)
- 915 mm x 915 mm (36 in. x 36 in.)

If any of these sizes are not offered by the manufacturer, those sizes are not required to be tested or listed. A minimum of one of the listed sizes shall be tested to be eligible for licensing.

##### 19.1.3.2 Round

The following throat sizes (see Figure 19.2, dimension A) shall be tested for round gravity ventilators:

- Smallest
- Largest
- Midway between the largest and smallest

If less than three sizes are offered by the manufacturer, test data shall be submitted for all sizes in order to be eligible for licensing.

### 19.2 Calculated performance

#### 19.2.1 Air performance

Air performance of any size gravity ventilator may be calculated from data of a tested size. The manufacturer is responsible for ensuring proper corrections are made to account for aspect ratio changes, changes in hood dimensions, etc., (see Figure 19.1, dimensions C, D and E; or, Figure 19.2, dimensions C and E).

#### 19.2.2 Extrapolation

Extrapolation above the maximum and below the minimum test  $\Delta P_s$  shall not be permitted.

### 19.3 Published ratings

#### 19.3.1 Air performance

Published ratings of air performance shall include the following for all required sizes:

- Maximum  $\Delta P_s$  at a specified airflow rate
- Data corrected to standard air density
- AMCA figure or figures to which air performance is tested, for all required sizes
- Minimum curb height, if applicable

#### 19.3.2 Presentation

Ratings shall be published in tabular form, graphical form or both.

#### 19.3.3 Rounding of data

Pressure drop information shall be presented rounded to the nearest pascal, if using SI units in literature, or presented with a maximum of two digits after the decimal point, if using I-P units.

#### 19.3.4 Screen/appurtenance

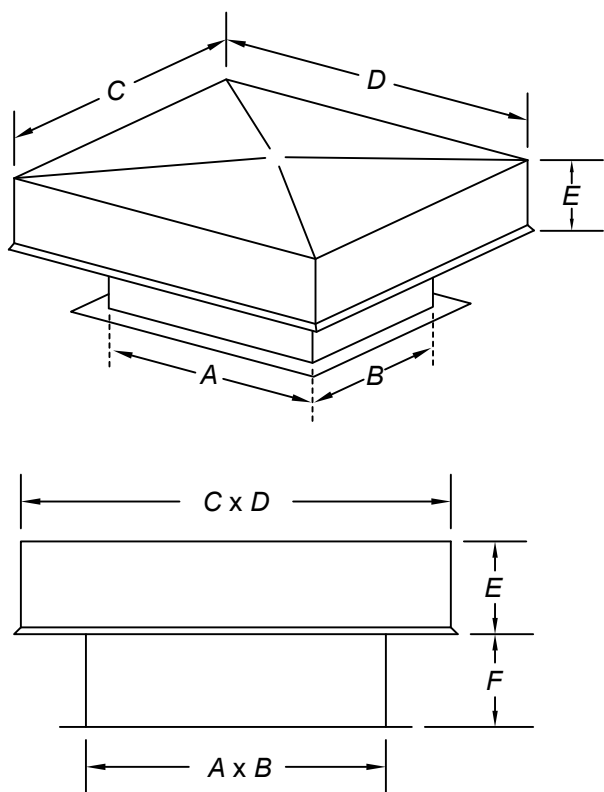
The type of screen installed on the unit during the test shall be listed in the required appurtenance statement (see Section 5.3).

#### 19.3.5 Mode tested

Published ratings shall indicate the mode tested (intake or relief).

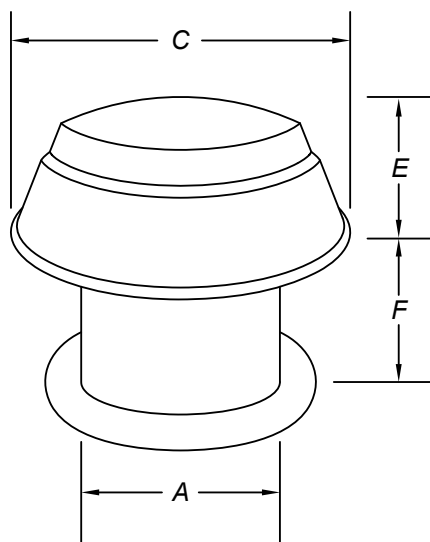
#### 19.3.6 Sizes

Published ratings shall include a list of the tested size(s) as described in Section 19.1.3.1 or 19.1.3.2.



**Figure 19.1**  
Gravity Ventilator with Rectangular and Square Hoods

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**Figure 19.2**  
Gravity Ventilator with Round Hood

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## 20. Round Spiral Duct | Air Leakage Rating Requirements

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### 20.1 Testing requirements

#### 20.1.1 Air leakage test

All spiral duct air leakage testing shall be conducted in accordance with ANSI/ASHRAE/SMACNA Standard 126-2008, Section 7.

#### 20.1.2 Bubble test

A bubble test shall be conducted in accordance with ANSI/AMCA 500-D prior to the air leakage test to ensure there is no endcap leakage.

#### 20.1.3 Test pressure

Testing shall be performed at 1.5 times the normal maximum design pressure of 2.5 kPa (10 in. wg).

#### 20.1.4 Test sample

The test sample shall be a 600 mm (24 in.) diameter by 3000 mm (120 in.) long section of spiral duct. The ends shall be capped and sealed by the manufacturer and one endcap shall also contain two DN10 (3/8 in.) pipe size barb fittings.

Testing shall include ducts of the following gauges:

28, 26, 24, 22, 20, 18, 16, 14.

If the manufacturer does not produce all of the required gauges, testing shall include all gauges that a manufacturer produces.

### 20.2 Calculated performance

#### 20.2.1 Data correction

Air leakage performance shall be corrected from actual conditions to standard conditions using the equations shown in ANSI/ASHRAE/SMACNA Standard 126-2008, Section 7.4.

#### 20.2.2 Data conversion

The calculated air leakage performance in m<sup>3</sup>/hr (cfm) shall be converted to m<sup>3</sup>/hr per 9.29 m<sup>2</sup> (cfm per 100 ft<sup>2</sup>) of duct wall surface.

### 20.3 Published ratings

#### 20.3.1 Air leakage performance

Published rating of air leakage performance shall be a statement of the maximum tested air leakage flow rate for each gauge at 3.75 kPa (15 in. wg)  $\Delta P_s$  in m<sup>3</sup>/hr per 9.29 m<sup>2</sup> (cfm per 100 ft<sup>2</sup>) of duct wall surface area at standard air density.

#### 20.3.2 Test sample information

Published data shall include the following test sample information:

- Length
- Gauge
- Diameter

#### 20.3.3 Certified gauges

All gauges of spiral duct published in a catalog shall be certified.

# 21. Louver/Damper | Energy Efficiency Rating Requirements

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21.1 Testing requirements	21.2 Calculated performance	21.3 Published ratings
<p><b>21.1.1 Thermal transmittance test</b> All tests for thermal transmittance shall be conducted in accordance with AMCA Standard 500-D.</p> <p><b>21.1.2 Test sample</b> Test data shall be submitted for a 915 mm x 915 mm (36 in. x 36 in.) louver/damper.</p> <p><b>21.1.3 Test temperature</b> Testing shall be conducted such that the thermal chamber temperature is 16.7 °C (30 °F) greater than the ambient lab temperature.</p> <p><b>21.1.4 Test pressure</b> Testing shall be conducted with the test chamber pressurized to 0.25 kPa (1 in. wg).</p> <p><b>21.1.5 Reference damper</b> The reference damper shall be a 3-V groove damper with blade and jamb seals that requires 760 watts to maintain the 16.7 °C (30 °F) test temperature differential.</p>	<p>The performance shall be rated as a percentage increase in efficiency over the reference 3-V-groove damper.</p>	<p><b>21.3.1 Required data</b> Ratings shall include the following:</p> <ul style="list-style-type: none"><li>• Efficiency performance, stated as a percentage efficiency as compared to the reference damper</li><li>• Test sample size</li><li>• Test figure</li></ul> <p><b>21.3.2 Torque statement</b> Published ratings shall include a statement of the torque required to hold the louver/damper in the closed position.</p>

## 22. Transverse Duct Connectors | Air Leakage Rating Requirements (page 1 of 2)

### 22.1 Testing requirements

#### 22.1.1 Air Leakage Test

All transverse duct connector leakage testing shall be conducted in accordance with ANSI/ASHRAE/SMACNA Standard 126-2008, Section 7.

#### 22.1.2 Test Pressure

Testing shall be performed at all pressures up to the maximum rated pressure classification. Pressure classifications are as follows:

Pressure Classification	Required Test Pressures
<b>SI (kPA)</b>	
+0.25	+0.25
+0.5	+0.25, +0.5
+1.0	+0.25, +0.5, +1
+1.5	+0.25, +0.5, +1, +1.5
+2.5	+0.25, +0.5, +1, +1.5, +2.5
-0.25	-0.25
-0.5	-0.25, -0.5
-1.0	-0.25, -0.5, -1
-1.5	-0.25, -0.5, -1, -1.5
-2.5	-0.25, -0.5, -1, -1.5, -2.5
<b>I-P (in. wg)</b>	
+1	+1
+2	+1, +2
+4	+1, +2, +4
+6	+1, +2, +4, +6
+10	+1, +2, +4, +6, +10
-1	-1
-2	-1, -2
-4	-1, -2, -4
-6	-1, -2, -4, -6
-10	-1, -2, -4, -6, -10

**Table 4**  
**Duct Size Classification**

Duct Size Classification	Round Duct Size	Flat Oval Duct Size	Rectangular Duct Size	Approximate Perimeter
Small	305 mm (12 in.) $\phi$	392/152 mm (15/6 in.)	330 mm x 152 mm (13 in. x 6 in.)	965 mm (38 in.)
Medium	610 mm (24 in.) $\phi$	784/305 mm (31/12 in.)	660 mm x 305 mm (26 in. x 12 in.)	1905 mm (75 in.)
Large	1220 mm (48 in.) $\phi$	1567/610 mm (62/24 in.)	1320 mm x 610 mm (52 in. x 24 in.)	3835 mm (151 in.)

#### 22.1.3 Test Duct Size Classification

Transverse connectors shall be tested and rated in three duct size classifications, if manufactured. The duct size classifications are as shown in Table 4.

#### 22.1.4 Test Sample

Transverse connectors shall be tested and rated in accordance with one of the joint arrangements shown in Figure 22.1a, 22.1b, and 22.2.

The test sample shall consist of three 610 mm (24 in.) long duct segments and two 305 mm (12 in.) long segments with sealed ends, to be assembled sequentially to form four transverse duct connections. The two ends and all longitudinal seams shall be capped and/or sealed by the manufacturer in a manner that will effectively eliminate extraneous air leakage. One endcap shall contain either two DN10 (3/8 in.) pipe sized barb fittings (for estimated leakage up to 10 cfm), or one DN10 (3/8 in.) pipe sized barb fitting and a 102 mm (4 in.) pvc flange fitting (for leakage above 10 cfm). All fittings should be sealed by the manufacturer to eliminate potential leakage.

The test sample shall be fabricated in accordance with gauges, reinforcement, and construction, as recommended by the 2005 SMACNA HVAC Duct Construction Standards, for the maximum pressure classification for which it will be rated. Where the transverse connection method can be considered part of the structural reinforcing, gauges used will be based upon the two-foot spacing between the transverse connector/reinforcing.

Flat oval and rectangular duct sizes have been selected based upon a minimum 2:1 aspect ratio and with approximately the same perimeter as the round duct size. The minor axis will be the perimeter of the round duct size divided by 6, then rounded down to the nearest 51 mm (2 in.) increment. The major axis will then be calculated to result in the same perimeter as the round duct size, rounded up to the nearest 25 mm (1 in.) increment for rectangular duct. In the case of flat oval ducts, the sample will be the manufacturer's standard catalog spiral pipe size stretched from the same tube as the round duct size.

The test sample shall be delivered to the testing facility with transverse joints unassembled. The manufacturer shall designate qualified assemblers, and the transverse connections will be applied/assembled at the testing facility. Independent testing facility personnel shall verify that application/assembly has been performed per the manufacturer's published installation instructions. If the manufacturer recommends a setting/curing time for components of the transverse connector, that time shall be recorded and testing shall not occur until that time has passed.

#### 22.1.5 Test Procedure

Each sample will be tested beginning at the lowest rated pressure, then progressing to the highest rated pressure. Each rated pressure will be reached and maintained for five minutes. During that period, leakage will be measured at one minute intervals and the average of the five readings will be the rated leakage at that pressure.

22.2 Calculated performance

22.2.1 Data Correction

Air leakage performance shall be corrected from actual conditions to standard conditions using the equations shown in ANSI/ASHRAE/SMACNA Standard 126-2008, Section 7.4.

22.2.2 Data Conversion

The calculated air leakage performance in m<sup>3</sup>/hr (cfm) shall be converted to m<sup>3</sup>/hr per lineal meter (cfm per lineal foot) of transverse connection.

Example: the transverse joint for a 1220 mm x 610 mm (48 in. x 24 in.) rectangular duct would be twelve lineal feet of transverse connection. For metric ratings, the calculated air leakage performance shall be converted to cubic meter per hour per lineal meter.

**Note:** Figures 22.1a, 22.1b and 22.2 have four transverse connections.

22.3 Published ratings

22.3.1 Air Leakage Performance

Published rating of air leakage performance shall be a statement of the average tested air leakage flow rate for each pressure and duct size classification. All required test pressures up to the maximum rated pressure classification shall be published. Leakage shall be given as cfm per lineal foot of transverse connection.

22.3.2 Performance Curves

For transverse connectors rated for at least +1.5 kPa or -1.5 kPa (+6 in. wg or -6 in. wg), air leakage performance may be published as a graph with measured average data points fitted to a curve. The curve shall not be extrapolated beyond the rated pressure.

22.3.3 Test Sample Information

Published data shall include the following test sample information:

- Based upon four transverse joints
- Sample size
- Gauge
- Duct shape
- Duct seam

22.3.4 Duct Size Classification Definitions

The rated duct size classifications shall be defined as follows:

Rectangular, Round or Oval Size Classification	Dimensions (Perimeter)
Small	229 mm to 1600 mm (9 in. to 63 in.)
Medium	1422 mm to 3200 mm (56 in. to 126 in.)
Large	2870 mm to 6100 mm (113 in. to 240 in.)

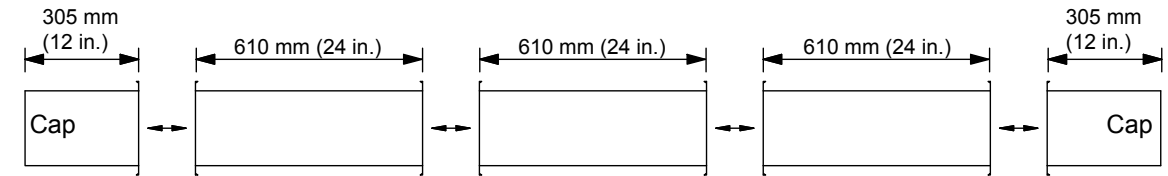


Figure 22.1a - Rectangle or Long Seam Round and Oval Flange Connections

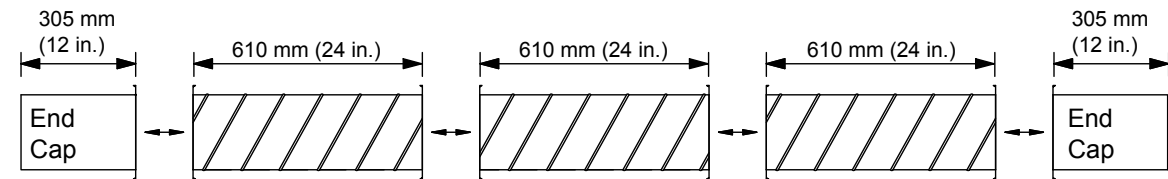


Figure 22.1b - Spiral Round or Oval Flange Connections

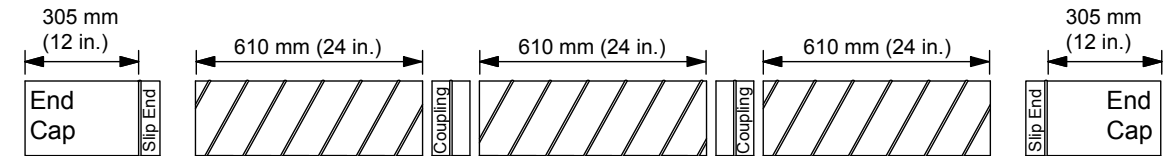


Figure 22.2 - Spiral Round or Oval Slip Coupling Connections



## 23. Duct Access Door | Air Leakage Requirements (page 1 of 2)

### 23.1 Testing requirements

#### 23.1.1 Air leakage test

All tests for air leakage through an access door mounted in ductwork shall be per ANSI/AMCA 500-D, Test Figure 5.4, 5.5, 5.6A, 5.6B or 5.8.

#### 23.1.2 Test sizes

##### 23.1.2.1 Rectangular or oval test sizes

Test data shall be submitted for the following sizes:

- Minimum width x minimum height
- Maximum width x maximum height

##### 23.1.2.2 Round test sizes

Test data shall be submitted for the minimum and maximum size access doors to be rated.

#### 23.1.3 Modes tested

Access doors designed to be used in ducts with positive pressure shall be tested per ANSI/AMCA 500-D Test Figure 5.5, 5.6A or 5.8.

Access doors designed to be used in ducts with negative pressure shall be tested per ANSI/AMCA 500-D Test Figure 5.4 or 5.6B.

Access doors designed to be used in ducts with either positive or negative pressure shall be tested twice. The first test shall be per ANSI/AMCA 500-D Test Figures 5.5, 5.6A or 5.8, and the second test shall be per ANSI/AMCA 500-D Test Figure 5.4 or 5.6B.

#### 23.1.4 Testing configuration

The access door shall be tested while installed in a test duct. The test duct shall be oriented such that the access door faces down during the test.

The sample duct shall be constructed from the lightest gauge material in which the access door will be rated. There shall be at least 153 mm (6 in.) between the access door frame and the corners of the duct.

The access door frame shall be sealed to the duct by the laboratory in accordance with the manufacturer's published instructions. If the manufacturer's instructions list more than one method for installing or sealing the access door to the duct, all installation and sealing methods shall be tested.

The duct work shall be provided by the licensee in accordance with Figure 23. The duct shall be sealed with an endcap on each end and have at least 305 mm (12 in.) from the access door to the ends of the duct (see Figure 23).

To allow the laboratory to put the duct/access door assembly under vacuum and pressure, one of the following two configurations shall be used:

1. One endcap shall be provided with a 102 mm (4 in.) hole (Figure 24a)

or

2. One endcap shall be provided with two barbed fittings for attachment of 0.25 in. I.D. air hoses (Figure 24b)

For round access doors, the duct shall be a minimum of 3 times larger in perimeter than the arc-length of access door and at least 305mm (12 in.) from the cap and connection to the tunnel.

If the access door is designed to be installed in spiral duct work, it must be tested in spiral duct work.

#### 23.1.5 Test pressure

Test pressures used for published values shall be within 25 Pa (0.10 in. wg) of the published incremental pressures.

##### 23.1.5.1 Positive pressure

Access doors designed to be used in ducts with positive pressure shall be tested at 0.25 kPa (1 in. wg) increments of static pressure between the following:

1. 0.25 kPa (1 in. wg)

and

2. The maximum pressure at which the access door is to be rated

##### 23.1.5.2 Negative pressure

Access doors designed to be used in ducts with negative pressure shall be tested at 0.25 kPa (1 in. wg) increments of static pressure between the following:

1. -0.25 kPa (-1 in. wg)

and

2. The minimum pressure the access door is to be rated.

##### 23.1.5.3 Positive or negative pressures

Access doors designed to be used in ducts with either positive or negative pressure shall be tested at 0.25 kPa (1 in. wg) increments of static pressure between:

1. 0.25 kPa (1 in. wg)

and

2. The maximum pressure at which the access door is to be rated

and between

1. -0.25 kPa (-1 in. wg)

and

2. The minimum pressure the access door is to be rated.

## 23. Duct Access Door | Air Leakage Requirements (page 2 of 2)

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### 23.2 Calculated performance

#### 23.2.1 Pressures

Extrapolation above the maximum or below the minimum test pressures shall not be allowed.

#### 23.2.2 Sizes

Extrapolation outside the range of tested sizes shall not be permitted.

### 23.3 Published ratings

#### 23.3.1 Air leakage performance

Published ratings of air leakage performance shall be presented in tabular form as a statement of maximum tested air leakage in  $\text{m}^3/\text{s}/\text{m}^2$  ( $\text{cfm}/\text{ft}^2$ ) of the duct section and access door at the following:

- A specified differential pressure
  - at the maximum and/or minimum pressure(s) tested
  - between the minimum and maximum pressure tested, in 0.25 kPa (1 in. wg) increments
- Standard air density

Also to be included in the statement are the following:

- The method(s) used to install and seal the access door in the duct
- AMCA figure or figures tested to
- Minimum material gauge of duct

#### 23.3.2 Pressure statement

One of the following statements shall be presented based on the tests conducted:

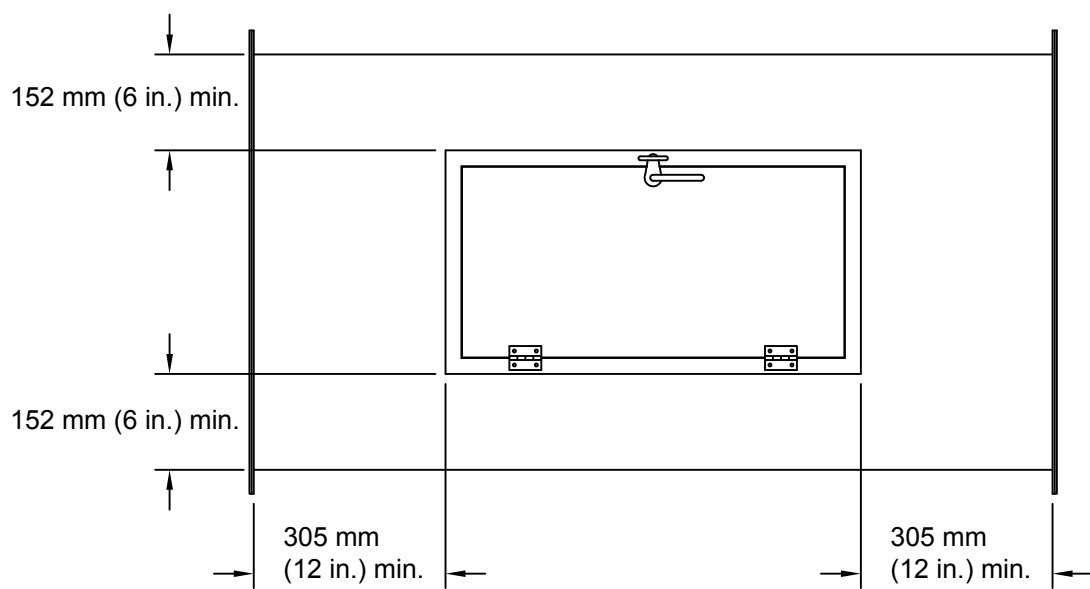
- “Access door(s) tested in positive pressure duct.”
- “Access door(s) tested in negative pressure duct.”
- “Access door(s) tested in both positive and negative pressure duct.”

#### 23.3.3 Operational statement

Published data shall state the following: “Air leakage is based on operation between 0 °C - 49 °C (32 °F - 120 °F).”

#### 23.3.4 Catalog information

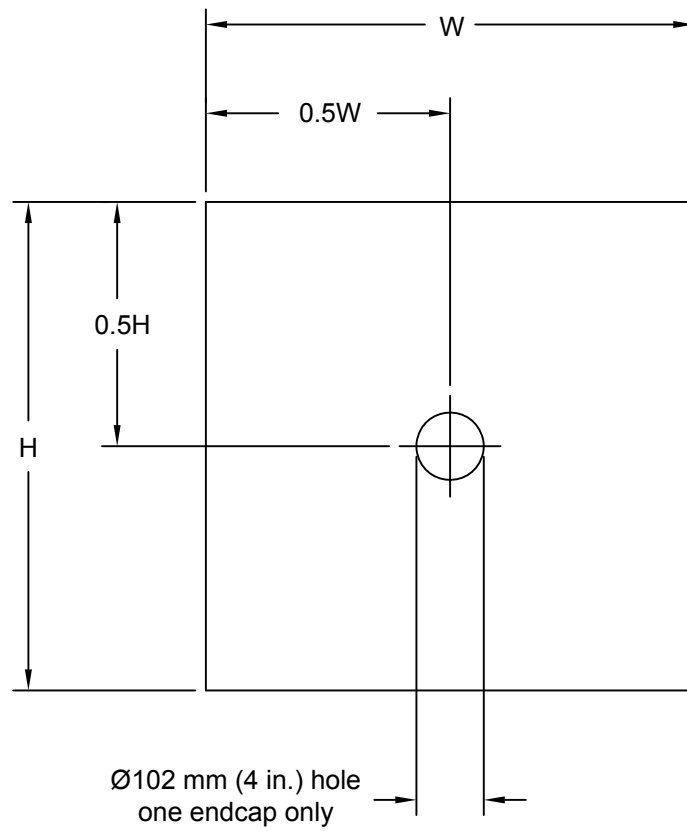
The specifications sheet on the access door shall show the door was installed in the duct and name the product used to seal the door to the duct.



**Bottom View**

**\*test assembly supplied by manufacturer**

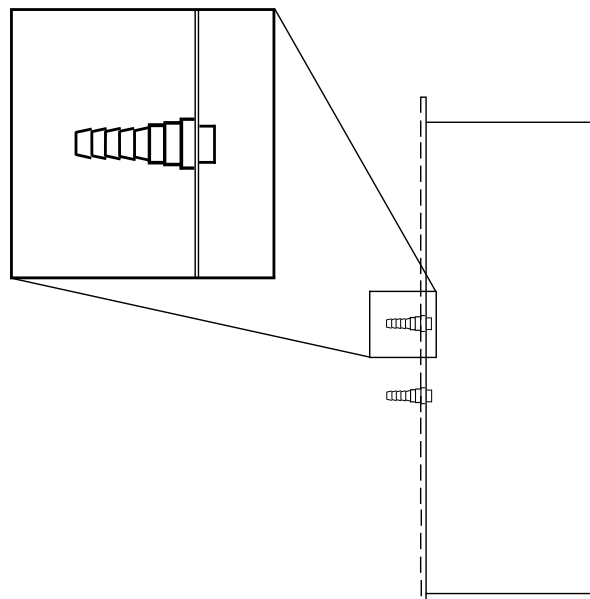
**Figure 23**  
**Access Door Test Setup**



**End View**

**Figure 24a**  
**Endcap**

2 barbed fittings for  
¼ in. I.D. tubing, brazed  
or welded in place



**Figure 24b**  
**Endcap — Alternate Configuration**

## Annex A

### Electronic Catalogs (Normative)

---

#### A.1 Introduction

This annex details the special requirements for licensing electronic catalogs under the AMCA Certified Ratings Program for air control devices (AMCA Publication 511).

#### A.2 Scope

This annex covers performance data for all products that can be licensed by AMCA to use the AMCA Certified Ratings seal in accordance with the requirements of AMCA Publication 511.

In addition to the requirements covered in this annex, all other requirements outlined in AMCA Publication 511 shall be met when certifying performance in an electronic catalog.

#### A.3 Definitions

##### A.3.1 Electronic catalog

Any computer program, set of instructions, screen display or computer generated printout that provides air control performance data for a product line.

##### A.3.2 Primary screen

Electronic performance data may be corrected for the effect of accessories, appurtenances and installation conditions not included in the certified performance data. These corrected data shall not be certified.

When presenting licensed and non-licensed devices on the same screen, a clear differentiation must be made between the devices and/or sizes that are licensed and the devices that are not licensed.

When presenting certified and non-certified data on the same screen, a clear differentiation must be made between the data that are licensed and the data that are not licensed.

#### A.4 Statements

##### A.4.1 Primary statements

###### A.4.1.1 Location

Primary statements shall be located on the same screen as the certified performance data.

###### A.4.1.2 Statement

When performance data are licensed and the corrections, appurtenances and accessories applied to the air control device duplicate the test conditions, the following primary

statement shall appear on the same screen as the performance data:

“AMCA licensed for [certification type] ratings.”

or

When performance data are certified but non-certified modifications, such as appurtenances, accessories, etc., are applied to the performance ratings, the following statement shall appear on the same screen as the performance data:

“AMCA licensed for [certification type] without appurtenances.”

where [certification type] is one of the following:

Air Performance  
Water Penetration and Air Performance  
Water Penetration, Wind-Driven Rain, and Air Performance  
Wind-Driven Rain and Air Performance  
Water Penetration, Air Performance, and Sound  
Sound and Air Performance  
Energy Efficiency and Air Performance  
Air Leakage  
Air Leakage and Energy Efficiency  
Air Leakage and Air Performance  
Air Leakage, Air Performance and Energy Efficiency

##### A.4.2 Secondary statements

###### A.4.1.1 Location

Secondary statements shall be located on either the primary screen or an easily accessible secondary screen.

Access instructions to the secondary qualifying statements shall be clearly displayed on the primary screen.

###### A.4.1.2 Licensed product statement

The secondary statements shall contain the licensed product statement required by Section 5.1.

###### A.4.1.3 Licensed product statement

The secondary statements shall contain the licensed performance statement required by Section 5.2.

###### A.4.1.4 Non-certified modifications statement

When a certified device is licensed to bear the AMCA Certified Ratings seal and non-certified modifications have been applied to the ratings, the following additional qualifying statement shall appear on the secondary screen:

“The AMCA licensed performance data has been modified for installation, appurtenances, accessories, etc., not included in the certified data. The modified performance is not AMCA licensed but is provided to aid in selection and application of the device.”

### **A.5 Certification of electronic performance data**

A printed catalog shall not be required for certification of performance data in an electronic catalog. When data is to be presented only in an electronic catalog or the electronic catalog is submitted first, the certification process shall be the same as that when a printed catalog is submitted for certification.

When a previously certified printed catalog exists, it shall be considered primary.

### **A.6 Version numbers**

All electronic catalogs which contain certified data shall include a unique version number and date. Both the version number and date shall be visible on the distribution medium and the first screen of the electronic catalog.

The date shall be in the following notation: e.g., “January 20XX.”

In the event that the certification status of any product within an electronic catalog changes, a new version of the electronic catalog shall be produced with an identifiable change in the version number.

### **A.7 Certified performance identification**

Electronic catalogs shall provide a product directory which includes all products contained within the electronic catalog. Each product in the directory shall be clearly identified as either AMCA licensed or not AMCA licensed.

Instructions for accessing the AMCA product directory shall be included in an easily identifiable manner.

### **A.8 AMCA directory listings**

Electronic catalogs containing certified data shall be listed in the AMCA Directory of Licensed Products.

B.1 Calculating louver free area

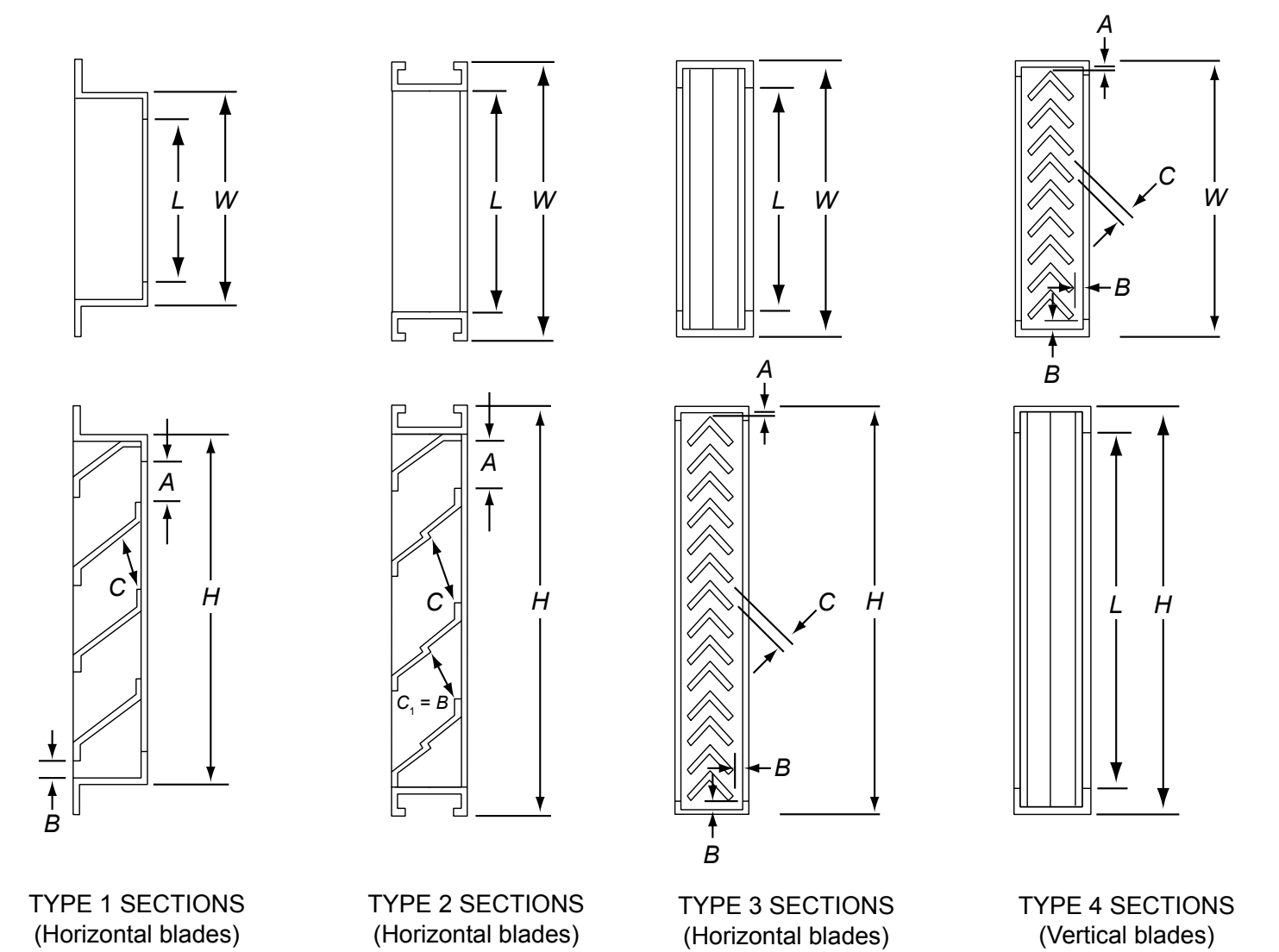


Figure B.1  
Typical Louver and Frame Cross Section Showing Minimum Distance Formula

(continued →)

$$\text{Free Area} = L[A + B + (N \times C)] \quad \text{Percent Free Area} = \frac{L[A + B + (N \times C)]100}{W \times H}$$

### Horizontal blade louvers

$A$  = Minimum distance between the head and top blade\*

**Note:** Where the top blade dimension  $C$  is less than  $A$ , use the value for  $C$

$B$  = Minimum distance between the sill and bottom blade\*

$C$  = Minimum distance between adjacent blades

**Note:** In louver type 2,  $C$  may not be equal to  $C_1$ \*

$N$  = Number of  $C$  openings in the louver

$L$  = Minimum distance between louver jambs

$W$  = Actual louver width

$H$  = Actual louver height

\* The  $A$ ,  $B$  &  $C$  spaces shall be measured within 1 in. from each jamb and averaged

### Vertical blade louvers

$A^*$  = Minimum distance between the left jamb and left blade\*

**Note:** Where the left blade dimension  $C$  is less than  $A$ , use the value for  $C$

$B^*$  = Minimum distance between the right jamb and right blade\*

$C^*$  = Minimum distance between adjacent blades\*

$N$  = Number of  $C$  openings in the louver

$L$  = Minimum distance between louver head and sill

$W$  = Actual louver width

$H$  = Actual louver height

\* The  $A$ ,  $B$  &  $C$  spaces shall be measured within 1 in. from each blade end and averaged

### Note:

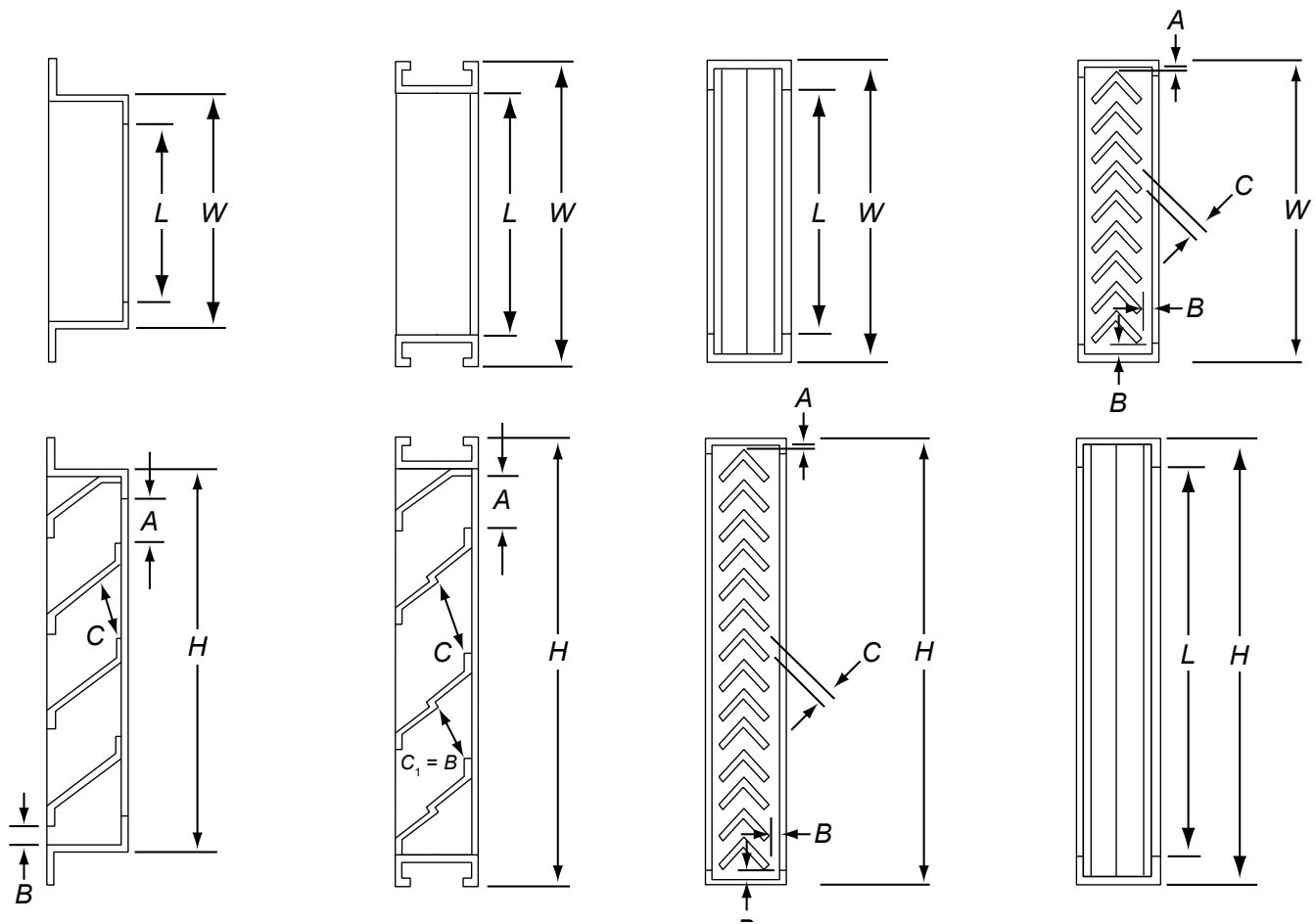
When measuring two louvers placed back to back, the free area for the combined louvers shall be determined as the smaller of the two free areas.

**Figure B.1 Formulas**



## B.2 Calculating damper area

The results of an air leakage test for dampers shall be presented as a statement of pressure differential (Pa or in. wg) across the device versus the flow rate per face area of damper ( $\text{L/s/m}^2$  or  $\text{cfm/ft}^2$ ) at standard air density. The face area is determined by the installation method as shown in the sketches below.



**Figure B.2**  
**Calculating Damper Area**

## Annex C

### Developing Air Control Product Catalogs (Informative)

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This informative annex is intended to be an additional resource for the development of air control catalogs.

It is not intended to be used as a replacement for the detailed requirements listed in Sections 8 through 23.

<b><u>Device — Certification Type</u></b>	<b><u>Rating Requirements</u></b>	<b><u>Example Test Report</u></b>	<b><u>Example Catalog</u></b>
Louver — Air Performance	Section 8	Page 32	Page 33
Louver — Wind-Driven Rain	Section 9	Page 34	Page 35
Louver — Water Penetration	Section 10	Page 36	Page 37
Acoustical Louver — Sound Performance	Section 11	Page 38	Page 39
Adjustable Louver — Air Leakage	Section 12	Page 40	Page 41
Damper — Air Performance	Section 13	Page 42	Page 43
Volume Control Damper — Air Leakage	Section 14	Page 44	Pages 45-46
Ultra-Low-Leakage Damper — Air Leakage	Section 15	Page 47	Page 48
Bubble-Tight Damper — Air Leakage	Section 16	Page 49	Page 50
Backdraft Damper — Air Leakage	Section 18	Page 51	Page 52
Gravity Ventilator — Air Performance	Section 19	Page 53	Page 54
Round Spiral Duct — Air Leakage	Section 20	Page 55	Page 56

## C.1 Louver Air Performance Test Report and Catalog Example

### Air Movement and Control Association International, Inc.

30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

#### AMCA Standard 500-L-99 Air Performance - Pressure Drop Test

Test Number : 12345-E1

Client : ABC

Date : January 1, 2009

Personnel : John Smith

Witness(es) : None

Manufacturer : ABC

Trade Name : AL123

Model : AL123

Size : 48x48x6

Core Area (sq.ft.) : 13.44

Free Area (sq.ft.) : 4.69

Test Type : Contract

Test Figure : 5.5-6.5

Chamber : Large

Nozzle Comb. : 14

Louver Type : Acoustic

Blade Orientation : Horizontal

Blade Action :

Blade Position :

Flow Direction : Exhaust

Blade Type : Fixed

Appurtenances : None

Remarks :

#### Recorded Data :

Det.	$p_{br}$	$t_b$	$p_{bc}$	$t_{do}$	$t_{wo}$	$t_{d5}$	$P_{S8}$	$t_{d8}$	$\Delta P_n$
1	29.380	76.4	29.244	75.7	56.7	81.2	0.610	79.8	4.700
2	29.380	76.4	29.244	75.7	56.7	81.2	0.390	79.8	3.000
3	29.380	76.4	29.244	75.7	56.7	81.2	0.240	79.8	1.800
4	29.380	76.4	29.244	75.7	56.7	81.2	0.110	79.8	0.800
5	29.380	76.4	29.244	75.7	56.7	81.2	0.040	79.8	0.305

#### Test Results at Standard Air :

Det.	$\Delta P_{DS}$	$Q_{DS}$	$V_{Free Area}$	$C_D$	$C_D$ Class
1	0.638	9559.1	2038.2	0.22	3
2	0.408	7633.1	1627.5	0.22	3
3	0.251	5907.1	1259.5	0.22	3
4	0.115	3930.1	838.0	0.22	3
5	0.042	2418.9	515.7	0.22	3

**Figure C.1a**  
**Example Louver Air Performance Test Report**

# Company ABC

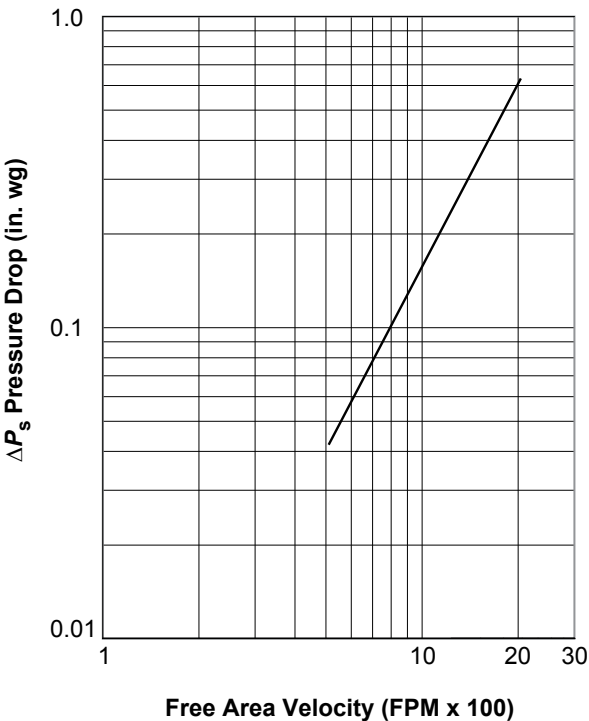
## Model AL123



Company ABC certifies that the AL123 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Performance ratings.

**Test Information**  
 Tested in accordance with ANSI/AMCA 500-L, Figure 5.5  
 Test sample size is 1220 mm x 1220 mm (48 in. x 48 in.)  
 Air performance data are based on intake performance



AL123 FREE AREA (SQ. FT.)																
		Width - Inches														
		8	12	18	24	30	36	42	48	54	60	66	72	78	84	90
Height - Inches	12	0.24	0.40	0.65	0.90	1.14	1.39	1.63	1.88	2.13	2.37	2.62	2.86	3.11	3.36	3.60
	18	0.33	0.55	0.89	1.23	1.57	1.90	2.24	2.58	2.92	3.26	3.59	3.93	4.27	4.61	4.94
	24	0.47	0.80	1.28	1.77	2.25	2.74	3.22	3.71	4.19	4.68	5.16	5.65	6.13	6.62	7.10
	30	0.61	1.03	1.66	2.28	2.91	3.54	4.17	4.79	5.42	6.05	6.68	7.30	7.93	8.56	9.19
	36	0.78	1.32	2.12	2.92	3.72	4.53	5.33	6.13	6.93	7.74	8.54	9.34	10.14	10.94	11.75
	42	0.92	1.56	2.51	3.46	4.41	5.36	6.31	7.26	8.21	9.16	10.11	11.06	12.01	12.96	13.91
	48	1.06	1.79	2.88	3.98	5.07	6.16	7.25	8.34	9.44	10.53	11.62	12.71	13.80	14.90	15.99
	54	1.23	2.08	3.35	4.61	5.88	7.15	8.41	9.68	10.95	12.21	13.48	14.75	16.02	17.28	18.55
Height - Inches	60	1.38	2.32	3.73	5.15	6.56	7.98	9.39	10.81	12.22	13.64	15.05	16.46	17.88	19.29	20.71
	66	1.52	2.55	4.11	5.67	7.22	8.78	10.34	11.89	13.45	15.01	16.56	18.12	19.68	21.23	22.79

Catalog ID: AL123      April, 2011

**Note:**  
 This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.1b**  
**Example Louver Air Performance Catalog**

C.2 Louver Wind-Driven Rain Test Report and Catalog Example

Air Movement and Control Association International, Inc.								
30 West University Drive, Arlington Heights, Illinois 60004-1893 U.S.A.								
Wind Driven Rain Water Penetration Test Report								
Conducted according to AMCA Standard 500-L-99, Figure 5.11								
AMCA Test Number :	12345-WD1				Louver Manufacturer :	ABC		
Client :	ABC				Model :	WDRL123		
Purpose :	Contract Test				Nominal Width (in.) :	48		
Date(s) of Cal. Plate Test :	1-3-06				Nominal Height (in.) :	48		
Date(s) of Louver Test :	1-01-09				Core Width (in.) :	39.375		
Test Personnel :	John Smith				Core Height (in.) :	39.375		
Witness(es) :	None							
Simulated Weather Condition								
Rainfall rate (in. per hour) : 3								
Wind Velocity (mph) : 29								
Actual Louver Data								
Determination	Barometric Pressure $p_b$ (in Hg)	Ambient Dry-Bulb Temp. $t_{do}$ (°F)	Ambient Wet-Bulb Temp. $t_{wo}$ (°F)	Differential Pressure $\Delta P$ (in wg)	Ventilation Airflow $q_v$ (cfm)	Supply Water Flow $q_s$ (gph)	Penetrated Water Flow $q_d$ (gph)	Spray Nozzle Setting (%)
1	29.59	66.1	60.7	0.000	0	50.18	0.074	15.5
2	29.59	64.6	60.0	0.059	1143	44.95	0.129	14.0
3	29.59	67.0	61.3	0.245	2342	44.25	0.196	13.6
4	29.59	64.9	59.9	0.424	3079	44.05	0.364	13.2
5	29.59	65.5	60.2	0.769	4156	41.23	0.647	12.8
6	29.59	66.8	60.0	1.281	5377	39.41	1.230	12.3
7	29.59	66.8	60.0	1.763	6313	37.65	1.685	11.9
8	29.59	70.6	58.8	2.394	7385	36.78	2.797	11.5
9	29.59	71.5	60.2	2.937	8193	37.10	3.393	11.2
10	29.59	71.9	60.8	3.683	9184	36.15	3.969	10.9
11	29.59	71.9	60.6	4.928	10631	35.32	5.339	10.7
Corrected Data								
Determination	Velocity Through Cal. Plate $v_{co}$ (fpm)	Core Velocity Through Louver $v_c$ (fpm)	Specified Rainfall Rate $q_w$ (gal/hr)	Nominal Supply Flow $q_{snom}$ (gal/hr)	Corrected Penetrated Water Flow $q_{door}$ (gal/hr)	Water Penetration Effectiveness $E$ (%)	Water Penetration Classification	
1	0	0	20.135	45.955	0.0678	99.7	A	
2	132	106	20.135	43.374	0.1245	99.4	A	
3	197	218	20.135	42.210	0.1870	99.1	A	
4	287	286	20.135	40.926	0.3382	98.3	B	
5	380	386	20.135	39.383	0.6180	96.9	B	
6	472	499	20.135	39.147	1.2218	93.9	C	
7	587	586	20.135	37.797	1.6916	91.6	C	
8	680	686	20.135	36.560	2.7802	86.2	C	
9	780	761	20.135	34.432	3.1490	84.4	C	
10	865	853	20.135	33.848	3.7163	81.5	C	
11	991	987	20.135	33.069	4.9987	75.2	D	

Figure C.2a  
Example Louver Wind-Driven Test Report - 3 in./hr Rainfall Rate, 29 mph Wind Velocity

# Company ABC

## Model WDRL123



Company ABC certifies that the WDRL123 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Wind-Driven Rain ratings.

**Rainfall Rate:** 3 in./hr  
**Wind Velocity:** 29 mph

<b>Core Velocity (fpm)</b>	0	106	218	286	386	499	586	686	761	853	987
<b>Effectiveness (%)</b>	99.7	99.4	99.1	98.3	96.9	93.9	91.6	86.2	84.4	81.5	75.2
<b>Penetration Class</b>	A	A	A	B	B	C	C	C	C	C	D

**Rainfall Rate:** 8 in./hr  
**Wind Velocity:** 50 mph

<b>Core Velocity (fpm)</b>	0	128	214	300	401	498	586	667	772	861	973
<b>Effectiveness (%)</b>	98.5	98.4	98.3	98.7	96.9	96.4	95.5	93.6	93.3	88.2	80.1
<b>Penetration Class</b>	B	B	B	B	B	B	B	C	C	C	C

### AL123 FREE AREA (SQ. FT.)

		Width - Inches														
		8	12	18	24	30	36	42	48	54	60	66	72	78	84	90
Height - Inches	12	0.24	0.40	0.65	0.90	1.14	1.39	1.63	1.88	2.13	2.37	2.62	2.86	3.11	3.36	3.60
	18	0.33	0.55	0.89	1.23	1.57	1.90	2.24	2.58	2.92	3.26	3.59	3.93	4.27	4.61	4.94
	24	0.47	0.80	1.28	1.77	2.25	2.74	3.22	3.71	4.19	4.68	5.16	5.65	6.13	6.62	7.10
	30	0.61	1.03	1.66	2.28	2.91	3.54	4.17	4.79	5.42	6.05	6.68	7.30	7.93	8.56	9.19
	36	0.78	1.32	2.12	2.92	3.72	4.53	5.33	6.13	6.93	7.74	8.54	9.34	10.14	10.94	11.75
	42	0.92	1.56	2.51	3.46	4.41	5.36	6.31	7.26	8.21	9.16	10.11	11.06	12.01	12.96	13.91
	48	1.06	1.79	2.88	3.98	5.07	6.16	7.25	8.34	9.44	10.53	11.62	12.71	13.80	14.90	15.99
	54	1.23	2.08	3.35	4.61	5.88	7.15	8.41	9.68	10.95	12.21	13.48	14.75	16.02	17.28	18.55
	60	1.38	2.32	3.73	5.15	6.56	7.98	9.39	10.81	12.22	13.64	15.05	16.46	17.88	19.29	20.71
	66	1.52	2.55	4.11	5.67	7.22	8.78	10.34	11.89	13.45	15.01	16.56	18.12	19.68	21.23	22.79

Catalog ID: WDRL123 April, 2011

#### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.2b**  
**Example Louver Wind-Driven Rain Catalog**

### C.3 Louver Water Penetration Test Report and Catalog Example

**Air Movement and Control Association International, Inc.**  
**30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.**  
**AMCA Standard 500-L-99 Water Penetration**

Test Number : 24905-W1	Test Type : <i>Contract</i>
Client : ABC	Test Figure : 5.6-6.3
Date : January 1, 2009	Chamber : <i>Water</i>
Personnel : John Smith	Nozzle Comb. : 1
Witness(es) : None	

Manufacturer : ABC	Louver Type : <i>Acoustic</i>
Trade Name : AL123	Free Area (sq.ft.) : 4.69
Model : AL123	Blade Type : <i>Fixed</i>
Size : 48x48x6	

Appurtenances : *None*

Remarks :

Recorded Data :							Wet Weight (grams)	Dry Weight (grams)	Included in Regress.?
Det.	$p_{br}$	$t_b$	$p_{bc}$	$t_{do}$	$t_{wo}$	$\Delta P_n$			
1	29.370	73.5	29.241	73.5	52.8	0.310	19.00	18.80	Yes
2	29.370	73.5	29.241	73.5	52.8	0.360	18.50	18.00	Yes
3	29.370	73.5	29.241	73.5	52.8	0.410	25.70	24.10	Yes
4	29.370	73.5	29.241	73.5	52.8	0.460	36.50	33.20	Yes

**Test Results :**

Det.	$Q_s$	$V_{Free\ Area}$	Net Weight (oz./ft <sup>2</sup> )
1	3271.8	697.6	0.002
2	3527.4	752.1	0.004
3	3765.8	802.9	0.012
4	3990.1	850.8	0.025

Beginning of water penetration per  
AMCA Publication 511 Subsection C3.2  
based on AMCA measured free area :  
799.4 fpm

**Figure C.3a**  
**Example Louver Water Penetration Test Report**

# Company ABC

## Model AL123



Company ABC certifies that the AL123 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Performance and Water Penetration ratings.

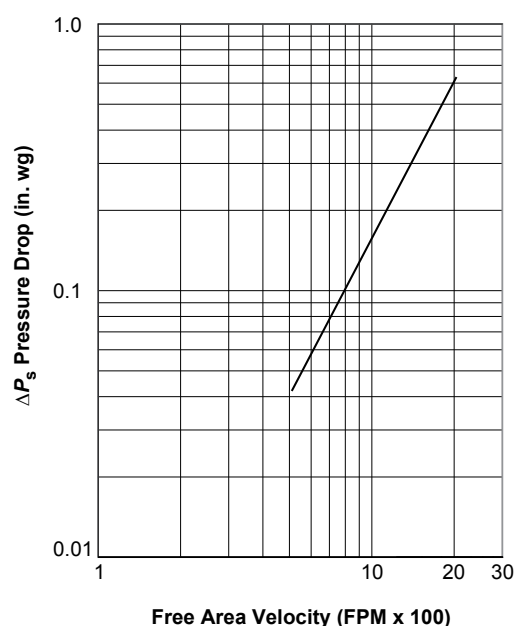
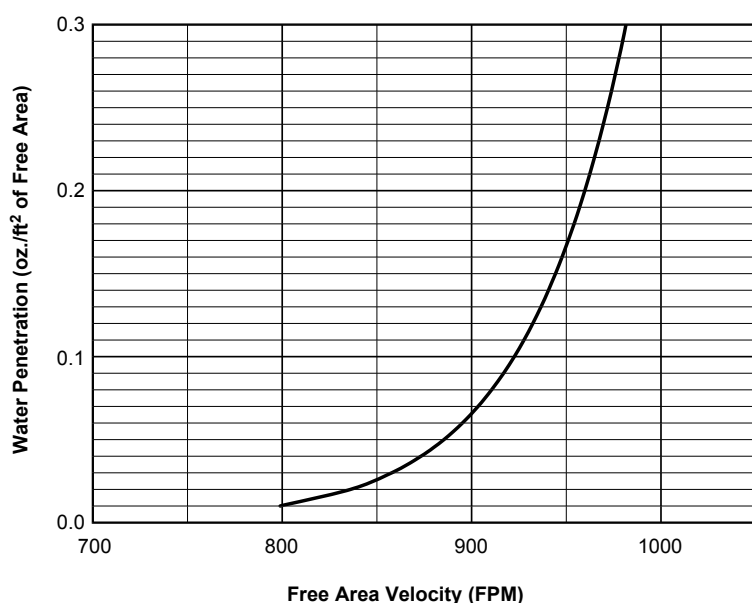
The beginning point of water penetration is 799.4 fpm.

### Test Information

Tested in accordance with ANSI/AMCA 500-L, Figure 5.5

Test sample size is 1220 mm x 1220 mm (48 in. x 48 in.)

Air performance data are based on intake performance



### AL123 FREE AREA (SQ. FT.)

		Width - Inches							
		8	12	18	24	30	36	42	48
Height - Inches	12	0.24	0.40	0.65	0.90	1.14	1.39	1.63	1.88
	18	0.33	0.55	0.89	1.23	1.57	1.90	2.24	2.58
	24	0.47	0.80	1.28	1.77	2.25	2.74	3.22	3.71
	30	0.61	1.03	1.66	2.28	2.91	3.54	4.17	4.79
	36	0.78	1.32	2.12	2.92	3.72	4.53	5.33	6.13
	42	0.92	1.56	2.51	3.46	4.41	5.36	6.31	7.26
	48	1.06	1.79	2.88	3.98	5.07	6.16	7.25	8.34

Catalog ID: AL123

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

### Figure C.3b

### Example Louver Water Penetration Catalog



C.4 Louver Sound Performance Test Report and Catalog Example

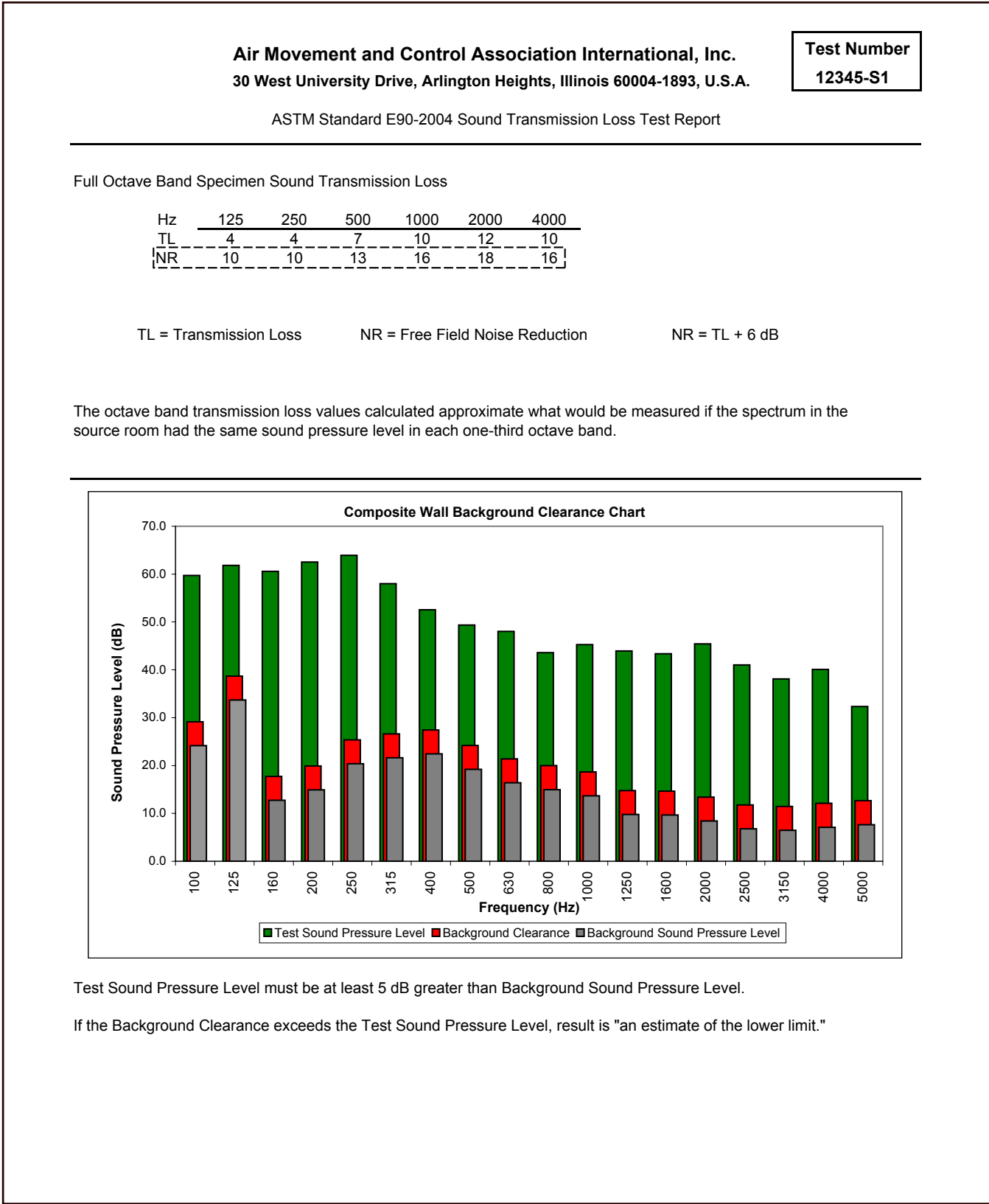


Figure C.4a  
Example Acoustical Louver Sound Performance Test Report

# Company ABC

## Model AL123

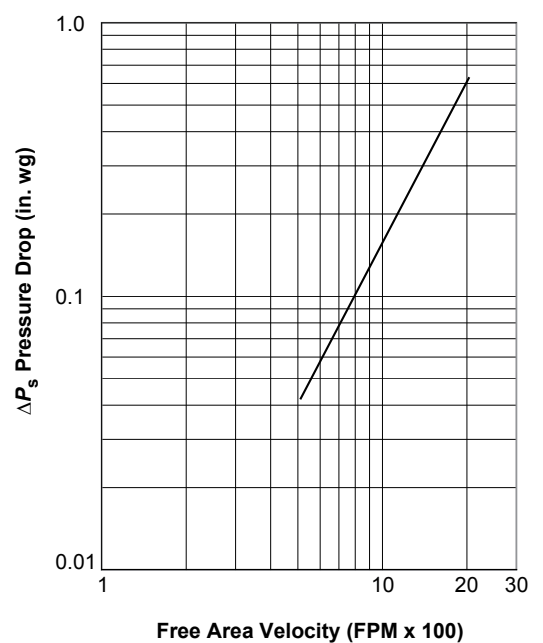


Company ABC certifies that the AL123 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Sound and Air Performance ratings.

### Test Information

Tested for air performance in accordance with ANSI/AMCA 500-L, Figure 5.5  
 Test sample size is 1220 mm x 1220 mm (48 in. x 48 in.)  
 Air performance data are based on intake performance



Octave Band (Hz)	2 (125)	3 (250)	4 (500)	5 (1000)	6 (2000)	7 (4000)
Free Field Noise Reduction	10	10	13	16	18	16

### AL123 FREE AREA (SQ. FT.)

		Width - Inches														
		8	12	18	24	30	36	42	48	54	60	66	72	78	84	90
Height - Inches	12	0.24	0.40	0.65	0.90	1.14	1.39	1.63	1.88	2.13	2.37	2.62	2.86	3.11	3.36	3.60
	18	0.33	0.55	0.89	1.23	1.57	1.90	2.24	2.58	2.92	3.26	3.59	3.93	4.27	4.61	4.94
	24	0.47	0.80	1.28	1.77	2.25	2.74	3.22	3.71	4.19	4.68	5.16	5.65	6.13	6.62	7.10
	30	0.61	1.03	1.66	2.28	2.91	3.54	4.17	4.79	5.42	6.05	6.68	7.30	7.93	8.56	9.19
	36	0.78	1.32	2.12	2.92	3.72	4.53	5.33	6.13	6.93	7.74	8.54	9.34	10.14	10.94	11.75
	42	0.92	1.56	2.51	3.46	4.41	5.36	6.31	7.26	8.21	9.16	10.11	11.06	12.01	12.96	13.91
	48	1.06	1.79	2.88	3.98	5.07	6.16	7.25	8.34	9.44	10.53	11.62	12.71	13.80	14.90	15.99
	54	1.23	2.08	3.35	4.61	5.88	7.15	8.41	9.68	10.95	12.21	13.48	14.75	16.02	17.28	18.55
	60	1.38	2.32	3.73	5.15	6.56	7.98	9.39	10.81	12.22	13.64	15.05	16.46	17.88	19.29	20.71
	66	1.52	2.55	4.11	5.67	7.22	8.78	10.34	11.89	13.45	15.01	16.56	18.12	19.68	21.23	22.79

Catalog ID: AL123      April, 2011

**Note:**  
 This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.4b**  
**Example Acoustical Louver Sound Performance Catalog**

## C.5 Adjustable Louver Leakage Performance Test Report and Catalog Example

### Air Movement and Control Association International, Inc.

30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

#### AMCA 500-D-98 Air Leakage Flow Rate Using Ambient Air

Test Number : 12345-L1

Client : ABC

Date : January 1, 2009

Personnel : John Smith

Witness(es) : None

Test Type : Contract

Test Figure : 5.4 Alternate-6.3 I

Chamber : Small

Manufacturer : ABC

Trade Name : AL123

Model : AL123

Size : 12x60

Face Area (sq.ft.) : 5

Closure Method : Torque Arm and Hanging Weights

Damper Type : Drainable

Blade Orientation : Horizontal

Blade Action : Parallel

Torque : 50" lbs

Flow Direction : Intake

Mounting Position : Vertical

Appurtenances : None

Remarks :

#### Device Only Test Results at Standard Air :

Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	V <sub>Face Area</sub>
1	1.025	1.025	0.00	0.00	28.45	28.45	5.69
2	2.051	2.051	0.00	0.00	50.30	50.30	10.06
3	3.052	4.102	0.00	0.00	78.11	78.11	15.62
4	4.038	6.153	0.00	0.00	92.45	92.45	18.49
5	5.027	8.204	0.00	0.00	114.45	114.45	22.89

**Figure C.5a**  
**Example Adjustable Louver Air Leakage Test Report**

# Company ABC

## Model AL123



Company ABC certifies that the AL123 shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

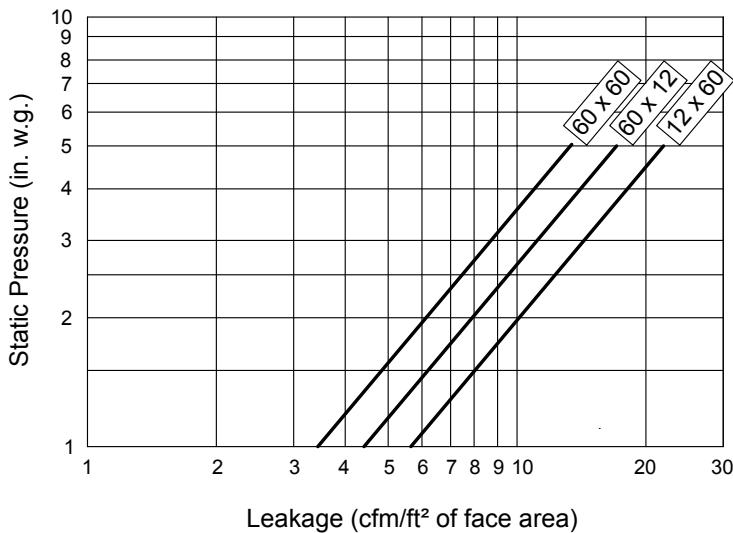
### Test Information

Tested in accordance with ANSI/AMCA 500-L, Figure 5.4

Air leakage data are based on intake performance

Data are based on the maximum torque of 120 in-lb/ft<sup>2</sup> applied to hold the louver during the test.

Air leakage is based on operation between 50 °F and 104 °F



Catalog ID: AL123

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.5b**  
**Example Adjustable Louver Air Leakage Catalog**



# Company ABC

## Model DAMP



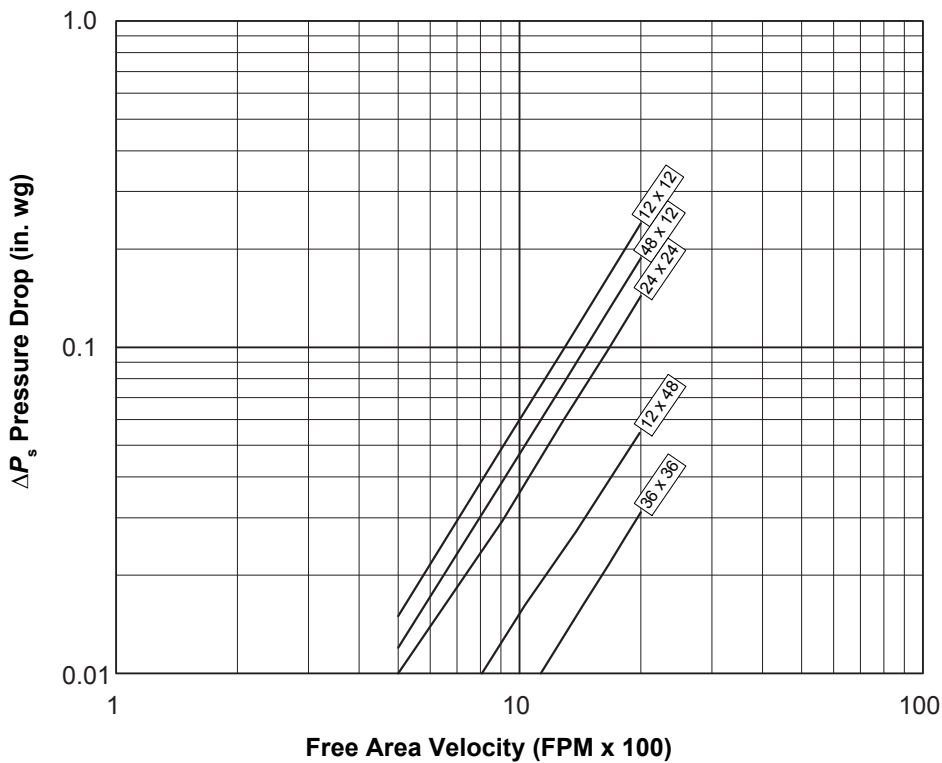
Company ABC certifies that the DAMP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Performance ratings.

### Test Information

Tested in accordance with ANSI/AMCA 500-D, Figure 5.3

### Air Performance Data



Catalog ID: DAMP

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

Figure C.6b  
Example Damper Air Performance Catalog

C.7 Volume Control Damper Leakage Performance Test Report and Catalog Example

Air Movement and Control Association International, Inc.  
30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

AMCA 500-D-98 Air Leakage Flow Rate Using Ambient Air

Test Number : 12345-L3  
Client : ABC  
Date : January 1, 2009  
Personnel : John Smith  
Witness(es) : None

Test Type : Contract  
Test Figure : 5.4 Alternate-6.3  
Chamber : Small

Manufacturer : ABC  
Trade Name : Damper  
Model : DAMP  
Size : 12x48

Damper Type : Multi-Blade  
Blade Orientation : Horizontal  
Blade Action : Opposed  
Torque : 30 in lbs.

Face Area (sq.ft.) : 4  
Closure Method : Torque Arm and Hanging Weights

Flow Direction : Exhaust  
Mounting Position : Vertical

Appurtenances : None

Remarks :

Device Only Test Results at Standard Air :

Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	$V_{Face Area}$
1	1.025	1.025	0.00	0.00	29.04	29.04	7.26
2	2.050	2.050	0.00	0.00	42.20	42.20	10.55
3	4.100	4.100	0.00	0.00	50.72	50.72	12.68
4	6.149	6.149	0.00	0.00	59.76	59.76	14.94
5	8.199	8.199	0.00	0.00	68.92	68.92	17.23

Figure C.7a  
Example Volume Control Damper Air Leakage Test Report

### Example 1

The company certifying the leakage performance only conducted tests on the two required sizes. The maximum single section width of this model is 60 in. Because only the two required sizes were tested, the catalog data does not have to distinguish the leakage performance at different widths.

	Leakage Class Test Results			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
12 x 48 in.	1	1	1	1
60 x 36 in.	1A	1	2	2

Example Catalog Table

Leakage Class			
1 in. wg	4 in. wg	6 in. wg	8 in. wg
1	1	2	2

### Example 2

The same company certifies the same damper as in Example 1. This time they test one optional size, 16 in. x 36 in., along with the two required sizes. This allows them to catalog leakage class 1A performance at 1 in. wg on dampers 16 in. and wider.

	Leakage Class Test Results			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
12 x 48 in.	1	1	1	1
16 x 36 in.	1A	1	1	1
60 x 36 in.	1A	1	2	2

Example Catalog Table

Damper Width	Leakage Class			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
Less than 16 in.	1	1	1	1
16 to 60 in.	1A	1	2	2

### Example 3

The same company again certifies the same damper as in Example 1. This time they test two optional sizes, 16 in. x 36 in. and a 48 in. x 36 in., along with the two required sizes. This not only allows them to catalog leakage class 1A performance at 1 in. wg on dampers 16 in. and wider, but also allows them to catalog class 1 performance at up to 8 in. wg on dampers all the way up to 48 in. wide.

	Leakage Class Test Results			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
12 x 48 in.	1	1	1	1
16 x 36 in.	1A	1	1	1
48 x 36 in.	1A	1	1	1
60 x 36 in.	1A	1	2	2

Example Catalog Table

Damper Width	Leakage Class			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
Less than 16 in.	1	1	1	1
16 to 60 in.	1A	1	1	1
48.01 to 60 in.	1A	1	2	2

Figure C.7b

Example Volume Control Damper Air Leakage Test Results and Corresponding Published Data



# Company ABC

## Model DAMP



Company ABC certifies that the DAMP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage and Air Performance ratings.

### Test Information

Air leakage is based on operation between 32 °F and 120 °F

Tested for air leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.4

Tested for air performance in accordance with ANSI/AMCA 500-D, Figure 5.3

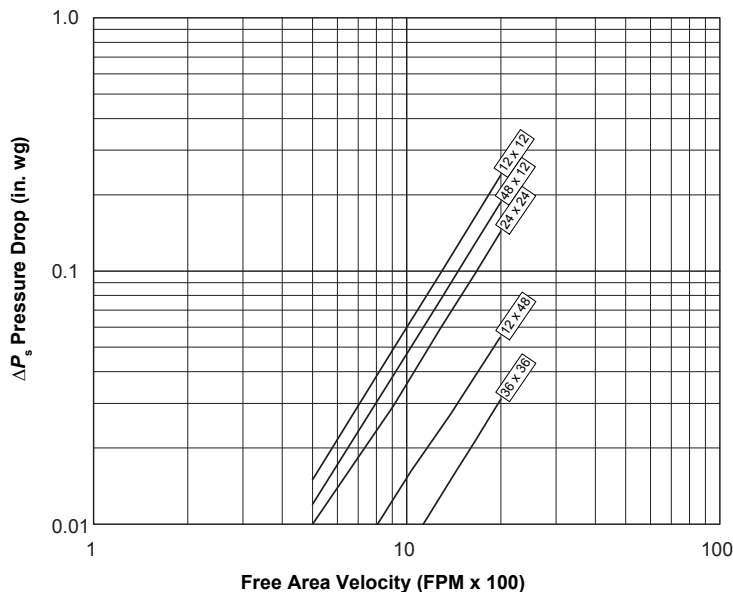
### Torque

Data are based on a torque of 7.5 in-lb/ft<sup>2</sup> applied to close and seat the damper during the test.

### Leakage Performance

Damper Width	Leakage Class			
	1 in. wg	4 in. wg	6 in. wg	8 in. wg
Less than 16 in.	1	1	1	1
16 in. to 48 in.	1A	1	1	1
48.01 in. to 60 in.	1A	1	2	2

### Air Performance



Catalog ID: AL123

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

Figure C.7c  
Example Volume Control Damper Air Leakage Catalog

## C.8 Ultra-Low-Leakage Damper Leakage Test Report and Catalog Example

### Air Movement and Control Association International, Inc. 30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

#### AMCA 500-D-98 Air Leakage Flow Rate Using Ambient Air

Test Number : 12345-L1	Test Type : Contract
Client : ABC	[Test Figure : 5.4 Alternate-6.3]
Date : January 1, 2009	Chamber : Small
Personnel : John Smith	
Witness(es) : None	
Manufacturer : ABC	Damper Type : Multi-blade
Trade Name : Damper	Blade Orientation : Horizontal
Model : ULL-DAMP	Blade Action : Parallel
Size : 12x60	[Torque : 37.5" lbs]
Face Area (sq.ft.) : 5	[Flow Direction : Intake]
Closure Method : Torque Arm and Hanging Weights	Mounting Position : Vertical

Appurtenances : None

Remarks :

#### Device Only Test Results at Standard Air :

Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	$V_{Face Area}$
1	8.01	8.01	0.00	0.00	28.45	28.45	4.75
2	10.05	10.05	0.00	0.00	50.30	50.30	5.33
3	12.13	12.13	0.00	0.00	78.11	78.11	5.85
4	14.07	14.07	0.00	0.00	92.45	92.45	6.30
5	16.10	16.10	0.00	0.00	114.45	114.45	6.74

**Figure C.8a**  
Example Ultra-Low-Leakage Damper Air Leakage Test Report

# Company ABC

## Model ULL-DAMP



Company ABC certifies that the ULL-DAMP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

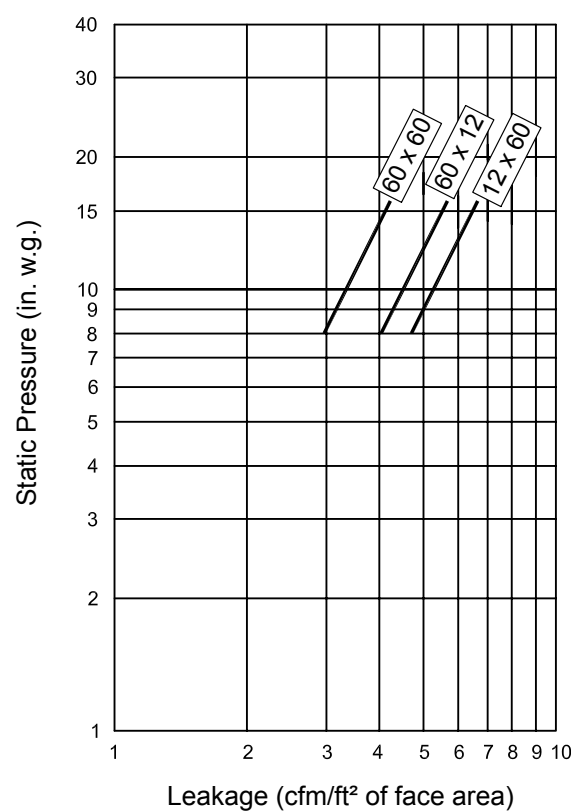
### Test Information

Air leakage is based on operation between 32 °F and 104 °F  
Tested for air leakage in accordance with ANSI/AMCA Standard 500-D, Figure 5.4

### Torque

Data are based on a torque of 7.5 in-lb/ft<sup>2</sup> applied to close and seat the damper during the test.

### Leakage Performance



Catalog ID: ULL-DAMP April, 2011

**Note:**  
This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.8b**  
**Example Ultra-Low Leakage Damper Air Leakage Catalog**

## C.9 Bubble-Tight Damper Leakage Performance Test Report and Catalog Example

<b>Air Movement and Control Association International, Inc.</b> 30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.		<b>Test Number</b> 12345-L1																												
ANSI/AMCA 500-D-07 Figure 5.8 Damper Bubble Test Report																														
<b>Client :</b> ABC <b>Date :</b> 1/1/2009 <b>Personnel :</b> John Smith		<b>Test Type :</b> Contract <b>Figure Setup:</b> 5.8 <b>Witness(es) :</b> None																												
<b>Manufacturer :</b> ABC <b>Model Name :</b> BT-DAMP <b>Model Number :</b> 36 Round <b>Size (in.) :</b> 36 <b>Face Area (ft²) :</b> 7.068 <b>Closure Method :</b> Torque Arm and Hanging Weights		<b>Damper Type :</b> Single Blade <b>Blade Orientation :</b> Horizontal <b>Blade Action :</b> N/A <b>Torque (in. lb) :</b> 150" lbs <b>Flow Direction :</b> Intake <b>Mounting Position :</b> Horizontal																												
<b>Appurtenances :</b>																														
<b>Remarks :</b> <div style="border: 1px solid black; height: 40px; width: 100%;"></div>																														
<u>Ambient Conditions</u> <table style="width: 100%;"><tr><td><math>p_{br}</math> (in. Hg) :</td><td>29.74</td><td><math>t_{d0}</math> (°F) :</td><td>73.4</td></tr><tr><td><math>t_b</math> (°F) :</td><td>77.3</td><td><math>t_{w0}</math> (°F) :</td><td>64.3</td></tr></table>			$p_{br}$ (in. Hg) :	29.74	$t_{d0}$ (°F) :	73.4	$t_b$ (°F) :	77.3	$t_{w0}$ (°F) :	64.3																				
$p_{br}$ (in. Hg) :	29.74	$t_{d0}$ (°F) :	73.4																											
$t_b$ (°F) :	77.3	$t_{w0}$ (°F) :	64.3																											
<u>Bubble Solution</u> Bubble solution used was equal parts liquid detergent, glycerin, and water.																														
<u>Bubble Test Results</u> <table style="width: 100%; border-collapse: collapse;"><thead><tr><th style="text-align: center;">Det.</th><th style="text-align: center;">P<sub>s9</sub> (in. wg)</th><th colspan="2" style="text-align: center;">No Bubbles exceed 1/16 in. Diameter in 1 second</th><th colspan="2" style="text-align: center;">No Bubbles exceed 1/4 in. Diameter in 1 minute.</th><th style="text-align: center;">Test Result</th></tr></thead><tbody><tr><td style="text-align: center;">1</td><td style="text-align: center;">1</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;">Pass</td></tr><tr><td style="text-align: center;">2</td><td style="text-align: center;">15</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;">Pass</td></tr><tr><td style="text-align: center;">3</td><td style="text-align: center;">30</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;"><input checked="" type="checkbox"/> Yes</td><td style="text-align: center;"><input type="checkbox"/> No</td><td style="text-align: center;">Pass</td></tr></tbody></table>			Det.	P <sub>s9</sub> (in. wg)	No Bubbles exceed 1/16 in. Diameter in 1 second		No Bubbles exceed 1/4 in. Diameter in 1 minute.		Test Result	1	1	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass	2	15	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass	3	30	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass
Det.	P <sub>s9</sub> (in. wg)	No Bubbles exceed 1/16 in. Diameter in 1 second		No Bubbles exceed 1/4 in. Diameter in 1 minute.		Test Result																								
1	1	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass																								
2	15	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass																								
3	30	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No	Pass																								
<u>Additional Comments</u> <div style="border: 1px solid black; height: 40px; width: 100%;"></div>																														
These data are not certified by AMCA																														

**Figure C.9a**  
**Example Bubble-Tight Damper Air Leakage Test Report**

# Company ABC

## Model BT-DAMP



Company ABC certifies that the BT-DAMP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

### Test Information

Air leakage is based on operation between 32 °F and 120 °F

### Performance Data

Dampers are bubble-tight up to 30 in. wg differential pressure.

### Torque Table

Damper Size (in.)	Required Torque	
	in-lb	in-lb/ft <sup>2</sup>
12" round	25	31.8
36" round	150	21.2

Catalog ID: BT-DAMP    April, 2011

**Note:**  
This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.9b**  
**Example Bubble-Tight Damper Air Leakage Catalog**

C.10 Backdraft Damper Leakage Performance Test Report and Catalog Example

Air Movement and Control Association International, Inc.  
30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

AMCA 500-D-98 Air Leakage Flow Rate Using Ambient Air

Test Number : 12345-L1	Test Type : Contract
Client : ABC	Test Figure : 5.4 Alternate-6.3
Date : January 1, 2009	Chamber : Small
Personnel : John Smith	
Witness(es) : None	
Manufacturer : ABC	Damper Type : Multi-Blade
Trade Name : BD-Damp	Blade Orientation : Horizontal
Model : BD-Damp 24	Blade Action : Parallel
Size : 24x24	Torque : N/A
Face Area (sq.ft.) : 4	Flow Direction : Intake
Closure Method : Gravity	Mounting Position : Vertical
Appurtenances : None	
Remarks :	

Device Only Test Results at Standard Air :

Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	$V_{Face Area}$
1	1.025	1.025	0.00	0.00	7.27	7.27	5.72
2	2.051	2.051	0.00	0.00	10.12	10.12	10.62
3	4.102	4.102	0.00	0.00	12.86	12.86	18.31
4	6.153	6.153	0.00	0.00	14.95	14.95	24.95
5	8.204	8.204	0.00	0.00	17.30	17.30	42.30

Figure C.10a  
Example Backdraft Damper Air Leakage Test Report

# Company ABC

## Model BD-DAMP



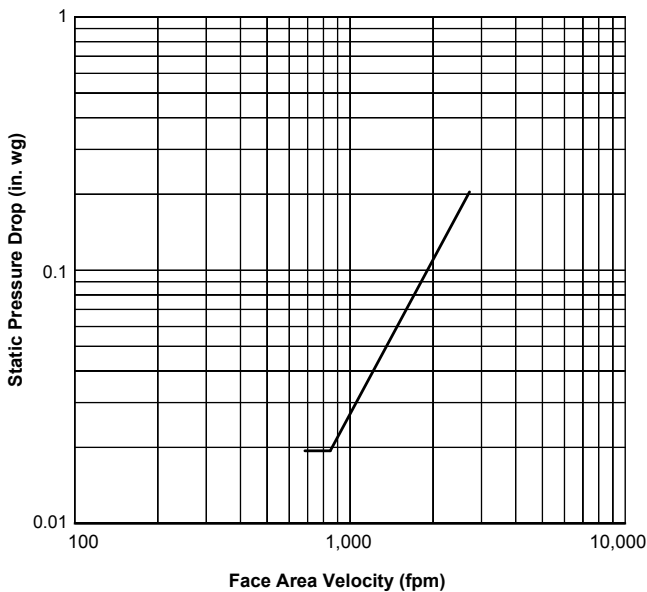
Company ABC certifies that the BD-DAMP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage and Air Performance ratings.

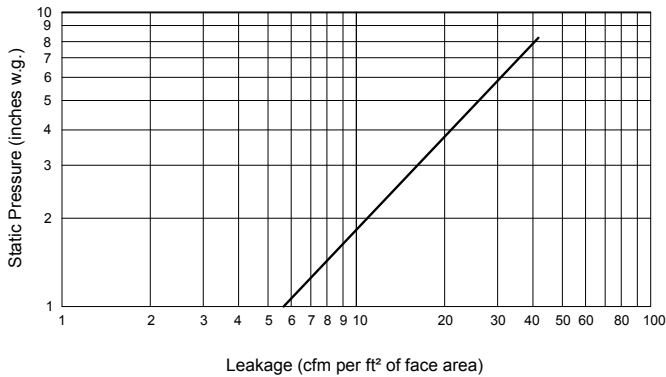
### Test Information

Air leakage is based on operation between 32 °F and 120 °F  
 Tests for air leakage were conducted in accordance with ANSI/AMCA Standard 500-D, Figure 5.4, in the intake direction, on a 24 in. x 24 in. sample

Air Performance Data



Air Leakage Data



Catalog ID: BD-DAMP    April, 2011

**Note:**  
 This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.10b**  
**Example Backdraft Damper Air Leakage Catalog**

## C.11 Gravity Ventilator Air Performance Test Report and Catalog Example

### Air Movement and Control Association International, Inc.

30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.

#### AMCA Standard 500-L-99 Air Performance - Pressure Drop Test

Test Number : 12345-E1	Test Type : <i>Contract</i>
Client : ABC	Test Figure : <i>5.5-6.5</i>
Date : January 1, 2009	Chamber : <i>Large</i>
Personnel : John Smith	Nozzle Comb. : 14
Witness(es) : None	
Manufacturer : ABC	Louver Type :
Trade Name : Gravity Ventilator	Blade Orientation :
Model : GV24	Blade Action :
Size : 24x24	Blade Position :
Core Area (sq.ft.) : 10.08	Flow Direction : <i>Exhaust</i>
Free Area (sq.ft.) : 6.24	Blade Type : <i>Fixed</i>

Appurtenances : *None*

Remarks :  
Curb height: 12 in.  
Screen: 1/2 in. x 1/2 in. galvanized mesh

#### Recorded Data :

Det.	$p_{br}$	$t_b$	$p_{bc}$	$t_{do}$	$t_{wo}$	$t_{d5}$	$P_{S8}$	$t_{d8}$	$\Delta P_n$
1	29.380	76.4	29.244	75.7	56.7	81.2	0.610	79.8	4.700
2	29.380	76.4	29.244	75.7	56.7	81.2	0.390	79.8	3.000
3	29.380	76.4	29.244	75.7	56.7	81.2	0.240	79.8	1.800
4	29.380	76.4	29.244	75.7	56.7	81.2	0.110	79.8	0.800
5	29.380	76.4	29.244	75.7	56.7	81.2	0.040	79.8	0.305

#### Test Results at Standard Air :

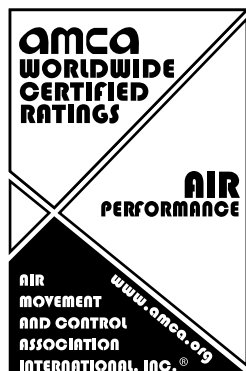
Det.	$\Delta P_{DS}$	$Q_{DS}$	$V_{Free Area}$	$C_D$	$C_D$ Class
1	0.709	8282.3	1327.2	0.22	3
2	0.440	6640.8	1064.2	0.22	3
3	0.263	5047.3	808.9	0.22	3
4	0.107	3303.2	529.4	0.22	3
5	0.027	1723.4	276.2	0.22	3

Figure C.11a  
Example Gravity Ventilator Air Performance Test Report



# Company ABC

## Model GV



Company ABC certifies that the GV shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Performance ratings.

### Test Information

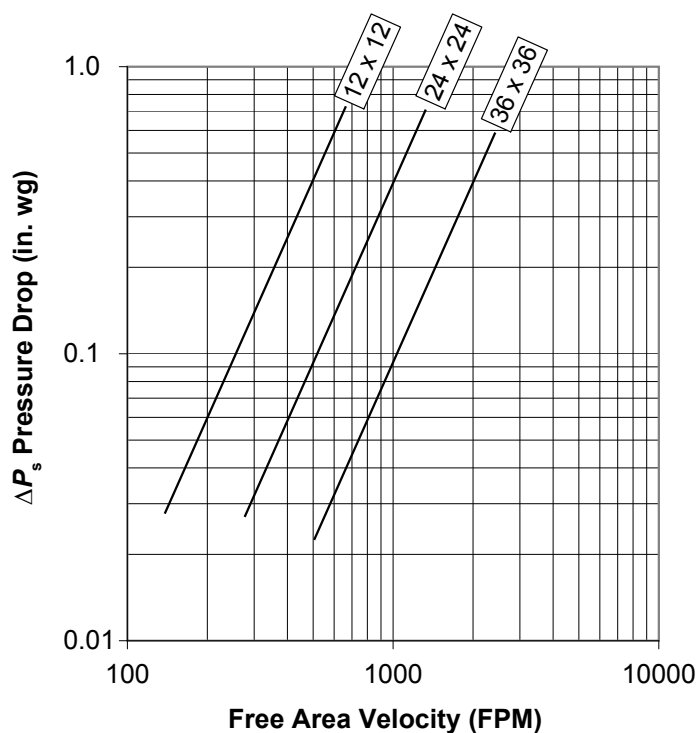
Tested in accordance with AMCA Figure 5.5.

Test data include the effects of a 1/2 in. x 1/2 in. galvanized mesh screen

The model GV curb height is 12 in.

### Performance Data

Pressure drop data were obtained in the exhaust mode



Catalog ID: GV

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.11b**  
**Example Gravity Ventilator Air Performance Catalog**

## C.12 Spiral Duct Leakage Performance Test Report and Catalog Example

<b>Air Movement and Control Association International, Inc.</b> <b>30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.</b>  ANSI/ASHRAE/SMACNA Standard 126-2008 Spiral Duct Leakage Test Report																		
<p>Client : ABC Date : January 1, 2009 Personnel : John Smith</p> <p>Manufacturer : ABC Model Name : Spiral Duct Model Number : SP26 Gauge Size : 26</p>	<p>Test Type : Contract Figure Setup: 1 Witness(es) : None</p> <p>Length (in.) : 120 Diameter (in.) : 24 Duct Surface Area (ft<sup>2</sup>) : 62.83</p>																	
<p>Remarks : <div style="border: 1px solid black; height: 50px; width: 100%;"></div></p>																		
<p><b><u>Data At Test Conditions</u></b></p> <table style="width: 100%;"><tr><td>Recorded Barometric Pressure, <math>p_{br}</math> (in. Hg) :</td><td style="text-align: right;">29.59</td></tr><tr><td>Temperature at Barometer, <math>t_{db}</math> (°F) :</td><td style="text-align: right;">74.2</td></tr><tr><td>Ambient Dry-Bulb Temperature, <math>t_{d0}</math> (°F) :</td><td style="text-align: right;">68.0</td></tr><tr><td>Ambient Wet-Bulb Temperature, <math>t_{w0}</math> (°F) :</td><td style="text-align: right;">51.3</td></tr><tr><td>Ambient Air Density, <math>\rho_0</math> (lbm/ft<sup>3</sup>) :</td><td style="text-align: right;">0.0796</td></tr><tr><td colspan="2" style="height: 20px;"></td></tr><tr><td>Test Specimen Static Pressure (in. wg) :</td><td style="text-align: right;">15</td></tr><tr><td>Airflow Leakage Measured (SCFH) :</td><td style="text-align: right;">5</td></tr></table>			Recorded Barometric Pressure, $p_{br}$ (in. Hg) :	29.59	Temperature at Barometer, $t_{db}$ (°F) :	74.2	Ambient Dry-Bulb Temperature, $t_{d0}$ (°F) :	68.0	Ambient Wet-Bulb Temperature, $t_{w0}$ (°F) :	51.3	Ambient Air Density, $\rho_0$ (lbm/ft <sup>3</sup> ) :	0.0796			Test Specimen Static Pressure (in. wg) :	15	Airflow Leakage Measured (SCFH) :	5
Recorded Barometric Pressure, $p_{br}$ (in. Hg) :	29.59																	
Temperature at Barometer, $t_{db}$ (°F) :	74.2																	
Ambient Dry-Bulb Temperature, $t_{d0}$ (°F) :	68.0																	
Ambient Wet-Bulb Temperature, $t_{w0}$ (°F) :	51.3																	
Ambient Air Density, $\rho_0$ (lbm/ft <sup>3</sup> ) :	0.0796																	
Test Specimen Static Pressure (in. wg) :	15																	
Airflow Leakage Measured (SCFH) :	5																	
<p><b><u>Calculated Data</u></b></p> <table style="width: 100%;"><tr><td>Airflow Leakage Measured (SCFM) :</td><td style="text-align: right;">0.083</td></tr><tr><td>Airflow Leakage (SCFM per 100 ft<sup>2</sup> Duct Surface) :</td><td style="text-align: right;">0.133</td></tr></table>			Airflow Leakage Measured (SCFM) :	0.083	Airflow Leakage (SCFM per 100 ft <sup>2</sup> Duct Surface) :	0.133												
Airflow Leakage Measured (SCFM) :	0.083																	
Airflow Leakage (SCFM per 100 ft <sup>2</sup> Duct Surface) :	0.133																	
<p><b><u>Data at Standard Air Conditions</u></b></p> <table style="width: 100%;"><thead><tr><th></th><th style="text-align: center;">I-P SCFM per 100 ft<sup>2</sup></th><th style="text-align: center;">SI m<sup>3</sup>/hr per 9.29 m<sup>2</sup></th></tr></thead><tbody><tr><td style="border: 1px dashed black; padding: 5px;">Airflow Leakage at Standard Air :</td><td style="border: 1px dashed black; text-align: center; padding: 5px;">0.141</td><td style="border: 1px dashed black; text-align: center; padding: 5px;">0.240</td></tr></tbody></table>				I-P SCFM per 100 ft <sup>2</sup>	SI m <sup>3</sup> /hr per 9.29 m <sup>2</sup>	Airflow Leakage at Standard Air :	0.141	0.240										
	I-P SCFM per 100 ft <sup>2</sup>	SI m <sup>3</sup> /hr per 9.29 m <sup>2</sup>																
Airflow Leakage at Standard Air :	0.141	0.240																

**Figure C.12a**  
**Example Spiral Duct Air Leakage Performance Test Report**

# Company ABC

## Models SP26 SP24 SP22 SP20



Company ABC certifies that the SP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

Model	Duct Gauge	Test Pressure (in. wg)	Leakage Rate (scfm/100 ft <sup>2</sup> of duct wall surface area)
SP26	26	15	0.141
SP24	24	15	0.238
SP22	22	15	0.256
SP20	20	15	0.222

### Test Sample

Length: 10 ft

Diameter: 24 in.


Catalog ID: SP2026      April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.12b**  
**Example Spiral Duct Air Leakage Catalog**

## C.13 Duct Access Door Leakage Performance Test Report and Catalog Example

	<p style="text-align: center;"><b>Air Movement and Control Association International, Inc.</b>  <b>30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.</b></p> <p style="text-align: center;"><b>AMCA 500-D-07 Air Leakage Flow Rate Using Ambient Air</b></p>																								
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>Test Number : 12345-L2  Client : ABC  Date : January 1, 2011  Personnel : John Smith  Witness(es) : None</p> <p>Manufacturer : ABC  Trade Name : Square Access Door  Model : AD9  Size : 24x9  Face Area (sq.ft.) : 1.5  Closure Method :</p> <p>Appurtenances : None</p> <p>Remarks : <div style="border: 1px solid black; height: 40px; width: 100%; margin-top: 5px;"></div></p> </td> <td style="width: 50%; vertical-align: top;"> <p>Test Type : Contract  Test Figure : 5.5  Chamber : Small</p> <p>Damper Type :  Blade Orientation :  Blade Action :  Torque :  Flow Direction :  Mounting Position : Vertical</p> </td> </tr> </table>		<p>Test Number : 12345-L2  Client : ABC  Date : January 1, 2011  Personnel : John Smith  Witness(es) : None</p> <p>Manufacturer : ABC  Trade Name : Square Access Door  Model : AD9  Size : 24x9  Face Area (sq.ft.) : 1.5  Closure Method :</p> <p>Appurtenances : None</p> <p>Remarks : <div style="border: 1px solid black; height: 40px; width: 100%; margin-top: 5px;"></div></p>	<p>Test Type : Contract  Test Figure : 5.5  Chamber : Small</p> <p>Damper Type :  Blade Orientation :  Blade Action :  Torque :  Flow Direction :  Mounting Position : Vertical</p>																						
<p>Test Number : 12345-L2  Client : ABC  Date : January 1, 2011  Personnel : John Smith  Witness(es) : None</p> <p>Manufacturer : ABC  Trade Name : Square Access Door  Model : AD9  Size : 24x9  Face Area (sq.ft.) : 1.5  Closure Method :</p> <p>Appurtenances : None</p> <p>Remarks : <div style="border: 1px solid black; height: 40px; width: 100%; margin-top: 5px;"></div></p>	<p>Test Type : Contract  Test Figure : 5.5  Chamber : Small</p> <p>Damper Type :  Blade Orientation :  Blade Action :  Torque :  Flow Direction :  Mounting Position : Vertical</p>																								
<p><b>Device Only Test Results at Standard Air :</b></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Det.</th> <th style="text-align: center;"><math>\Delta P_{DS}</math></th> <th style="text-align: center;"><math>\Delta P_S</math></th> <th style="text-align: center;"><math>Q_S</math></th> <th style="text-align: center;"><math>Q_{SC}</math></th> <th style="text-align: center;"><math>Q_{DS}</math></th> <th style="text-align: center;"><math>Q_D</math></th> <th style="text-align: center;"><math>V_{Face Area}</math></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">1.000</td> <td style="text-align: center;">1.000</td> <td style="text-align: center;">0.00</td> <td style="text-align: center;">0.00</td> <td style="text-align: center;">15.7</td> <td style="text-align: center;">15.7</td> <td style="text-align: center;">10.467</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">2.000</td> <td style="text-align: center;">2.000</td> <td style="text-align: center;">0.00</td> <td style="text-align: center;">0.00</td> <td style="text-align: center;">28.9</td> <td style="text-align: center;">28.9</td> <td style="text-align: center;">19.267</td> </tr> </tbody> </table>		Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	$V_{Face Area}$	1	1.000	1.000	0.00	0.00	15.7	15.7	10.467	2	2.000	2.000	0.00	0.00	28.9	28.9	19.267
Det.	$\Delta P_{DS}$	$\Delta P_S$	$Q_S$	$Q_{SC}$	$Q_{DS}$	$Q_D$	$V_{Face Area}$																		
1	1.000	1.000	0.00	0.00	15.7	15.7	10.467																		
2	2.000	2.000	0.00	0.00	28.9	28.9	19.267																		

**Figure C.13a**  
**Example Duct Access Door Air Leakage Performance Test Report**

# Company ABC

## Model AD



Company ABC certifies that the AD-shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

Model	Minimum Duct Gauge	Test Pressure (in. wg)	Leakage Rate (cfm/ft <sup>2</sup> )
AD9	26	1	10.47
AD9	26	2	19.27
AD9	26	-1	6.2
AD9	26	-2	5.93
AD24	26	1	7.9
AD24	26	2	11.58
AD24	26	-1	1.95
AD24	26	-2	2.9

Air leakage is based on operation between 32 °F and 120 °F  
 Access doors tested in both positive and negative pressure duct.  
 The access door was installed and sealed in a duct using a ceramic fiber gasket.

Catalog ID: AD

April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

**Figure C.13b**  
**Example Duct Access Door Air Leakage Catalog**

## C.14 Flat Oval Spiral Duct Leakage Performance Test Report and Catalog Example

<b>Air Movement and Control Association International, Inc.</b> <b>30 West University Drive, Arlington Heights, Illinois 60004-1893, U.S.A.</b>  ANSI/ASHRAE/SMACNA Standard 126-2008 Flat Oval Spiral Duct Leakage Test Report		
Client : ABC Date : January 1, 2009 Personnel : John Smith	Test Type : Contract Figure Setup: 1 Witness(es) : None	
Manufacturer : ABC Model Name : Flat Oval Spiral Duct Model Number : FO26 Gauge Size : 26	Length (in.) : 120 Duct Size (in.) : 12 x 30.85 Duct Surface Area (ft <sup>2</sup> ) : 62.83	
Remarks : <div style="border: 1px solid black; height: 50px; width: 100%;"></div>		
<b><u>Data At Test Conditions</u></b>		
Recorded Barometric Pressure, $p_{br}$ (in. Hg) :	29.59	
Temperature at Barometer, $t_{db}$ (°F) :	74.2	
Ambient Dry-Bulb Temperature, $t_{d0}$ (°F) :	68.0	
Ambient Wet-Bulb Temperature, $t_{w0}$ (°F) :	51.3	
Ambient Air Density, $\rho_0$ (lbm/ft <sup>3</sup> ) :	0.0796	
Test Specimen Static Pressure (in. wg) :	15	
Airflow Leakage Measured (SCFH) :	5	
<b><u>Calculated Data</u></b>		
Airflow Leakage Measured (SCFM) :	0.083	
Airflow Leakage (SCFM per 100 ft <sup>2</sup> Duct Surface) :	0.133	
<b><u>Data at Standard Air Conditions</u></b>		
	I-P SCFM per 100 ft <sup>2</sup>	SI m <sup>3</sup> /hr per 9.29 m <sup>2</sup>
Airflow Leakage at Standard Air :	0.141	0.240

**Figure C.14a**  
**Example Flat Oval Spiral Duct Air Leakage Performance Test Report**

# Company ABC

## Models FO26 FO24 FO22 FO20



Company ABC certifies that the SP shown hereon is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program.

The AMCA Certified Ratings Seal applies to Air Leakage ratings.

Model	Duct Gauge	Test Pressure (in. wg)	Leakage Rate (scfm/100 ft <sup>2</sup> of duct wall surface area)
FO26	26	15	0.141
FO24	24	15	0.238
FO22	22	15	0.256
FO20	20	15	0.222

### Test Sample

Length: 10 ft

Duct Size: 12 in. x 30.85 in.

Catalog ID: FO2026 April, 2011

### Note:

This sample catalog contains only the items required for certification. Additional information, such as construction details, installation information, pictures, etc., may be added as necessary.

### Figure C.14b

### Example Flat Oval Spiral Duct Air Leakage Catalog



## **AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC.**

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The Air Movement and Control Association International Inc. is a not-for-profit international association of the world's manufacturers of related air system equipment, primarily but not limited to fans, louvers, dampers, air curtains, airflow measurement stations, acoustic attenuators and other air system components for the industrial, commercial and residential markets.