

Update on Fan-Efficiency Regulations Finalized for California and In Progress for the U.S. Department of Energy



#### **Lisa Cherney**

#### Education Manager, AMCA International Session Moderator

- Joined AMCA in February 2019
- Responsible for development of AMCA's education programs; staff liaison for the Education & Training Committee
- Projects include webinars, online education modules, presentations at trade shows, AMCA Speakers Network and many other items.



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#### **Aaron Gunzner, PE**

## Senior Manager, Advocacy AMCA International

- Joined AMCA in May 2019
- Supports advocacy initiatives in U.S. codes, standards, and regulations
- Committee liaison for many AMCA & external committees, primarily related to energy, construction, and life-safety codes and standards and energyefficiency regulations.
- B.Sc., M.Sc. Mechanical Engineering from Colorado School of Mines
- CONTACT: agunzner@amca.org



#### **Zachary Johnson**

## Codes & Standards Engineer AMCA International

- Joined AMCA December 5, 2022
- Supports Air Movement and Control industry advocacy objectives in U.S. model state codes and standards, including those developed by the ICC, IAPMO, ASHRAE, NFPA, and others.
- Advocates for accelerated adoption of the leading commercial and industrial fan metric in state codes.
- B.Sc. Mechanical Engineering from The University of North Carolina at Charlotte
- CONTACT: zjohnson@amca.org



#### Session Description/Purpose

- This presentation will provide an overview of the California Title 20 regulation for Commercial and Industrial Fans and Blowers, which will take effect on November 16, 2023, and an update on the U.S. Dept. of Energy's (DOE's) test procedure for fans, which is in the rulemaking stage.
- We will focus on the elements of the California regulation important to designers and owners, and describe how they can find compliant fans in the California-compliant database.
- We also will describe how the DOE fan regulation is shaping up to potentially impact ASHRAE 90.1 and IECC fan-efficiency provisions and the state energy codes that have adopted them.

## Learning Objectives

At the end of this presentation, you will be able to:

- 1. Describe details of the California Title 20 regulation for commercial and industrial fans and blowers.
- 2. Explain how the regulation affects different industry stakeholders, including designers and owners.
- 3. Outline information about the history of work conducted in developing a U.S. Dept. of Energy fan rulemaking.
- 4. Identify how fan regulations impact model and state energy codes.

## Agenda

 Overview of California Title 20 Regulation for Commercial and Industrial Fans & Blowers

 Overview on U.S. Dept. of Energy Regulation for Fans & Blowers – so far

Regulations' effect on model and state energy codes

How do these affect designers, owners, operators?



## California Energy Commission's Title 20 Fan Regulation



#### California Title 20 - Scope

- Title 20 The Appliance Efficiency Regulation set forth by the California Energy Commission (CEC)
- Appliances sold or are offered for sale in California.
  - Includes minimum levels of operating efficiency, and other cost-effective measures, to promote the use of energy- and water-efficiency appliances.
- Responsibility of appliance manufacturers to test products at CEC-approved laboratories and receive third-party certification.



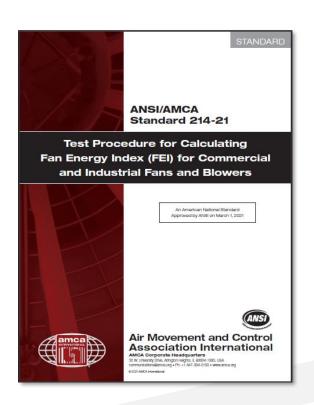
#### CA Title 20 - General

Commercial and Industrial Fans and Blowers (CIFB)

The CEC Title 20 regulation includes definitions, a test procedure, and reporting and labeling requirements.

Referenced test standard:

ANSI/AMCA 214-21, Test Procedure for Calculating Fan Energy Index (FEI) for Commercial and Industrial Fans and Blowers



#### CA Title 20 – Definitions/Scope

"Commercial and industrial fan and blower" means a rotary-bladed machine used to convert electrical or mechanical power to air power, with an energy output limited to 25 kilojoule per kilogram (kJ/kg) of air. A commercial and industrial fan or blower has a rated fan shaft power greater than or equal to 1 horsepower, or, for fans without a rated shaft input power, an electrical input power greater than or equal to 1 kilowatt (kW); and a fan output power less than or equal to 150 horsepower. They consist of an impeller, a shaft, bearings, and a structure or housing. It may include a transmission, driver, and/or controller at the time of sale.

- Key points:
  - Scope fans between 1 and 150 HP
  - Includes custom fans, not just series-produced fans
  - Lots of exemptions

#### CA Title 20 – Excluded Fans

- (1) Commercial and industrial fans and blowers do not include:
- (A) safety fans as defined in Section 1602(d) of this Article;
- (B) ceiling fans as defined in 10 CFR 430.2;
  - (C) circulating fans;
  - (D)induced-flow fans;
- (E) jet fans;
  - (F) cross-flow fans;
- (G)embedded fans as defined in ANSI/AMCA Standard 214-21, including embedded fans sold exclusively for replacement of another embedded fan;
  - (H)fans mounted in or on motor vehicles or other mobile equipment;
  - (I) fans that create a vacuum of 30 in. water gauge or greater;
  - (J) air curtain unit as defined in Section 1602(d) of this Article; and
    - (K) a fan that is designed and marketed to operate at or above 482 degrees Fahrenheit (250 degrees Celsius).

#### CA Title 20 – Other definitions

- "Safety fans"
  - Explosion-proof items
  - PPVs
  - Others
  - Note: spark-resistant fans are not exempt
- Other fan types
- Questions on other definitions? → check regulatory language
  - TN#248451 posted on CEC docket, Jan. 19, 2023

### California Title 20 – Compliance

November 16, 2023 - Compliance Deadline

#### **Compliance Requirements**

- Tested to AMCA 214-21 Standard
  - Fan must be rated at a Fan Energy index (FEI) rating of FEI ≥ 1.00
  - Fans rated at design point of operation
    - 100% flow requirement for a VAV system
    - For constant volume systems, select fan at airflow requirement

## California Title 20 – Compliance (continued)

#### **Compliance Requirements**

- Modernized Appliance Efficiency Database System (MAEDbS)
  - Fan data entry into the MAEDbS
  - Specific data needed -- outlined in Title 20; Table X (Section 1606)
- Appliance Nameplate
  - Specifics that need to be included on physical nameplate

#### AMCA 214-21

- Developed to simplify adoption of FEI metric in efficiency regulations, test procedures for calculating FEI
- Not meant for energy codes and standards, but may be applicable
- Integrates other AMCA publications and standards for FEI calculation, and references AMCA and ISO test standards
- Developed in ANSI, consensus-based process
  - Committee members included industry, energy advocates & regulators





## Fan Energy Index (FEI)

- FEI is a measure of the efficiency of an entire fan system
  - "Wire to air"
  - Calculated using data from performance tests
  - Covers fans rated to static or total pressure
  - Replaces Fan Efficiency Grade metric; does not need sizing/selection window
  - Compares electrical input power to a reference fan that is reasonably efficient
  - The higher the FEI rating, the more efficient the fan
- Title 20 requirement: FEI ≥ 1.00

#### CA Title 20 – Compliance (manufacturers)

Modernized Appliance Efficiency Database System (MAEDbS)

- This is where engineers/owners find compliant fans
- Access via California Energy Commission website

### CA Title 20 – Compliance Filing

#### Section 1606 Table X specifies compliance data

Appliance	Required Information	Permissible Answers
Commercial and Industrial Fans and Blowers manufactured after November 16, 2023	Fan type	Centrifugal housed, centrifugal inline, centrifugal unhoused, centrifugal PRV supply, centrifugal PRV exhaust, axial inline, axial PRV, inline mixed-flow, power roof/wall ventilators, axial panel, radial housed
Ang Alia	Fan impeller diameter (in.)	
	Type of Motor (if fans sold with a motor)	None, Single-phase induction, Polyphase induction, Synchronous DC (including ECM), Permanent magnet AC, or Other
	Motor nameplate horsepower (if fan sold with an induction motor) (hp)	

Pressure type	S = Static pressure T = Total pressure
Transmission type (if fan is sold with a transmission)	Direct, V-belt, synchronous- belt, flexible coupling, none
Type of Controller (if fan sold with controller)	None, Variable frequency drive, or Other
Maximum fan speed (RPM)	
Airflow at maximum fan speed (CFM)	
Pressure at maximum fan speed (inches water gauge)	
FEP <sub>act</sub> at maximum fan speed (kW)	
FEP <sub>ref</sub> at maximum fan speed (kW)	
Maximum pressure (inches water gauge)	
Airflow at maximum pressure (CFM)	
Fan speed at maximum pressure (RPM)	
FEP <sub>act</sub> at maximum pressure (kW)	
FEP <sub>ref</sub> at maximum pressure (kW)	
Maximum air flow (CFM)	,
Pressure at maximum airflow (inches water gauge)	

Fan speed at maximum airflow (RPM)	
FEP <sub>act</sub> at maximum airflow (kW)	100 (200 (100 (100 (100 (100 (100 (100 (
FEP <sub>ref</sub> at maximum airflow (kW)	
Is the model a Series tested fan?	Yes, No
Associated Series Tested Fan Model Number (if not a series tested fan)	Fan product line and model, (Field is N/A if it is a Series tested fan)
Method used to determine FEP <sub>act</sub> of test method in section 1604(d)(2), (ANSI/AMCA Standard 214-21)	Section 6.1, 6.2, 6.3, 6.4, or 6.5 of the test method in section 1604(d)(2), (ANSI/AMCA Standard 214- 21)

#### CA Title 20 – Nameplates

Required marking on all fans after compliance date (Nov. 16, 2023)

#### Section 1607

(A) For Commercial and Industrial fans and blowers the label shall include the following information:

Fan Energy Index ≥ 1.00 Efficiency boundaries

a. maximum air flow (CFM);

b. maximum fan speed (RPM);

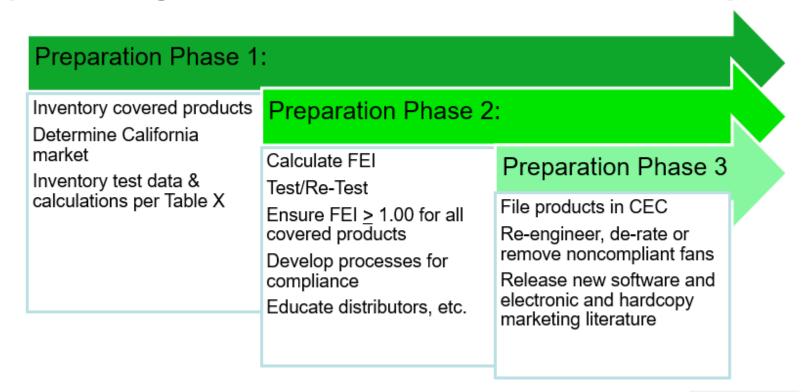
c. maximum pressure (inches water gauge); and

d. type of pressure ("static" or "total").

NOTE: Operation outside of these boundaries will result in an energy inefficient operation.

## CA Title 20 – Manufacturers preparing for compliance date

November 16, 2022 1-year grace period begins November 16, 2023 CEC Compliance Deadline



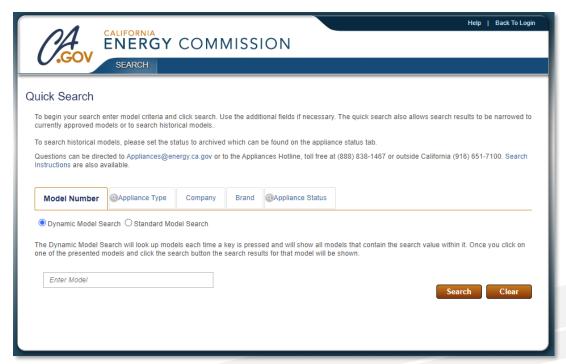


# Title 20 Fan Regulation - "Need to Knows" for Designers, Owners, Operators



#### Title 20 "Need to Knows"

- Compliance date: Nov. 16, 2023
- In- and out-of-scope fans
- Spec'ing a fan?
  - Check MAEDbS listing!
  - https://cacertappliances.energy.ca.gov/
     Pages/ApplianceSearch.aspx



#### Title 20 "Need to Knows"

- Supply chain considerations
  - Talk with your suppliers
  - Ask questions now to avoid 'crunch' later in 2023
- 'Replacement' fans
  - For embedded fans: out of scope
    - "(G) embedded fans as defined in ANSI/AMCA Standard 214-21, including embedded fans sold exclusively for replacement of another embedded fan;"
  - For all other fans: in scope
- Fan arrays
  - Not specifically covered
  - Individual fans in arrays are covered
  - Model/State energy codes cover fan arrays
    - CA Title 24
    - ASHRAE 90.1
    - IECC



# Update on U.S. Dept. of Energy C&I Fans and Blowers Rulemakings



#### U.S. Dept. of Energy – Fan Rulemaking History

Several years in development



- Remains in process as of today
- Aug. 19, 2021: Final determination of coverage for commercial and industrial fans
- Definition of "fan or blower" (<a href="https://bit.ly/2021-17715">https://bit.ly/2021-17715</a>):

A rotary bladed machine used to convert electrical or mechanical power to air power, with an energy output limited to 25 kilojoule (kJ)/kilogram (kg) of air. It consists of an impeller, a shaft and bearings and/or driver to support the impeller, as well as a structure or housing. A fan or blower may include a transmission, driver, and/or motor controller.

## Dept. of Energy - Rulemaking Significance

Two main parts for appliance rulemakings:

- 1) Test Procedure (TP)
  - Defines metrics, regulatory definitions, test methods, product classes/subclasses, rating calculation
  - Test and rating standards may be adopted in part or in whole or as modified
  - Typically takes effect 180 days after Final Rule Publication
  - Draft release July 2022; awaiting Final Rule possibly Feb. 2023

## Dept. of Energy - Rulemaking Significance

- 2) Energy Conservation Standard (ECS)
  - Defines minimum efficiency requirement
  - Defines compliance, marking and surveillance processes
  - Typically takes effect 5 years after Final Rule Publication

#### Dept. of Energy – Agenda for Fans

#### DOE Agency Rule List for Fall 2022 – <u>linked here</u>

Estimated dates and releases for upcoming rulemakings

- Feb. 2023 Test Procedure for Fans and Blowers; final action
  - FEI is the metric?
  - AMCA 214-21 is referenced as test standard, but not all sections
  - Might cover circulating fans that are not ceiling fans, which is different from California
- Oct. 2023 Energy Conservation Standards for Fans and Blowers; NOPR
  - Would set a minimum FEI rating for fans
  - Also establishes compliance-filing and surveillance processes
  - Final rule takes effect 5 years after publication



## **Energy Codes and Fan Regulations**



#### Regulations vs Energy Codes

**Product regulations** are laws that govern appliances, products, and equipment at *point of manufacture*.

- Home appliances, lighting, commercial HVAC, fans, pumps, motors
- Established and enforced as laws by government agencies at national and state levels
  - U.S. Department of Energy
  - Energy Policy Act (EPACT) sections within "Code of Federal Regulations" (CFR)
  - U.S. DOE regulations often mirrored by Canada
  - California Energy Commission Title 20

### Regulations vs Energy Codes

Energy codes apply to buildings, systems, and applications within buildings

- Enforced by code officials who approve construction plans and inspect buildings and systems
- Administered by states (state energy offices) or other "jurisdictions" (such as cities)
  - Most states adopt a model code, such as ASHRAE 90.1 or IECC
    - Can adopt in whole or in part, and tweak provisions for state practices or goals
    - e.g.: Washington State Energy Code
  - Some states, such as California, have their own energy code
    - e.g.: California Energy Commission's Title 24 Building Energy Efficiency Standards
- Stringency (effectiveness) is communicated as "effective year" of ANSI/ASHRAE/IES 90.1 or IECC based on a model energy code's publication year

### Regulations vs Energy Codes

- Energy codes govern product application
- Two main parts:
  - Charging statement:
    - Metric, minimum-efficiency baseline, labeling/certification (if required), referenced rating test/calculation standard
      - e.g.  $\rightarrow$  FEI, currently ≥ 1.00 (≥ 0.95 for VAV), per AMCA 208-18 etc.
  - Exemptions or other scoping statements:
    - Size
    - Exclusions, such as safety products (explosion-proof, emergency operation, etc.)

### Regulations vs Energy Codes

- Regulations preempt (overrule) codes
- Federal regulations preempt state regulations
- Federal regulations will likely change ASHRAE 90.1 & IECC code language
- So for fans:
  - California Title 20 regulation takes effect Nov. 16, 2023
  - DOE Fan Test Procedure will finalize in 2023
    - Do not know if typical 180-days grace period will be longer for fans due to complexity of fan testing
  - DOE Fan Efficiency Standard (regulation) may finalize in 2024
    - Five-year grace period because it's the first time fans are being regulated
    - Estimated effectiveness date is January 1, 2029, for discussion purposes
  - DOE regulation will preempt CEC Title 20 in 2029



### Wrap-up & Session Takeaways





### Session takeaways

- California Title 20 effective November 16, 2023 and it affects "commercial fans & blowers" sold in California
  - Be familiar with regulation's scope/exclusions; how to check compliance (MAEDbS); replacement fans
  - Supply chain considerations
- Department of Energy fan rulemakings expected soon
  - AMCA to continue analyzing, provide updates, repository of information
- Crossovers and distinctions of regulations and energy codes

# Q&A

### Survey QR Code:



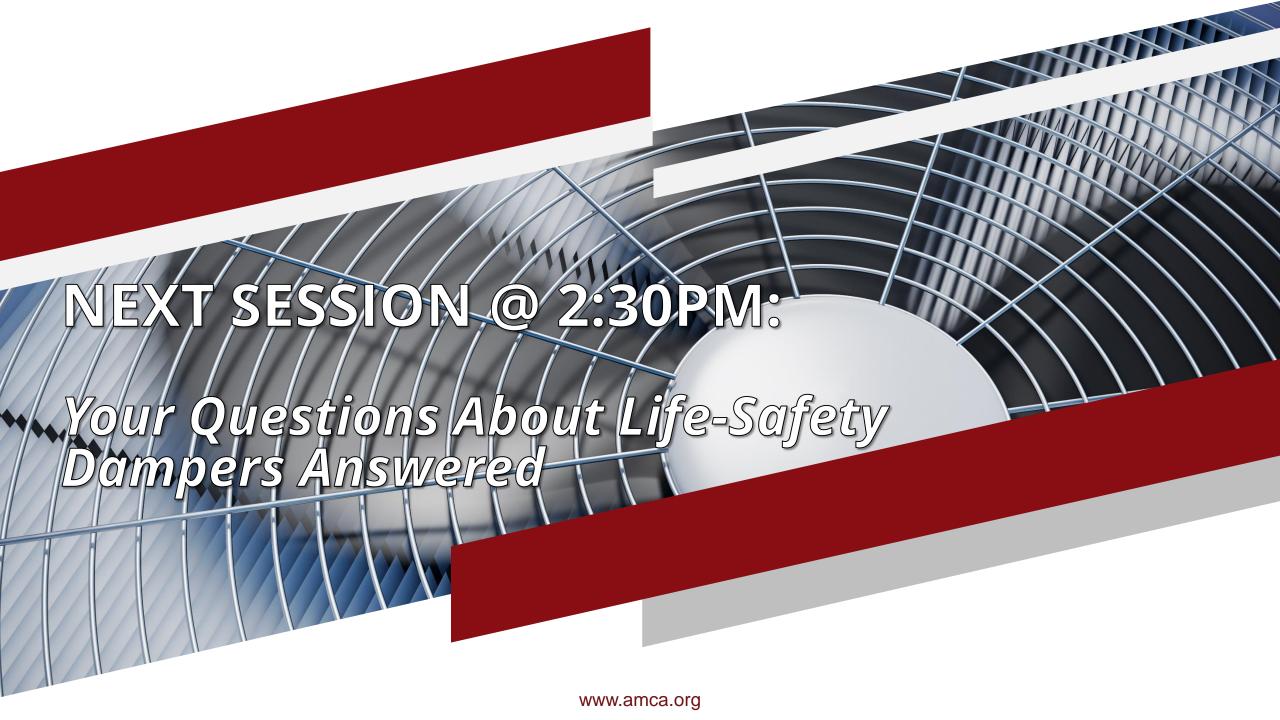
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If you have any questions, please contact Lisa Cherney, Education Manager, at AMCA International (Icherney@amca.org).





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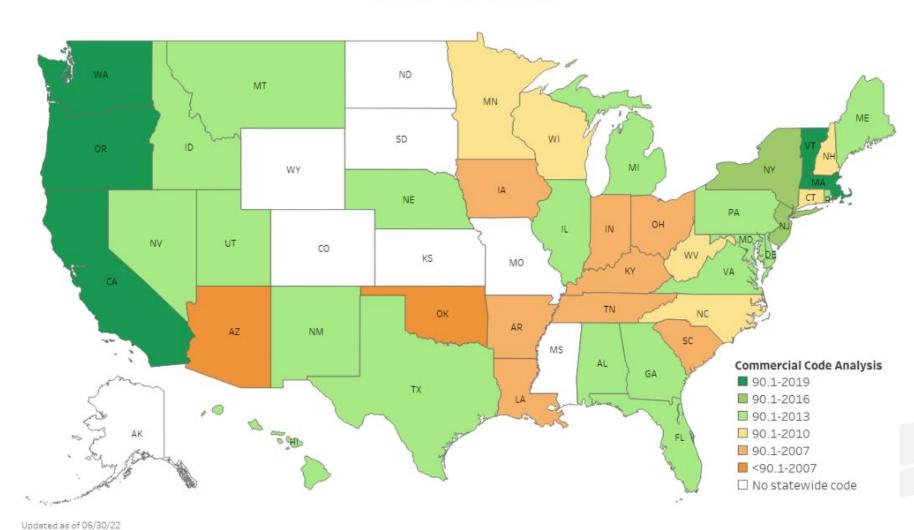


### **Energy Codes**

- U.S. Department of Energy maintains a map of state energy-code "effectiveness"
  - Color of state denotes effective year
  - www.energycodes.gov/status
    - Has map and table
    - Table shows which model code and year is adopted by each state
    - Map shows effectiveness of each state code per an edition of ANSI/ASHRAE/IES 90.1

#### Status of State Energy Code Adoption - Commercial

#### Commercial Buildings

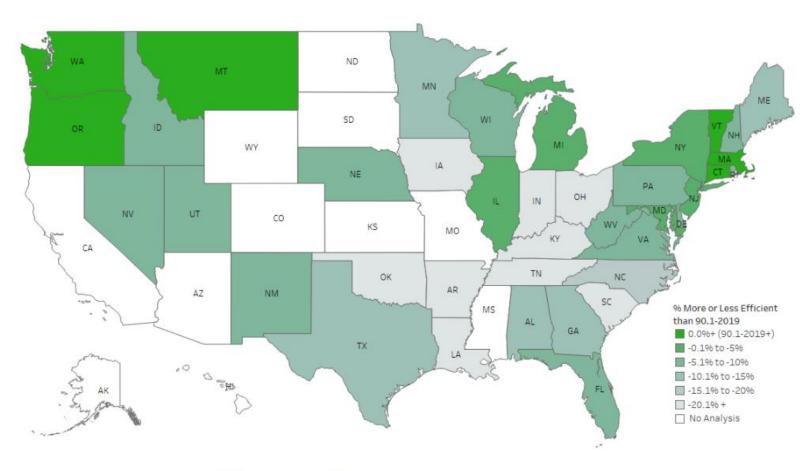


Source – <a href="https://www.energycodes.gov/status/commercial">https://www.energycodes.gov/status/commercial</a>

### State Energy Index Relative to 90.1-2019

Figure 5: Commercial Energy Code: State Energy Index Relative to Current Model Code (Standard 90.1-2019)

Commercial Energy Code: State Energy Index Relative to Current Model Code (90.1-2019)



Source – <a href="https://www.energycodes.gov/infographics">https://www.energycodes.gov/infographics</a>

### Regulations vs. Energy Codes

- Regulations affect products at point of manufacture
  - Compliance burden is on manufacturers
  - 'Manufacturers' can be manufacturers, distributors, contractors
    - Whoever makes "final product" for sale
- State regulations (California Title 20, New York, Massachusetts, etc.)
  - State regulations tend to start in California and then spread
- Federal regulations (U.S., Canada, European Commission, Singapore, etc.)

### Regulations vs. Energy Codes

- Energy Codes (states, cities) affect applications and take effect when product is specified (plan checking) and installed (field checking)
  - Model energy codes (ASHRAE 90.1, IECC)
  - Most states/cities adopt a model energy code, sometimes with modifications
    - Washington, Florida, Denver
    - Some states develop their own code
      - California Title 24
  - Non-compliance can lead to product substitution