### **ASET-EU**

Air System Engineering and Technology Conference - Europe

european amca

5 November 2019

# Understanding and Combating System Effects Mark STEVENS, AMCA International, Inc. Alain GUEDEL, CETIAT

## Learning Objectives

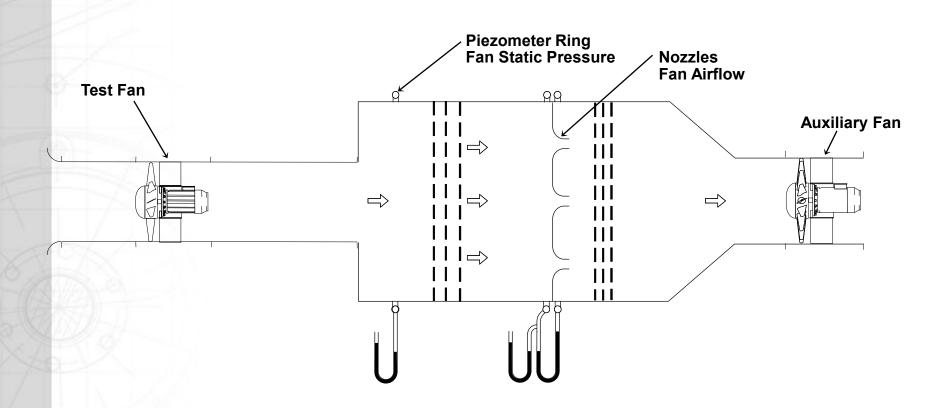
- Basic air systems
- What's System Effect?
- Inlet versus outlet System Effect
- System Effect's effect on power consumption
- Is System Effect a common occurrence?
- Rules of thumb

# Basic Air Systems

# Fan Air Performance Testing



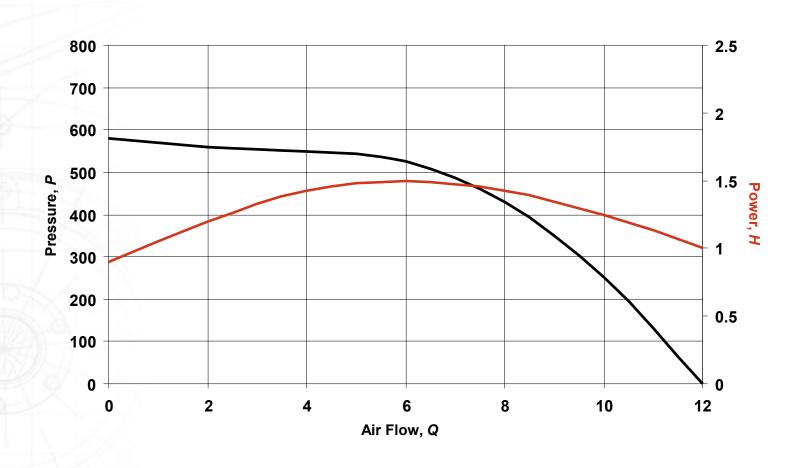
### AMCA Standard 210



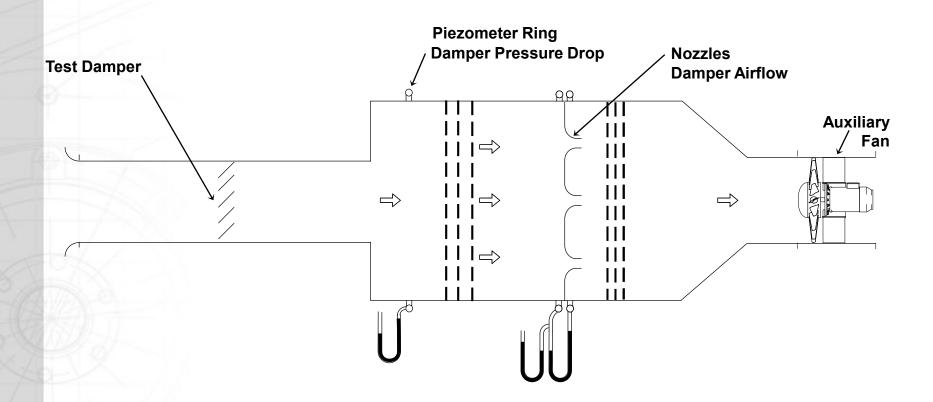
# Nozzle Wall



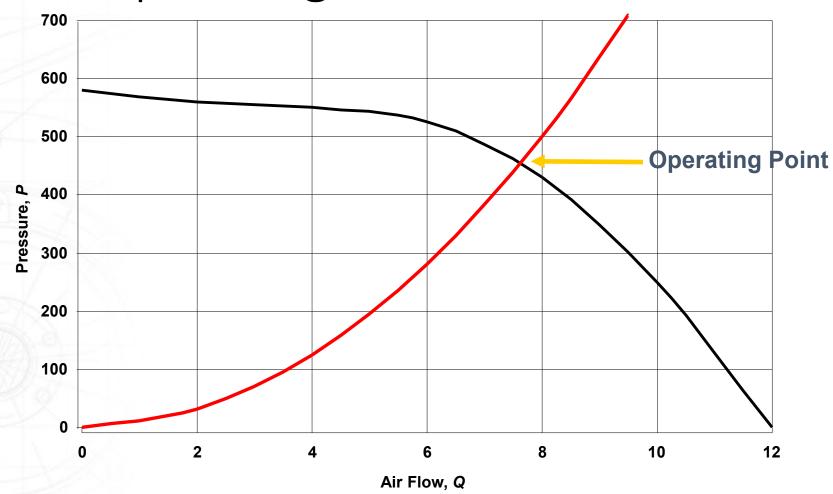
### AMCA 210 Test Results



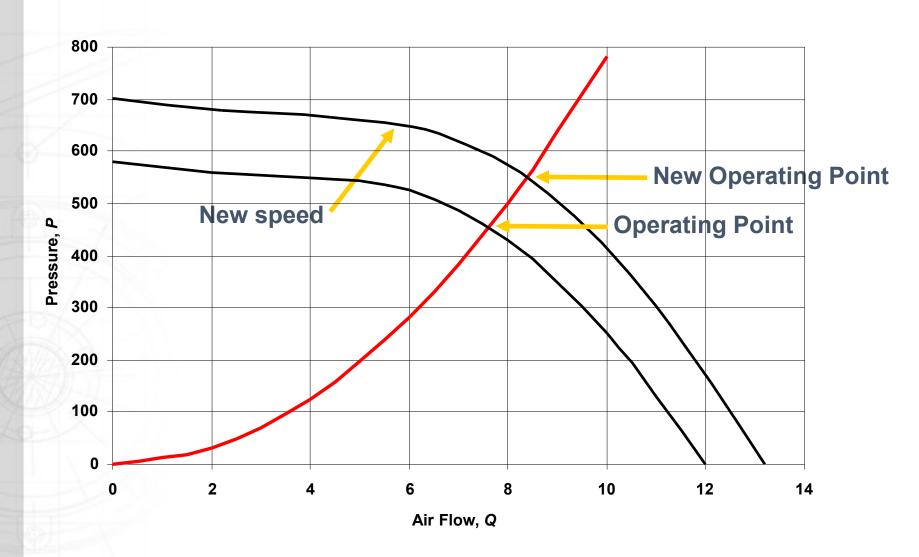
## AMCA Standards 500-D & -L



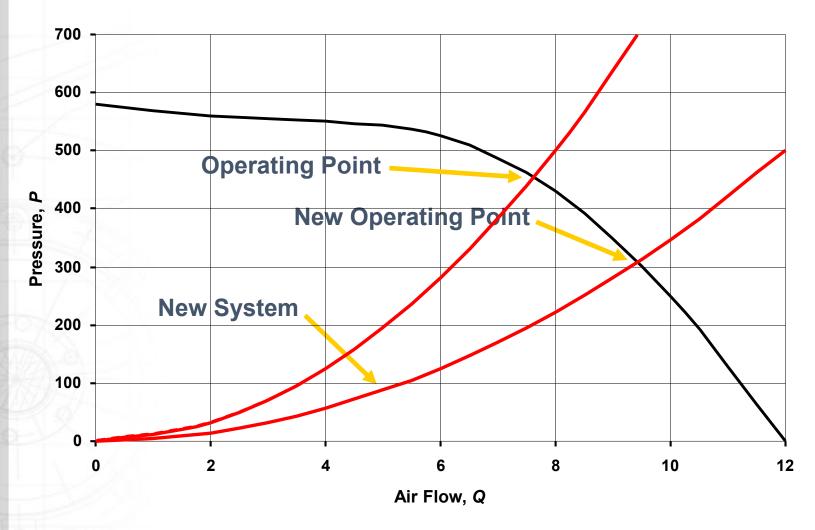
# AAN COAPED DE LID GESTING SUITS



# Speed Change

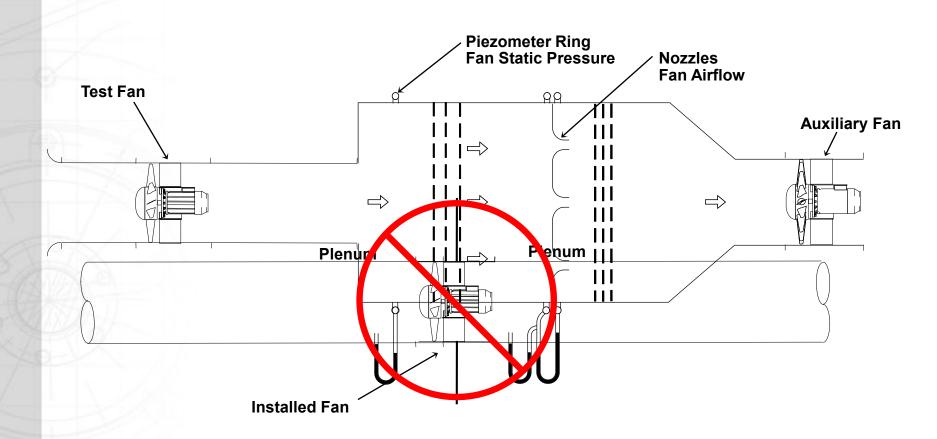


# Damper Opening



# What's System Effect?

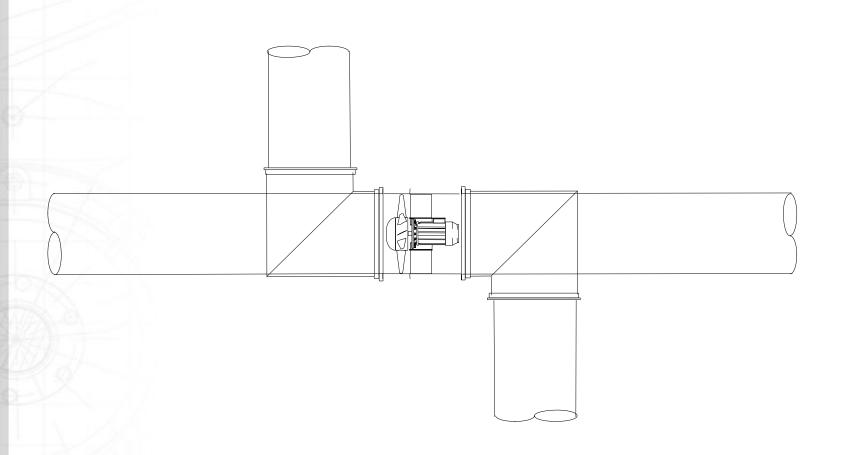
# Installation ≠ Test Setup



# AMCA Catalog Ratings

- "Performance certified is for installation type:
  - A: Free inlet, Free outlet"
  - B: Free inlet, Ducted outlet"
  - C: Ducted inlet, Free outlet"
  - D: Ducted inlet, Ducted outlet"

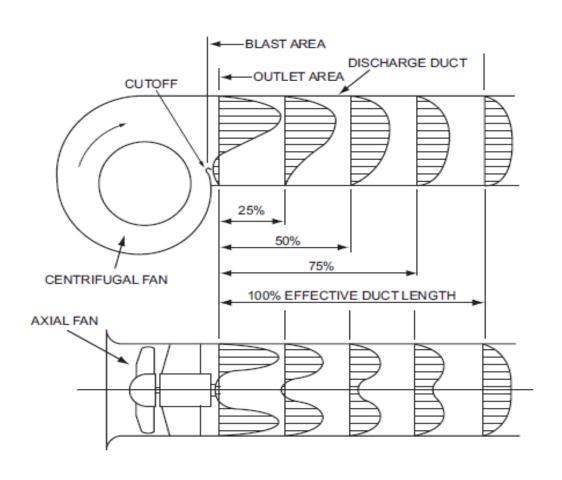
# Duct Setups Match, But...



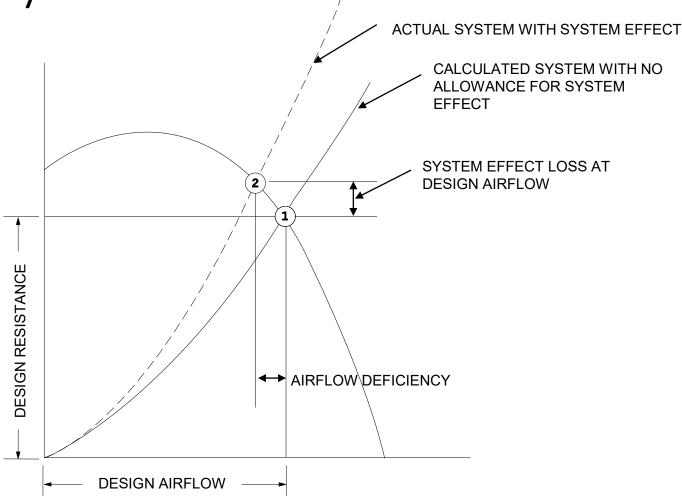


# Inlet Versus Outlet System Effect

# Outlet System Effect



Outlet System Effect



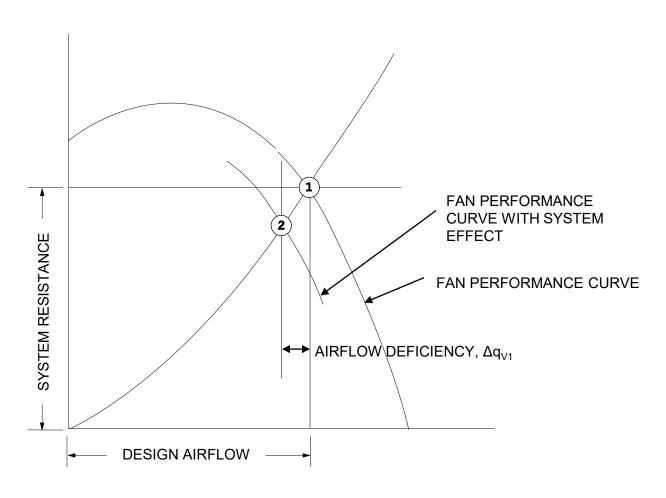
# Outlet System Effect

$$SE = p_c + SE_o$$

#### Where:

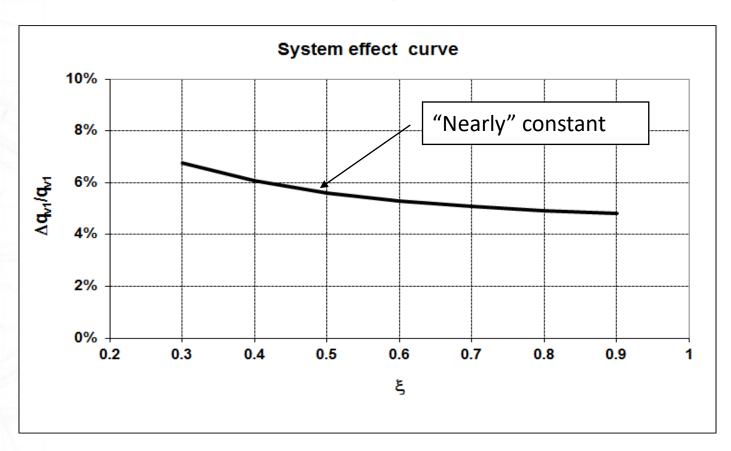
- p<sub>c</sub> = Conventional pressure loss
- SE<sub>o</sub> = Additional pressure loss due to non-uniform flow
- $SE_o = C \times p_{fd2}$

# Inlet System Effect



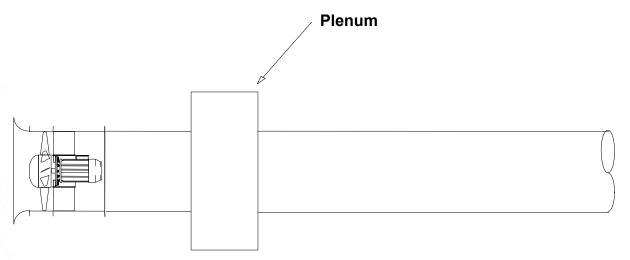
## Inlet System Effect

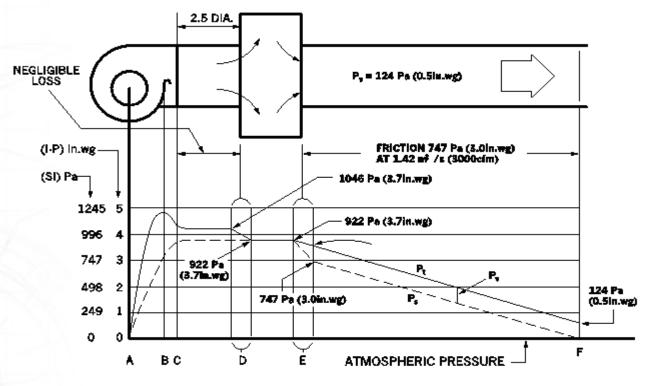
$$\xi = q_{v_1} / \sqrt{p_{fs}}$$

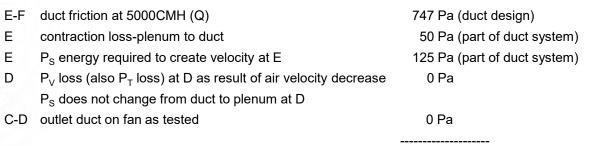


# System Effect Calculation AMCA Publication 201

# AMCA Publication 201 Plenum Example

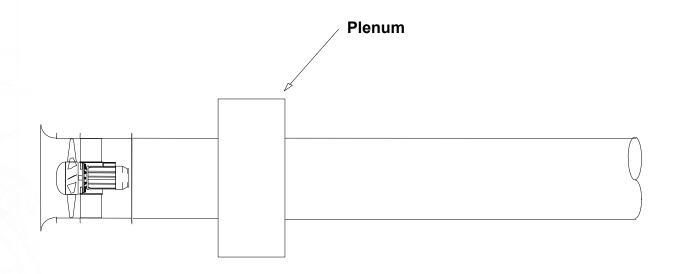


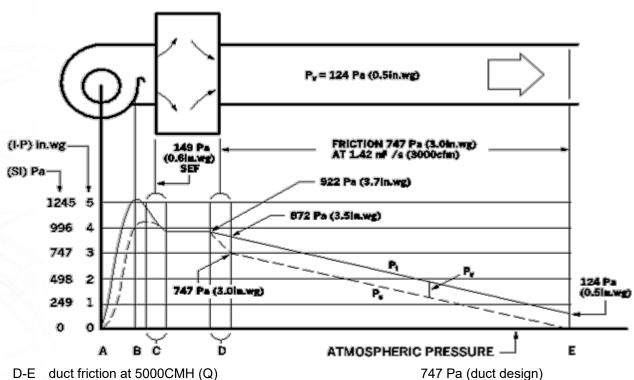




REQUIRED Fan Ps

922 Pa





- D contraction loss-plenum to duct
- P<sub>S</sub> energy required to create velocity at D

#### **B-C SEF**

B-C P<sub>V</sub> loss (also P<sub>T</sub> loss) at C as result of air velocity decrease P<sub>S</sub> does not change from duct to plenum at C

50 Pa (part of duct system)

125 Pa (part of duct system)

#### 149 Pa

0 Pa

REQUIRED Fan Ps

1071 Pa

## AMCA 201 Example

### Assuming:

- Use of the same fan for both systems
- Can attain both operating points with a change in speed

$$P_{\rm C} = \left(\frac{N_{\rm C}}{N}\right)^2 P$$

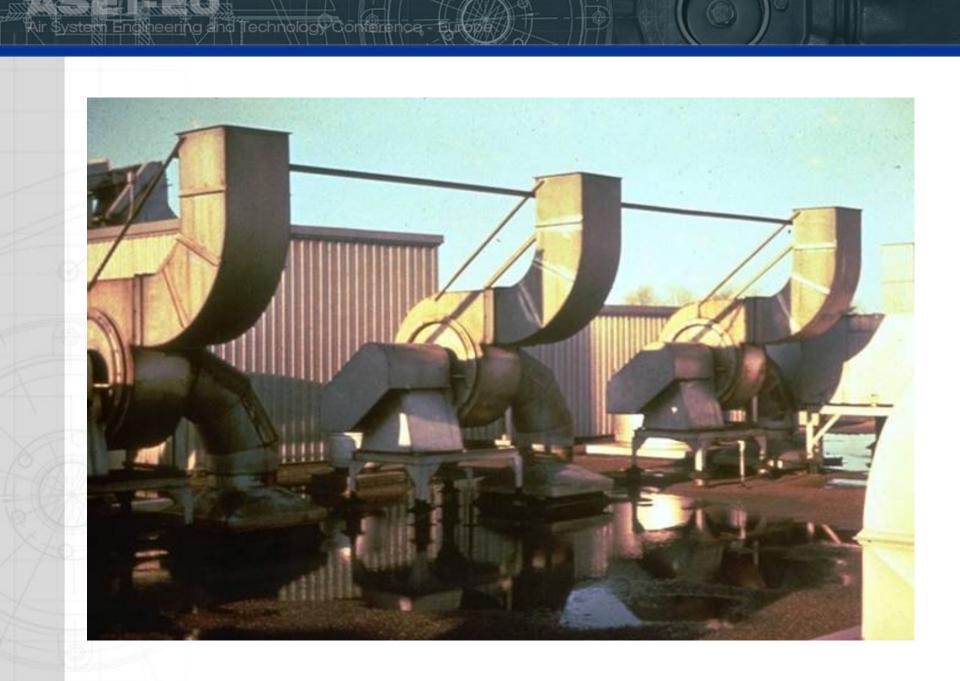
■ Speed change ratio; (1071/922)<sup>0.5</sup> = **1.08** 

## AMCA 201 Example

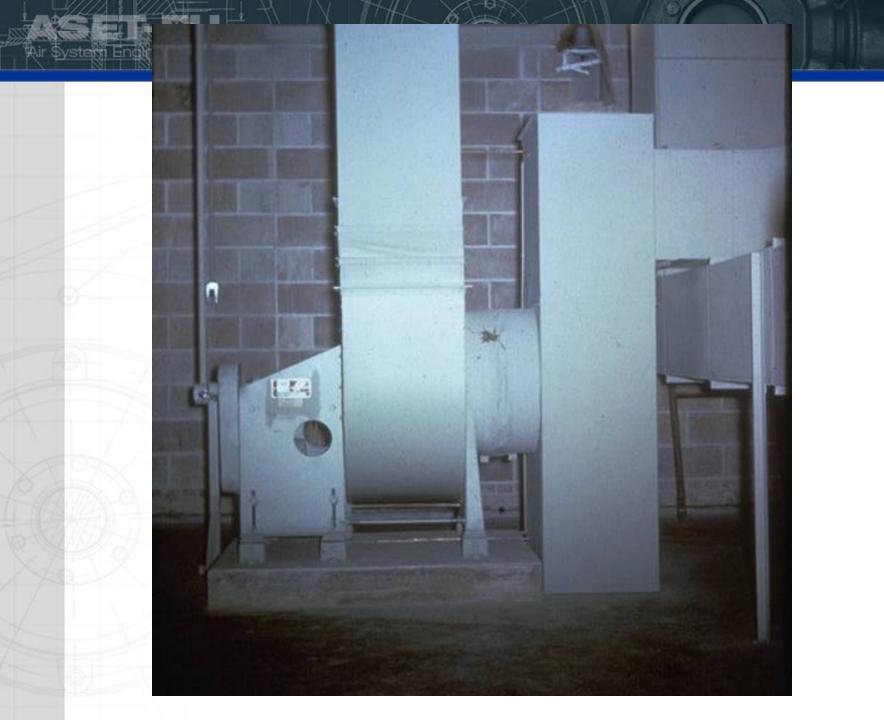
$$H_{\rm C} = \left(\frac{N_{\rm C}}{N}\right)^3 H$$

- **1.08** $^3$  = 1.25
- The increased in power consumption to overcome System Effect is about 25%

# Is System Effect a Common Occurrence?





















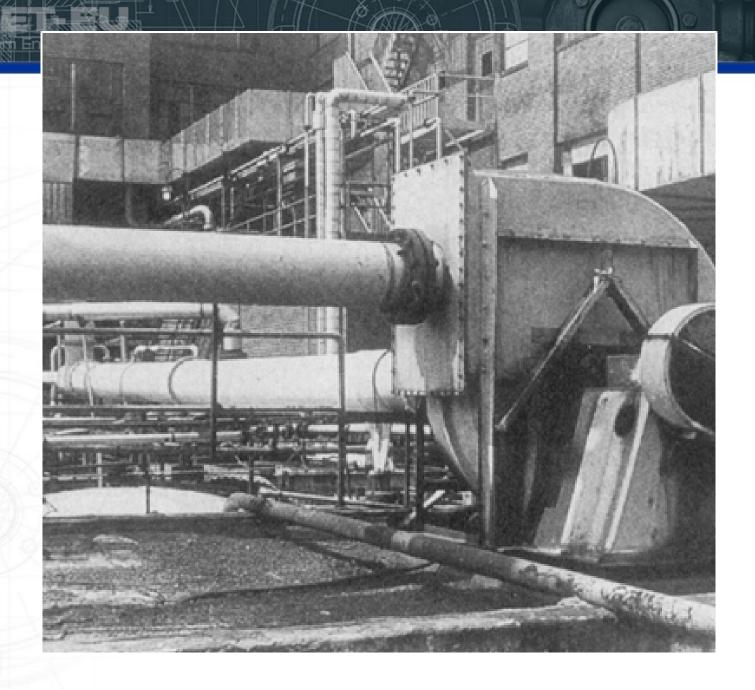








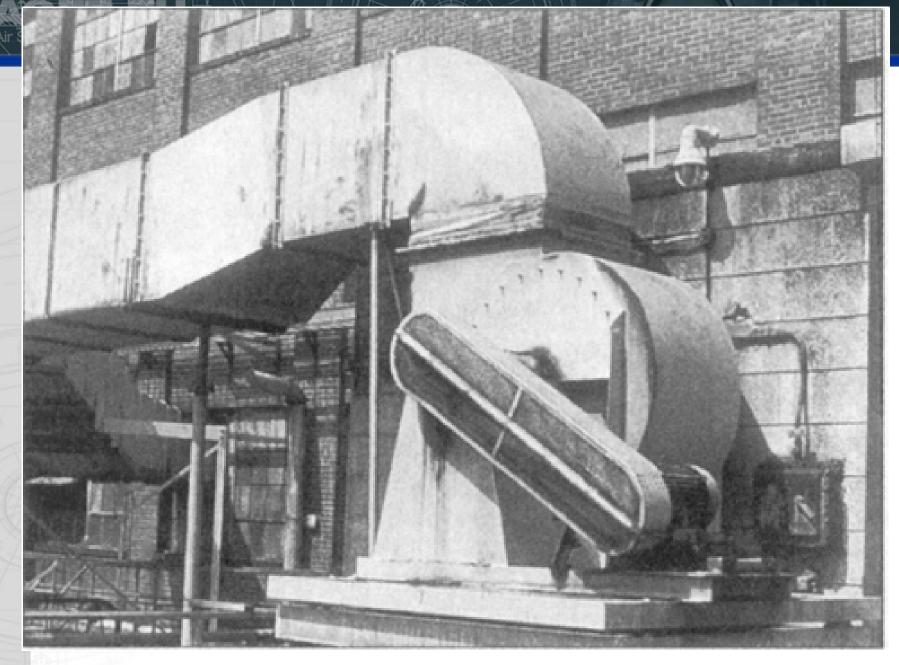






















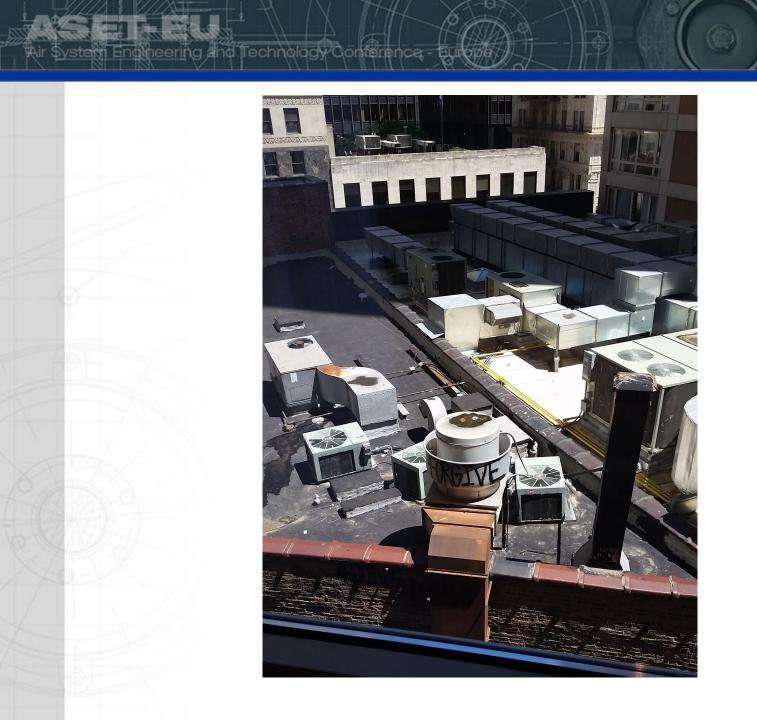






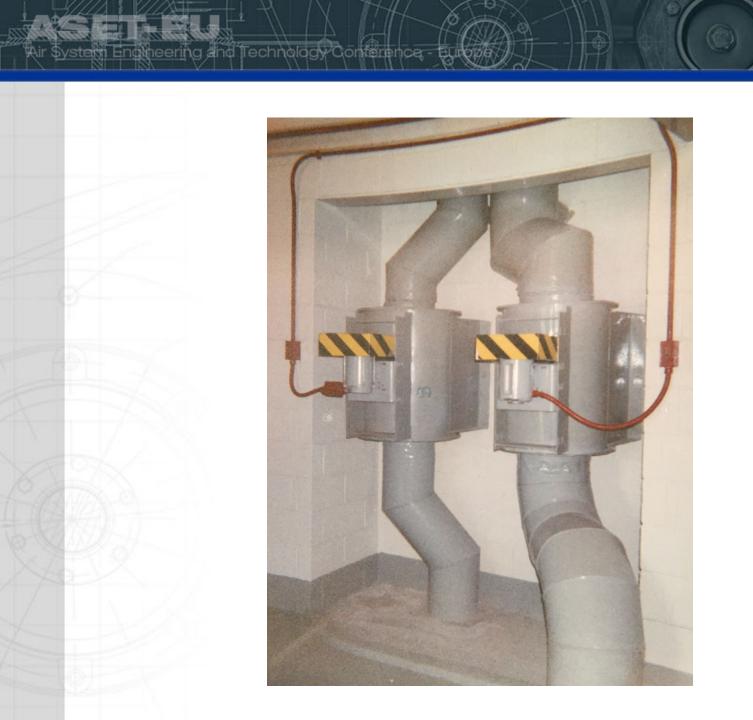
















- Minimum 2.5 duct diameters on outlet
- Minimum 3 to 5 duct diameters on inlet
- Avoid inlet swirl

## Recommendations

- Allow enough space in the building design to allow for appropriate fan connections to the system
- Use allowances in the design calculations when space or other factors dictate less than optimum arrangement of the fan outlet and inlet connections
- Include adequate allowance for the effect of all accessories and appurtenances on the performance of the system and the fan

## Recommendations

- Be aware of ISO TR 16219
- Make liberal use of AMCA's Fan Application Manual
  - AMCA 201 (under review)
  - AMCA 202
  - AMCA 203
  - AMCA 205



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