Minimizing & Troubleshooting Fan System Effects

amca insite

AHR EXPO Atlanta FEB 6-8

Lisa Cherney

Education Manager, AMCA International

Session Moderator

- Joined AMCA in February 2019
- Responsible for development of AMCA's education programs; staff liaison for the Education & Training Committee
- Projects include webinars, online education modules, presentations at trade shows, AMCA Speakers Network and many other items.

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- Please place your cell phone on silent or vibrate.
- There will be Q&A at the end of the session.
- To receive PDH credit for attending:
  - Be sure to have your badge scanned by a room monitor so a complete attendee list can be generated.
  - You must be present for the entire session and complete a post-session online evaluation. Partial credit cannot be given for anyone who arrives late, leaves early or does not complete the evaluation.
  - There will be a QR code for the survey on screen at the end of the presentation, and a link will be emailed to everyone within 2 weeks. The survey must be completed to qualify for today's PDH credit. If you do not want PDH credit, completing the survey is optional, and your feedback is greatly appreciated.

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Attendance for the entire presentation AND a completed evaluation are required for PDH credit to be issued.

ENGINEERING
RCEP
REGISTERED CONTINUING EDUCATION PROGRAM

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David Maletich

Vice President Engineering
The New York Blower Company

- Over 32 years in the fan industry; experience adapting fans to various industrial, municipal & power applications
- Current ASME Nuclear Air and Gas Treatment “Conagt” committee member and member of various AMCA committees, including the Electronic Catalog Advisory Team, North America Fan Rebate Committee, and the NA Marketing Committee
- Presents fan-related seminars for AMCA, ASHRAE, OSHA, ACGIH, the Industrial Ventilation Conference, universities and engineering firms

Mike Humann

Director- Products and Applications
The New York Blower Company

- Over 12 years in the fan industry
- Areas of expertise include fan troubleshooting, custom fans, fan mechanical design and fan applications
- Bachelor of Science from Elmhurst College in IL, with concentration in Physics
- Mike is a member of the AMCA Industrial Manufacturers Marketing Group
- Has presented at multiple industry conferences and training sessions on fan applications, custom fan modifications and fan system effects

Fan Troubleshooting and System Effects

Purpose and Learning Objectives

The purpose of this presentation is to inform industry professionals on the causes of system effect, and how to recognize and minimize these effects.

At the end of this presentation you will be able to:

1. Outline how fans are tested and rated in accordance with AMCA Standards 210 & 211.
2. Describe how ductwork configurations are affected by the placement of inlet & outlet elbows.
3. Compare system effect (in-situ) performance vs. catalog fan performance.

Test Lab:

AMCA Accredited Test Lab

(Fan Set-up for Testing)

Ideal Conditions

- Open inlet
- Straight run of ductwork from the outlet
- Run of Outlet duct allows the velocity profile to even out before entering the chamber.
- Fan catalog performance is tested in this manor.

Test Lab:

AMCA Accredited Test Lab

(Drive Side View of Test Set-up)

- Torque measuring device to calculate BHP*(or kW)* consumption.

Test Lab:

AMCA Accredited Test Lab

(Chamber)

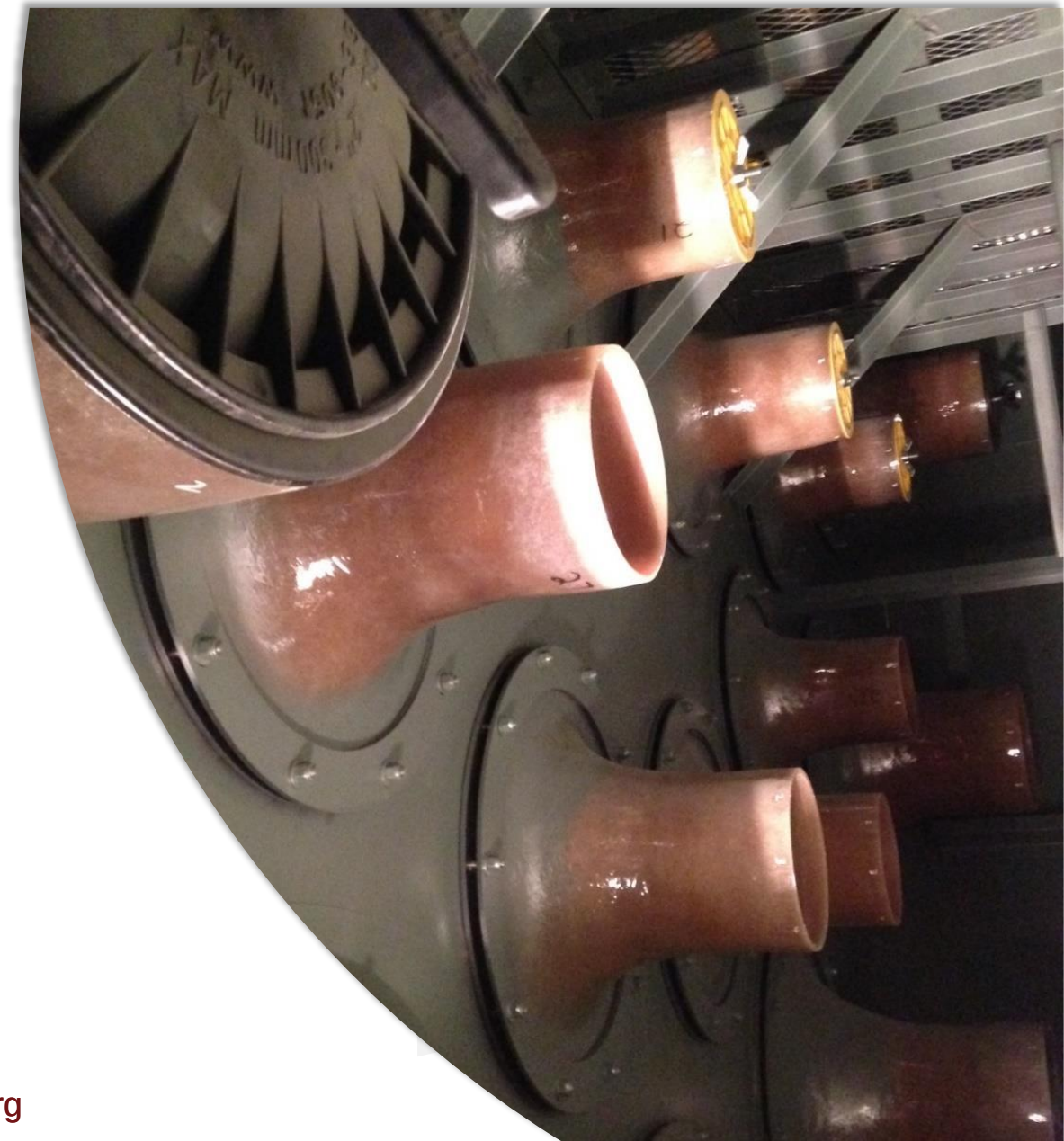
- On the other side of the bulkhead, lies the test chamber.
- The exhaust fan is used to overcome the resistance within the chamber and allow for a complete curve to be generated from closed off to wide open.

Test Lab:

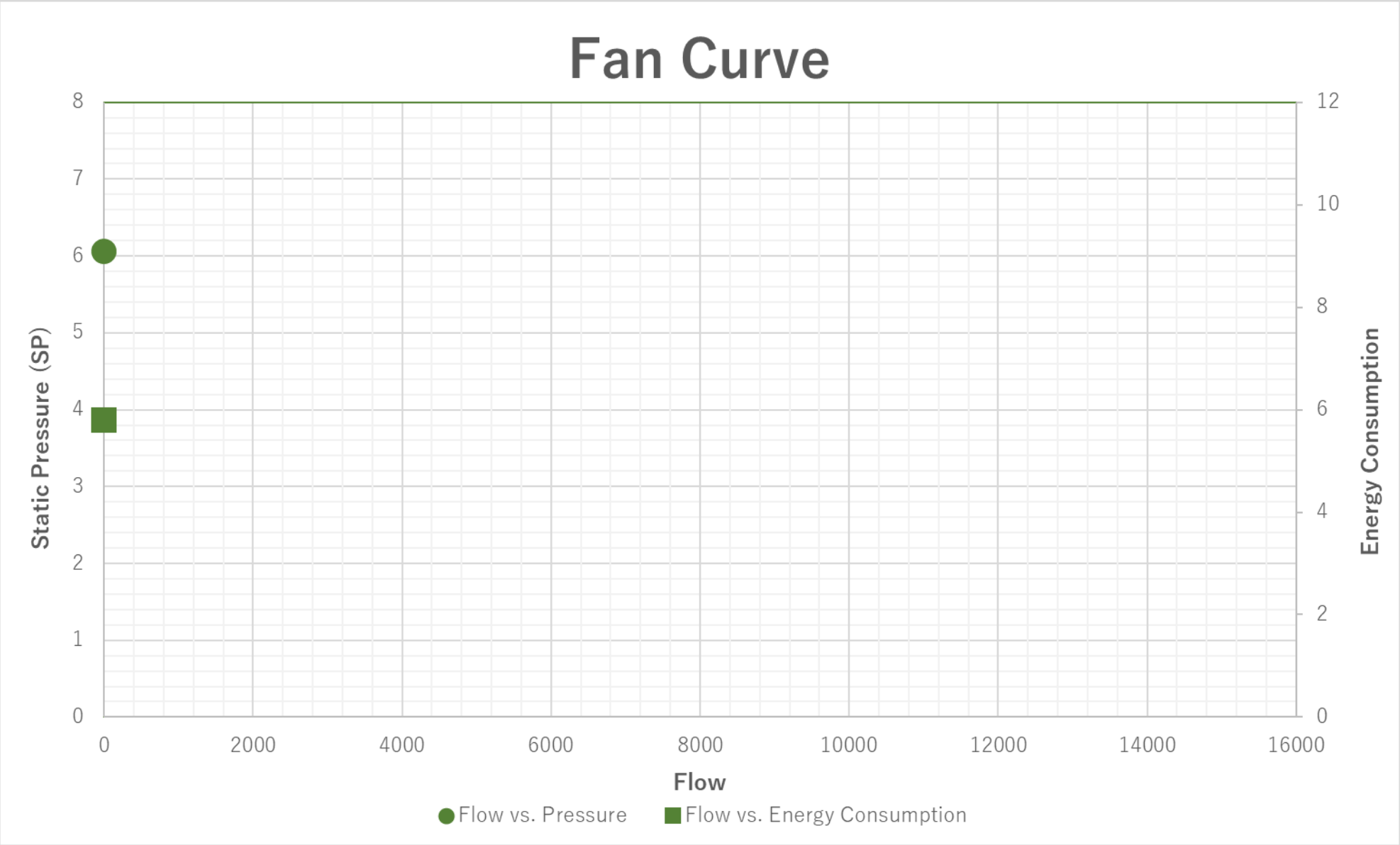
AMCA Accredited Test Lab

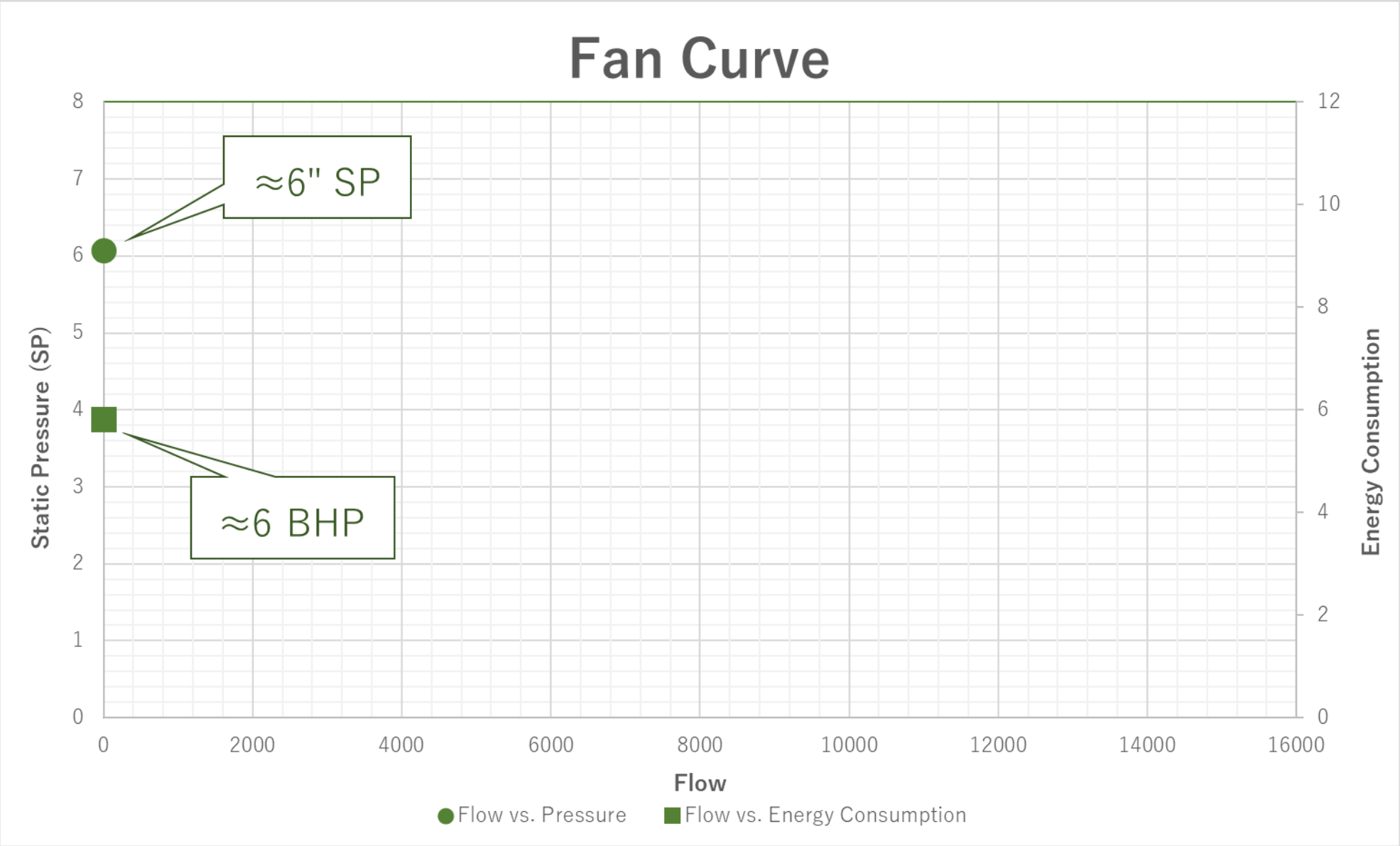
(Test Chamber – continue)

- Nozzles within the chamber are opened up or left closed depending on the air flow capabilities of the fan.
- Enough nozzles are opened to handle the theoretical wide-open flow for the fan being tested.
- Some nozzles will have to be closed to accommodate lower flow conditions being tested



Generating Fan Curves


Fan Curve
Static Pressure (SP)
Energy Consumption
Flow
0
1
2
3
4
5
6
7
8
0
2
4
6
8
10
12
0
2000
4000
6000
8000
10000
12000
14000
16000
Flow vs. Pressure
Flow vs. Energy Consumption


Fan Curve
≈6" SP
≈6 BHP
Static Pressure (SP)
Energy Consumption
Flow
0
1
2
3
4
5
6
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8
0
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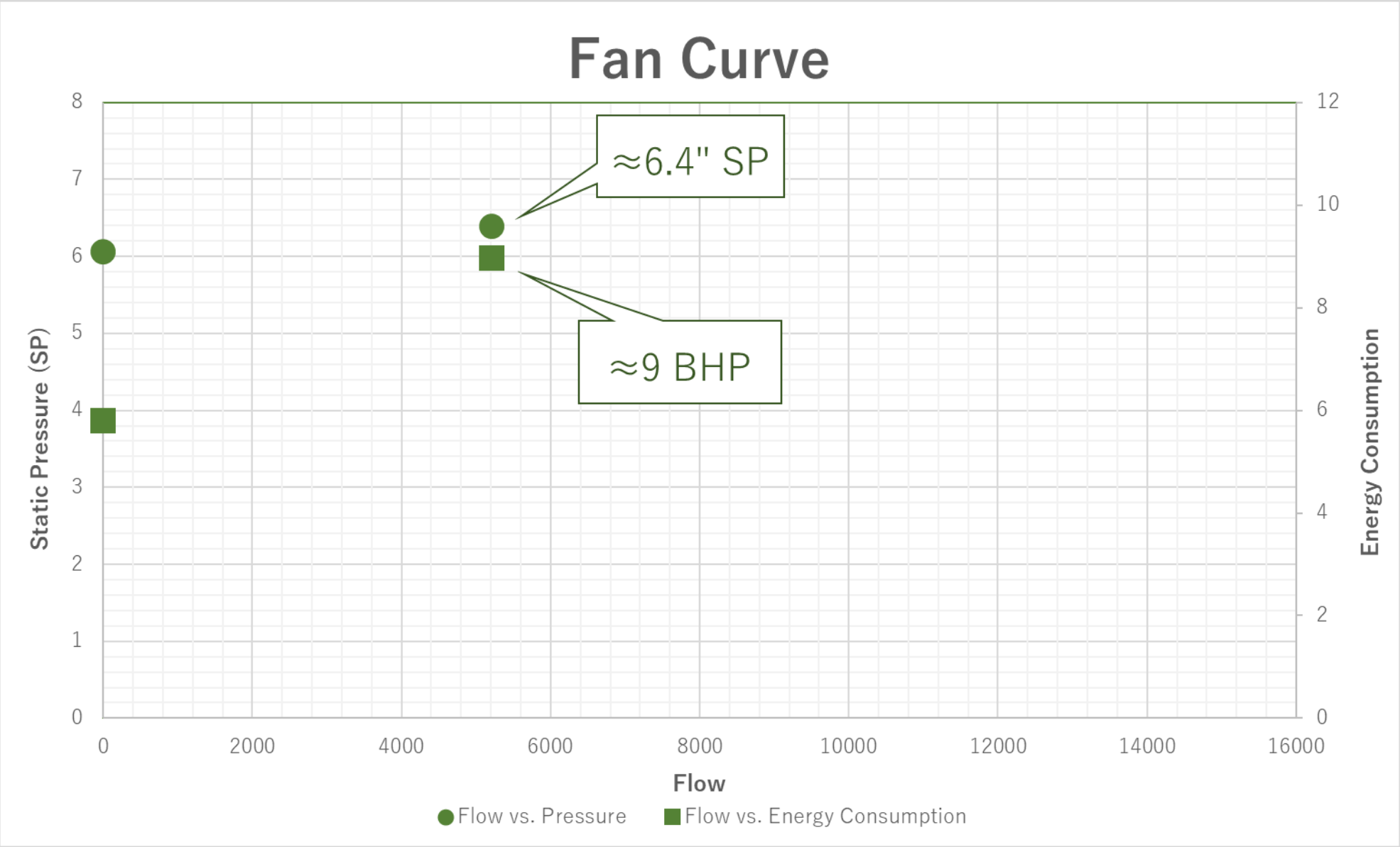
16000
Flow vs. Pressure
Flow vs. Energy Consumption


Fan Curve
≈6.4" SP
≈9 BHP
Static Pressure (SP)
Energy Consumption
Flow
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1
2
3
4
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6
7
8
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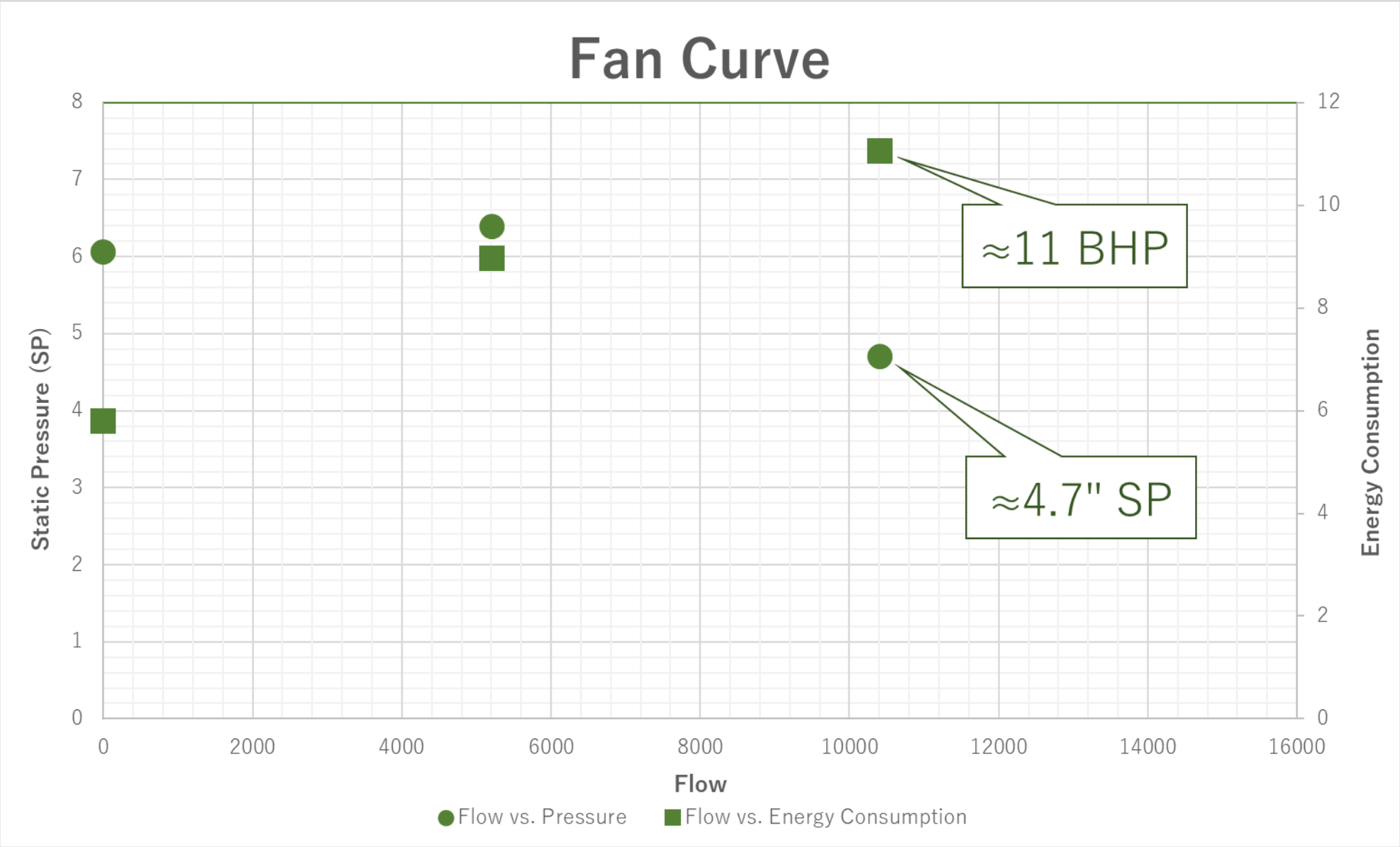
Flow vs. Pressure
Flow vs. Energy Consumption


Fan Curve
Static Pressure (SP)
Energy Consumption
Flow
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7
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0
2
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6
8
10
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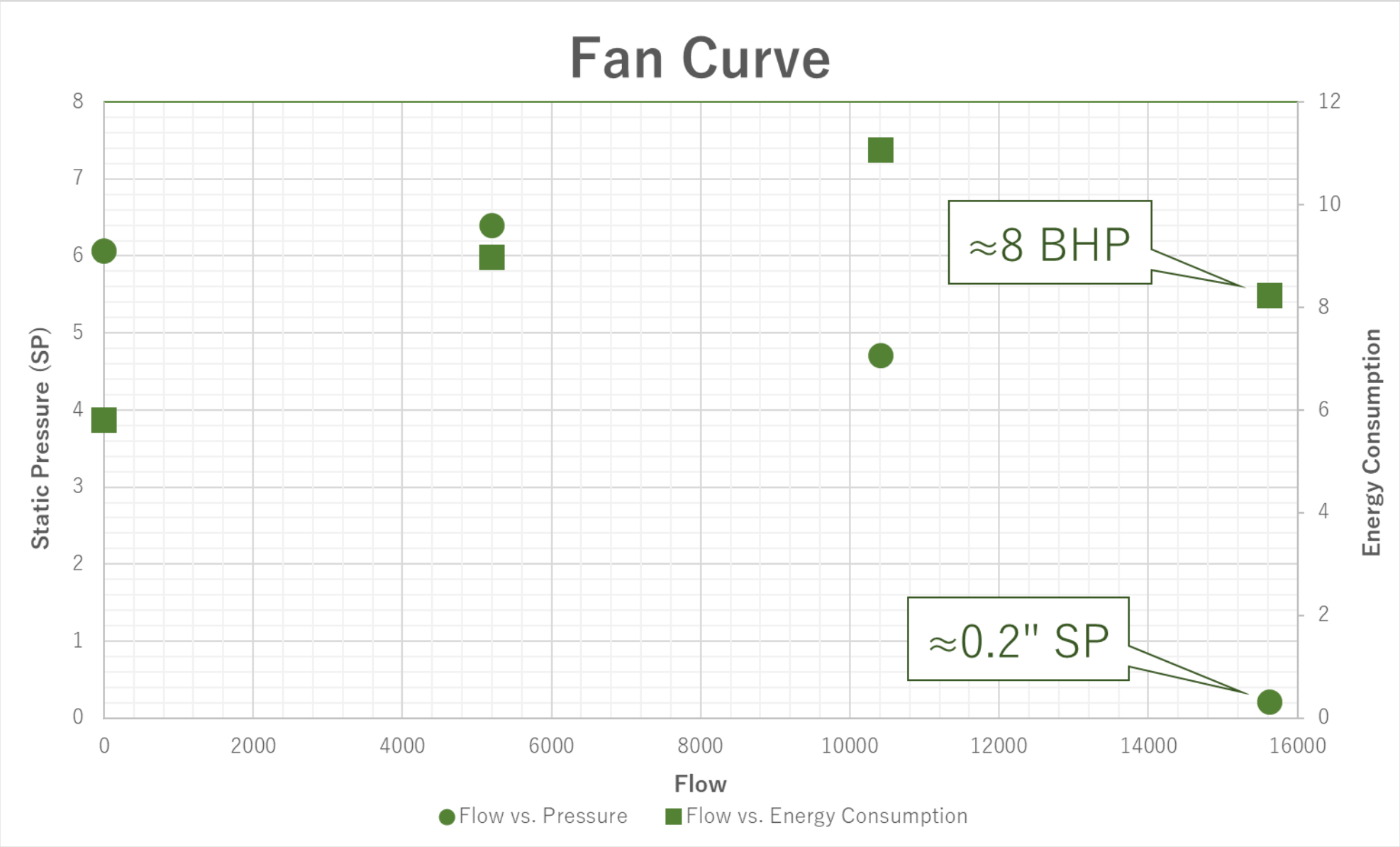
12000
14000
16000
≈11 BHP
≈4.7" SP
Flow vs. Pressure
Flow vs. Energy Consumption


Fan Curve
Static Pressure (SP)
Energy Consumption
Flow
0
1
2
3
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5
6
7
8
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2
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6
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10
12
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2000
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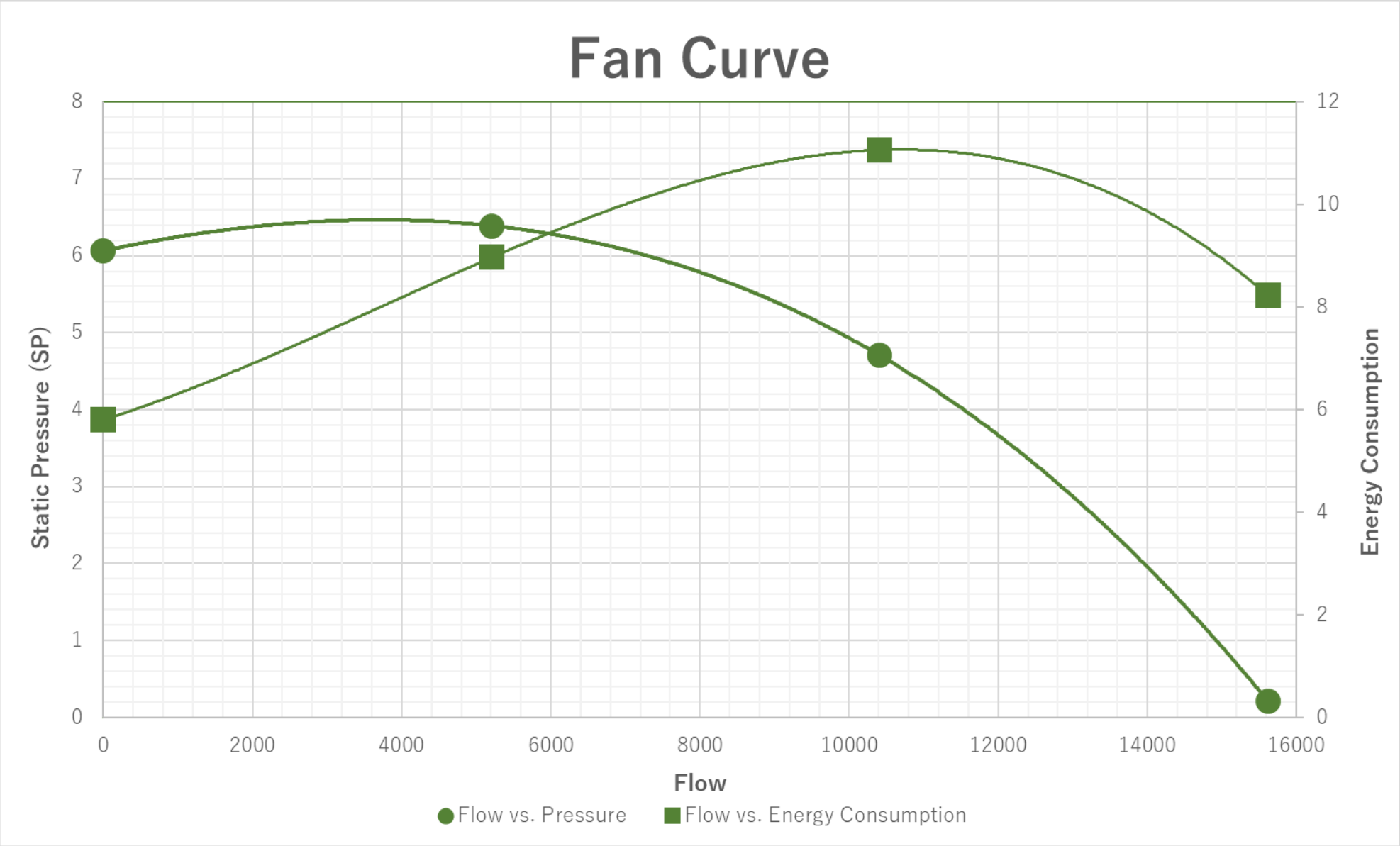
8000
10000
12000
14000
16000
≈8 BHP
≈0.2" SP
Flow vs. Pressure
Flow vs. Energy Consumption


Fan Curve
Static Pressure (SP)
Energy Consumption
Flow
0
1
2
3
4
5
6
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8
0
2
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6
8
10
12
0
2000
4000
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8000
10000
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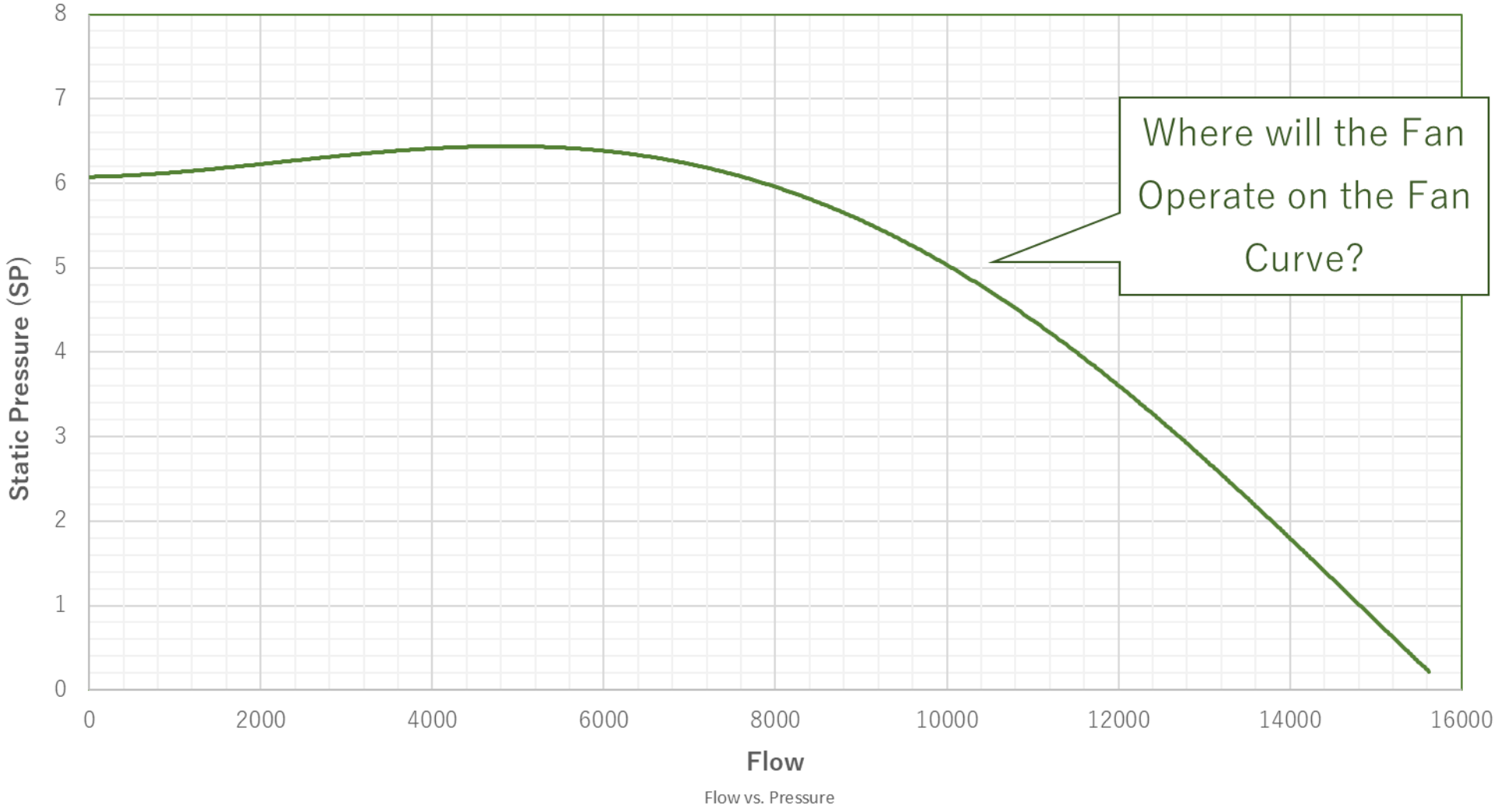
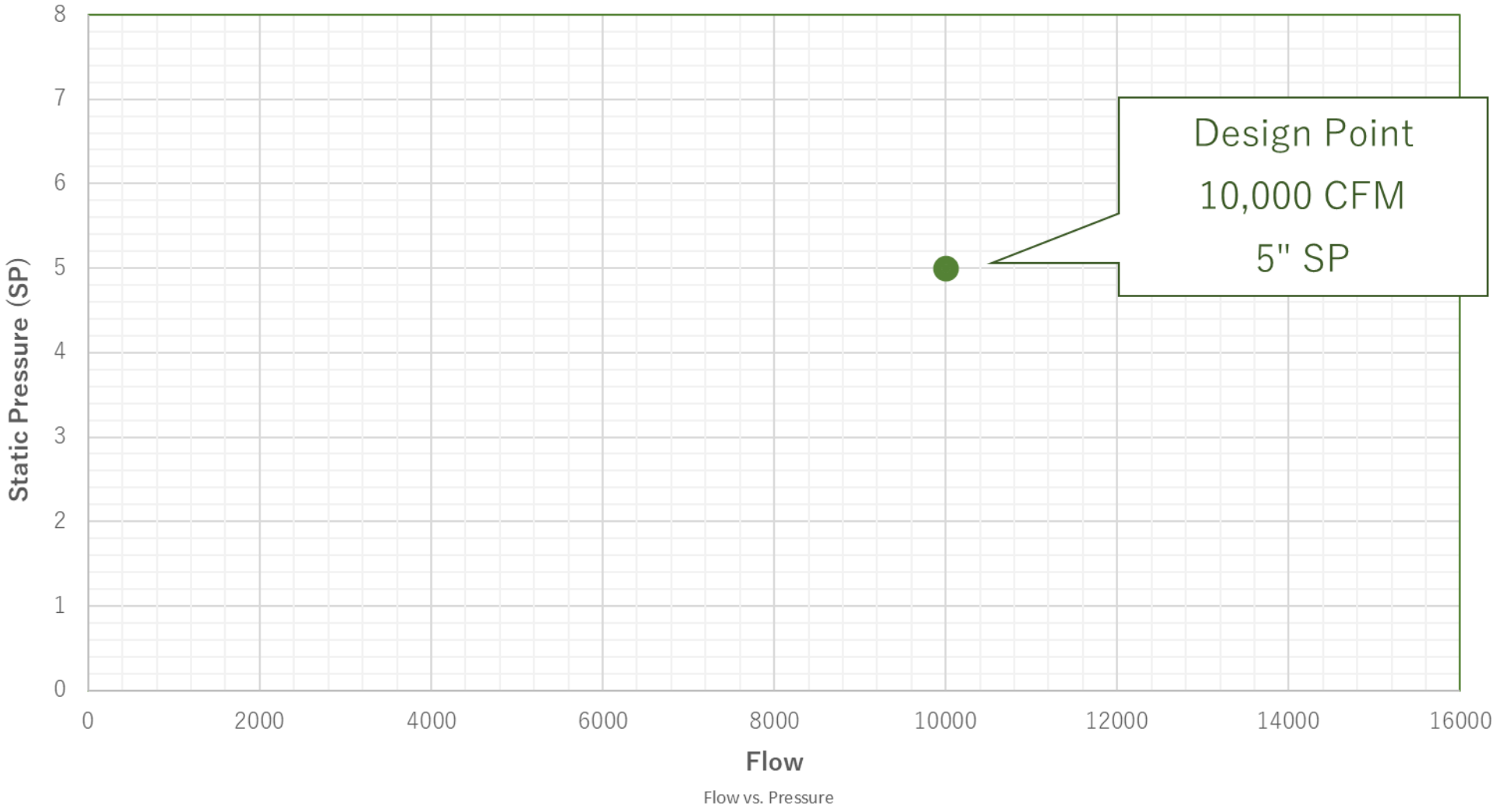
16000
Flow vs. Pressure
Flow vs. Energy Consumption

Fan Curves-Operating Point

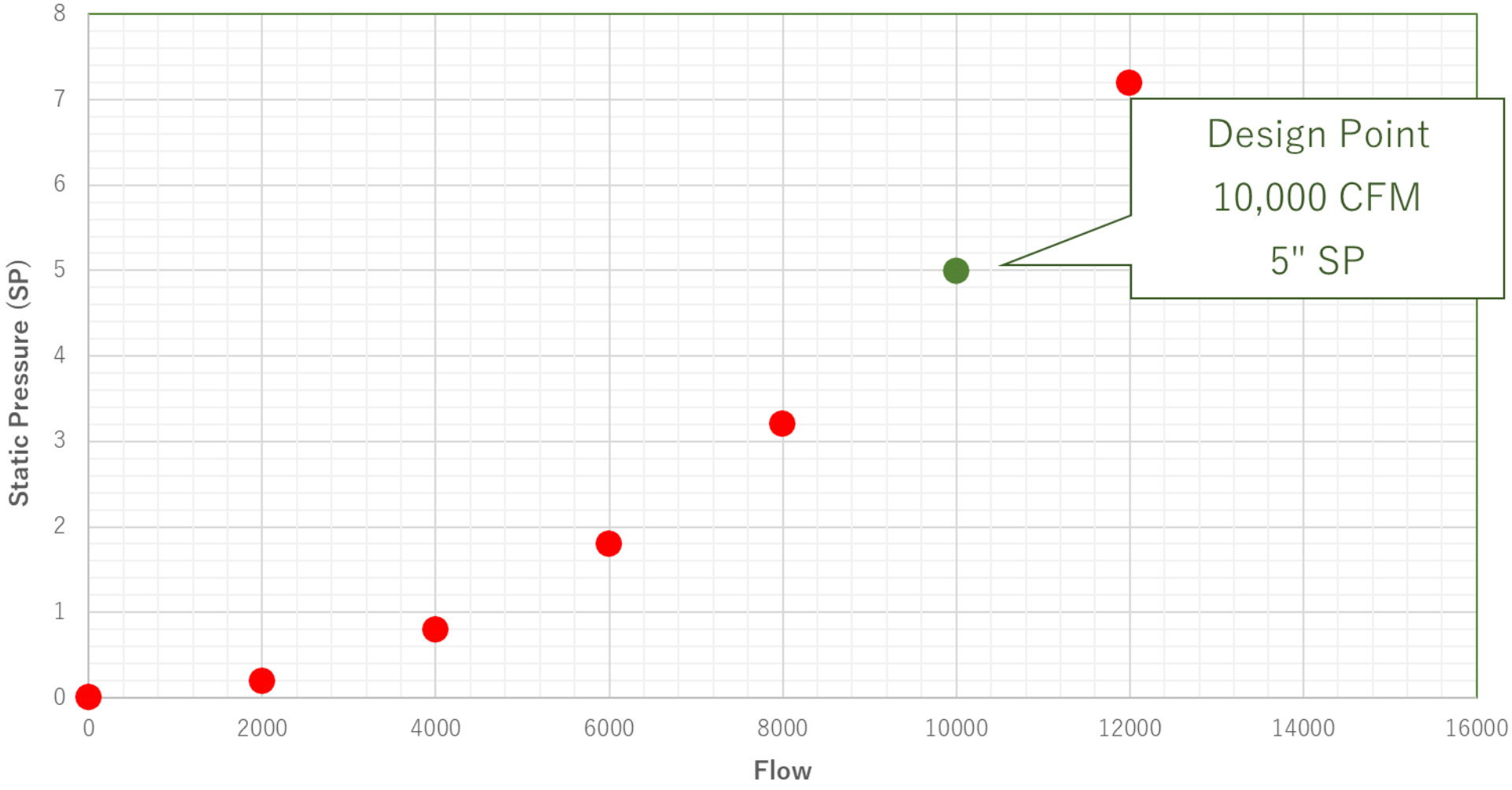
Fan Curve vs. Point of Operation



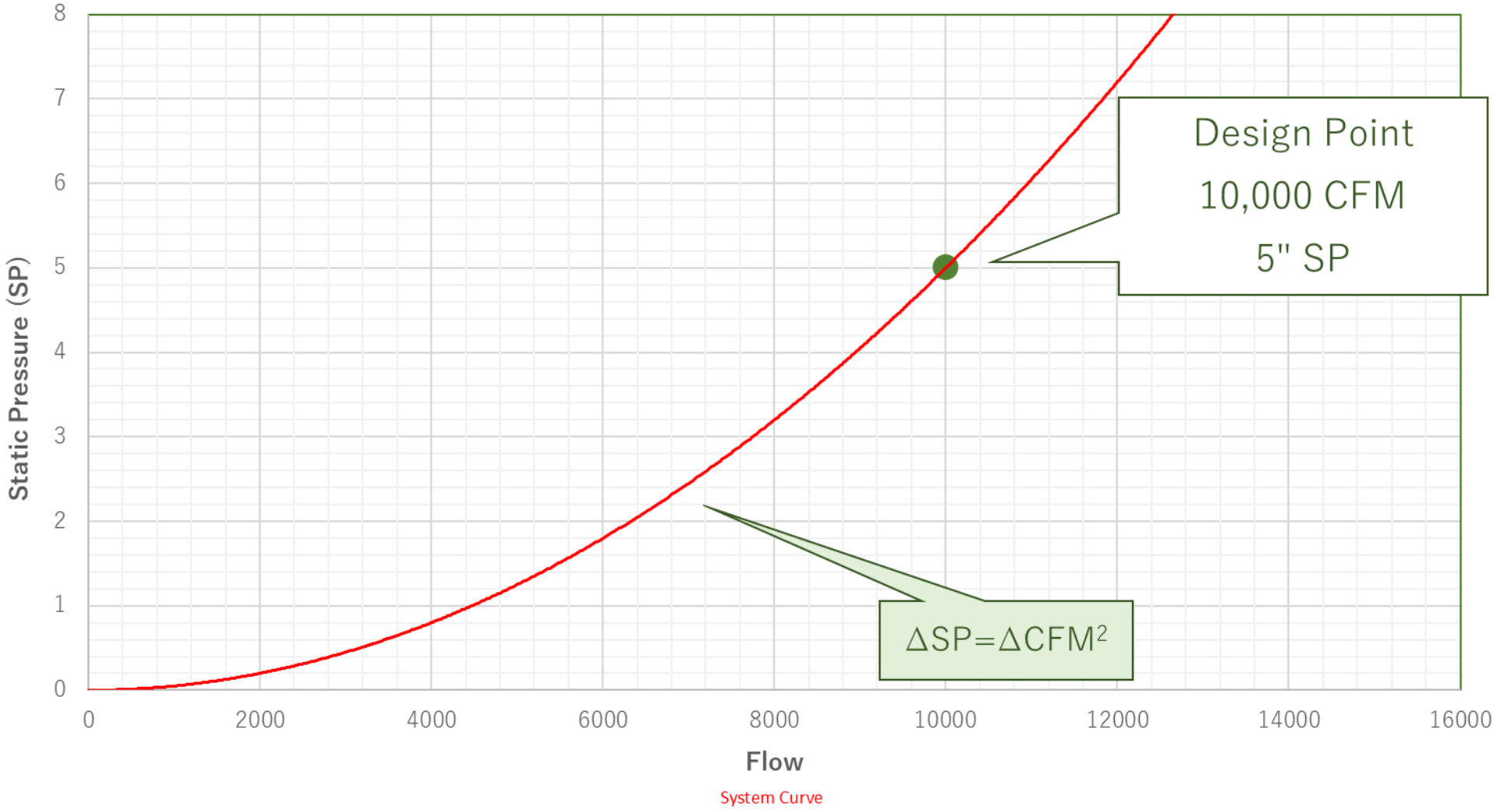
Fan Curve vs. Point of Operation



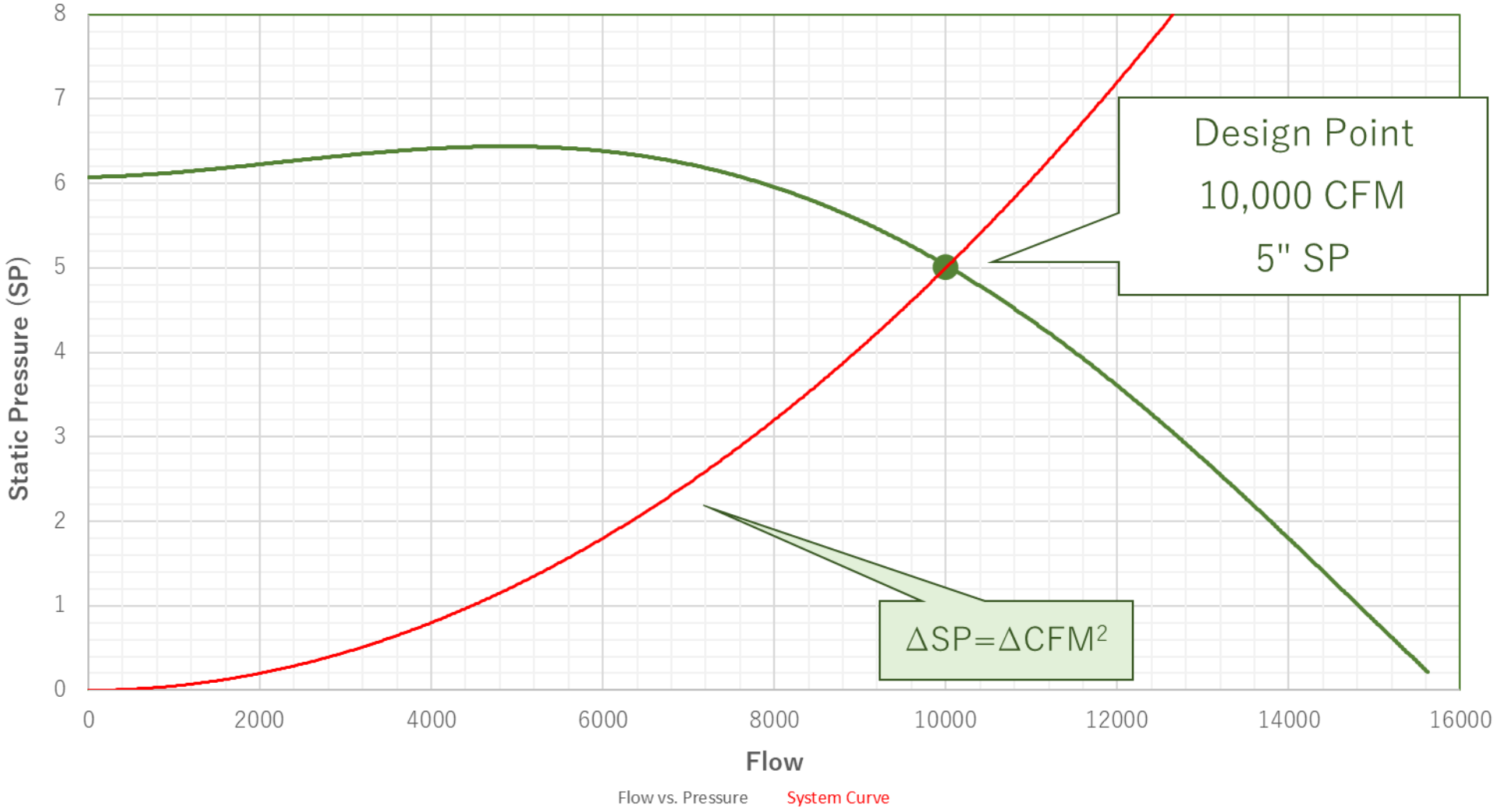
Fan Curve vs. Point of Operation



Fan Curve vs. Point of Operation



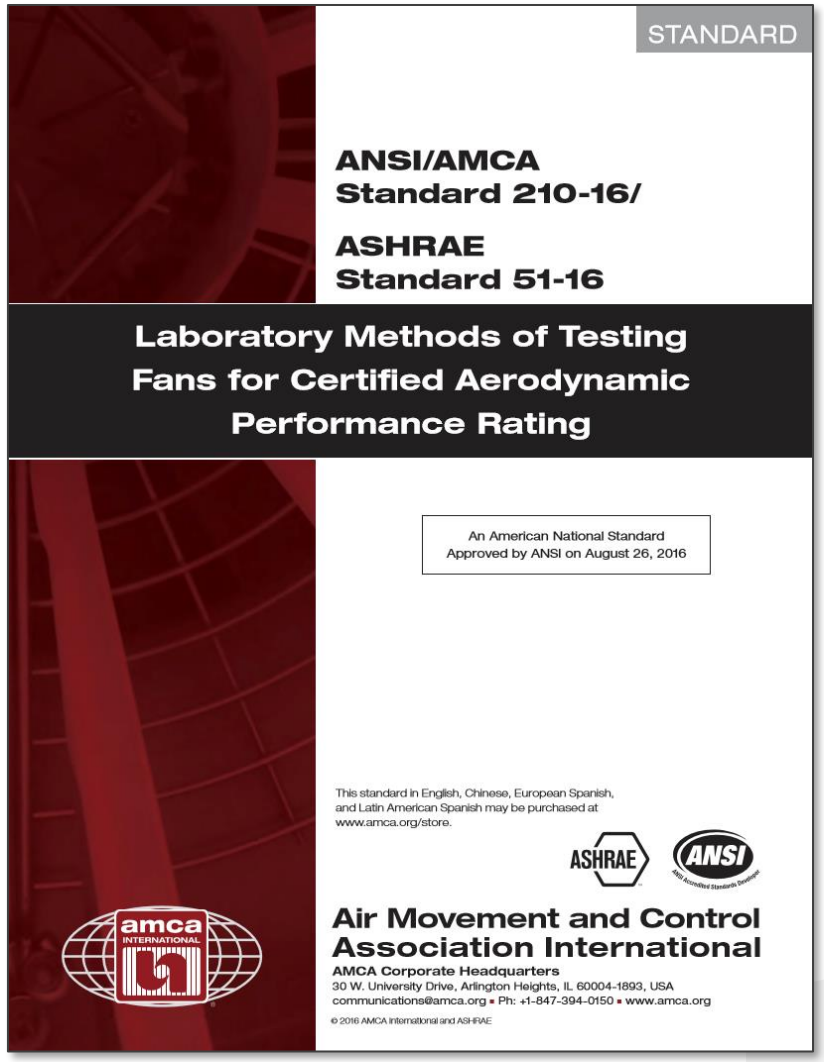
Fan Curve vs. Point of Operation



Testing and Rating

Testing and Rating:

- Tested:
- In Accordance with AMCA Standard 210 (ASHRAE 51)


STANDARD

ANSI/AMCA
Standard 210-16/

ASHRAE
Standard 51-16

Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating

An American National Standard
Approved by ANSI on August 26, 2016

This standard in English, Chinese, European Spanish, and Latin American Spanish may be purchased at www.amca.org/store.

ASHRAE ANSI

amca INTERNATIONAL

Air Movement and Control Association International

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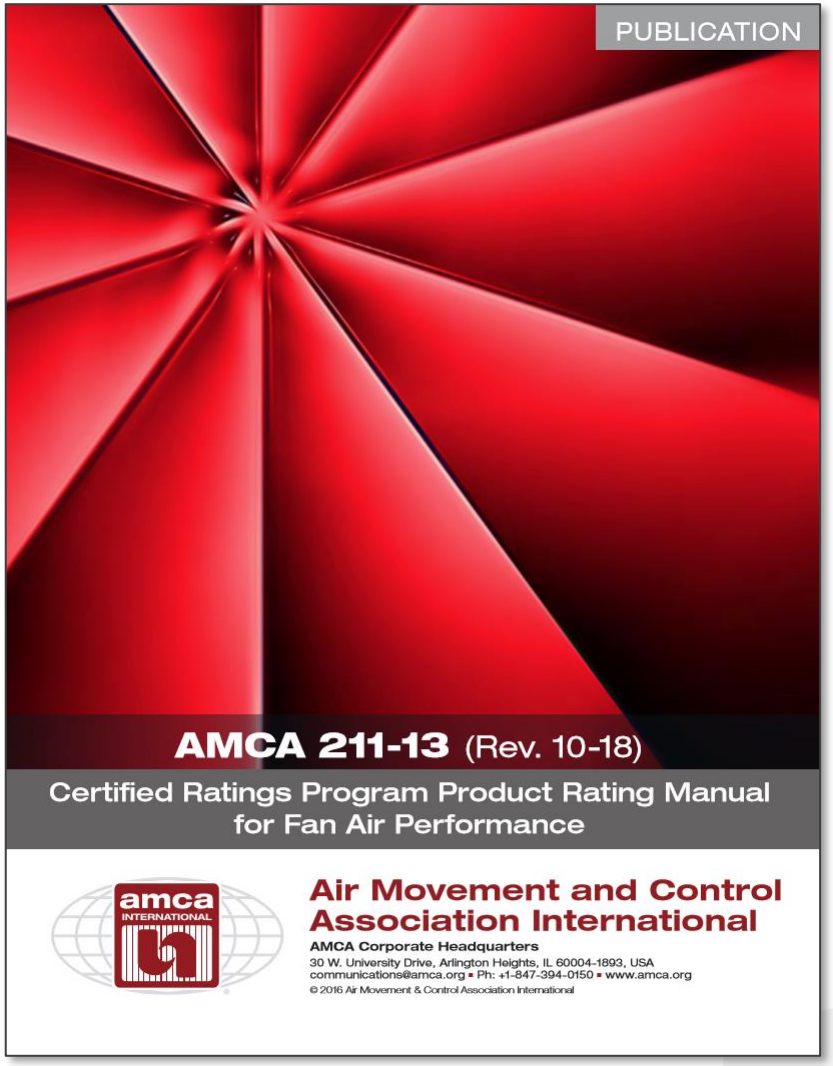
AIR PERFORMANCE

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. ®

Testing and Rating:

- Tested:
- In Accordance with AMCA Standard 210 (ASHRAE 51-07)
- Rated:
- In Accordance with AMCA Publication 211



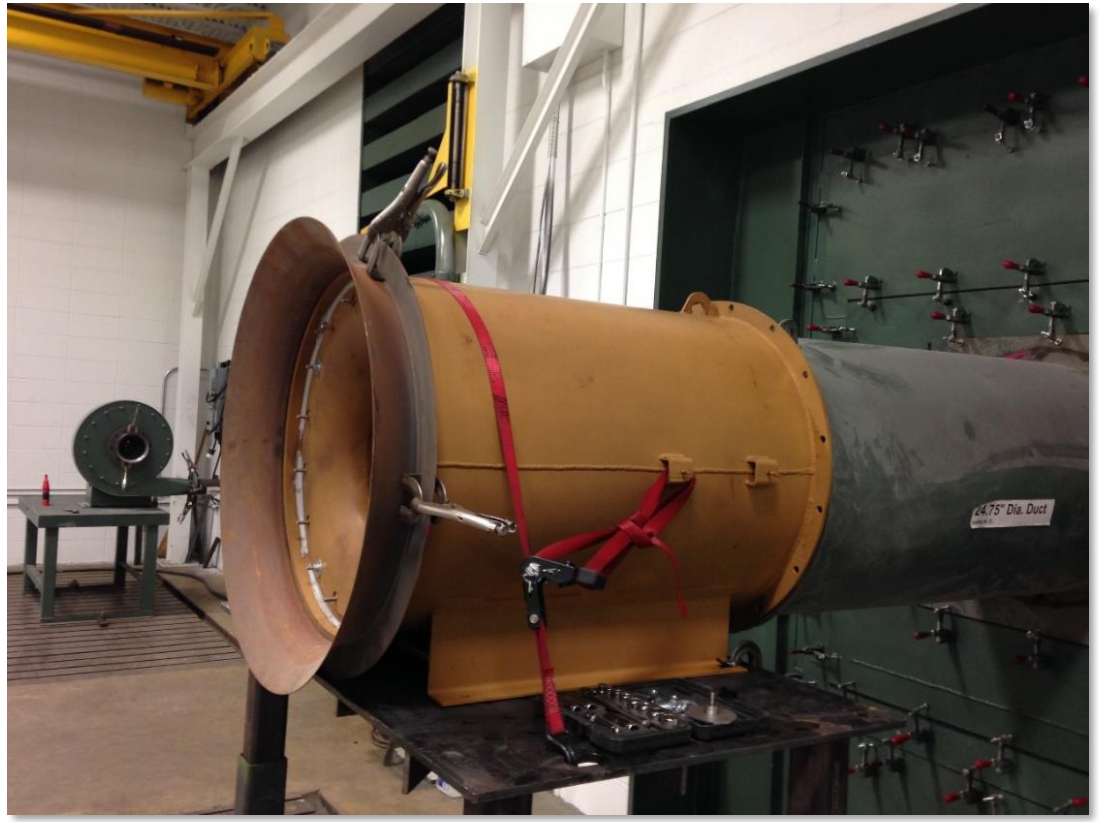
amca CERTIFIED RATINGS
AIR PERFORMANCE
AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL, INC. ®

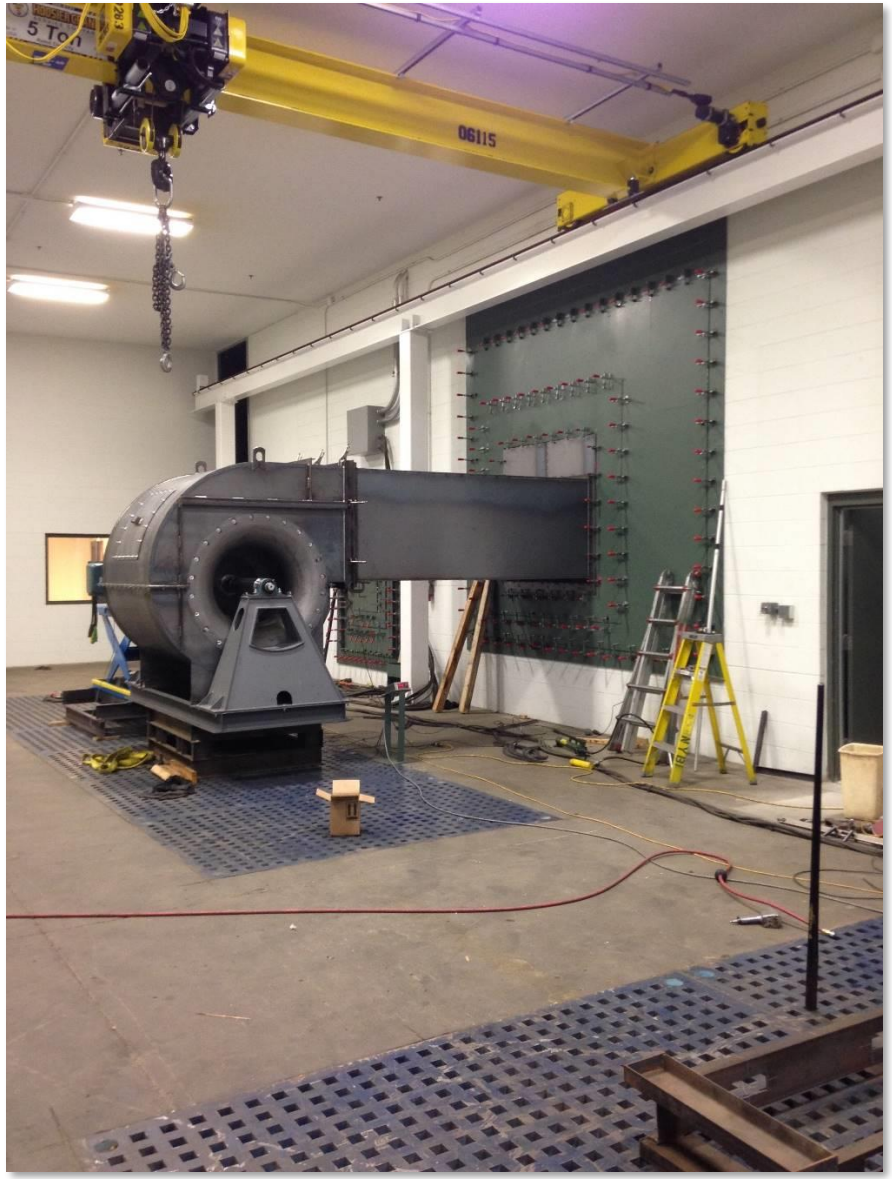
Testing and Rating:

Check Test (AMCA Standard 211)

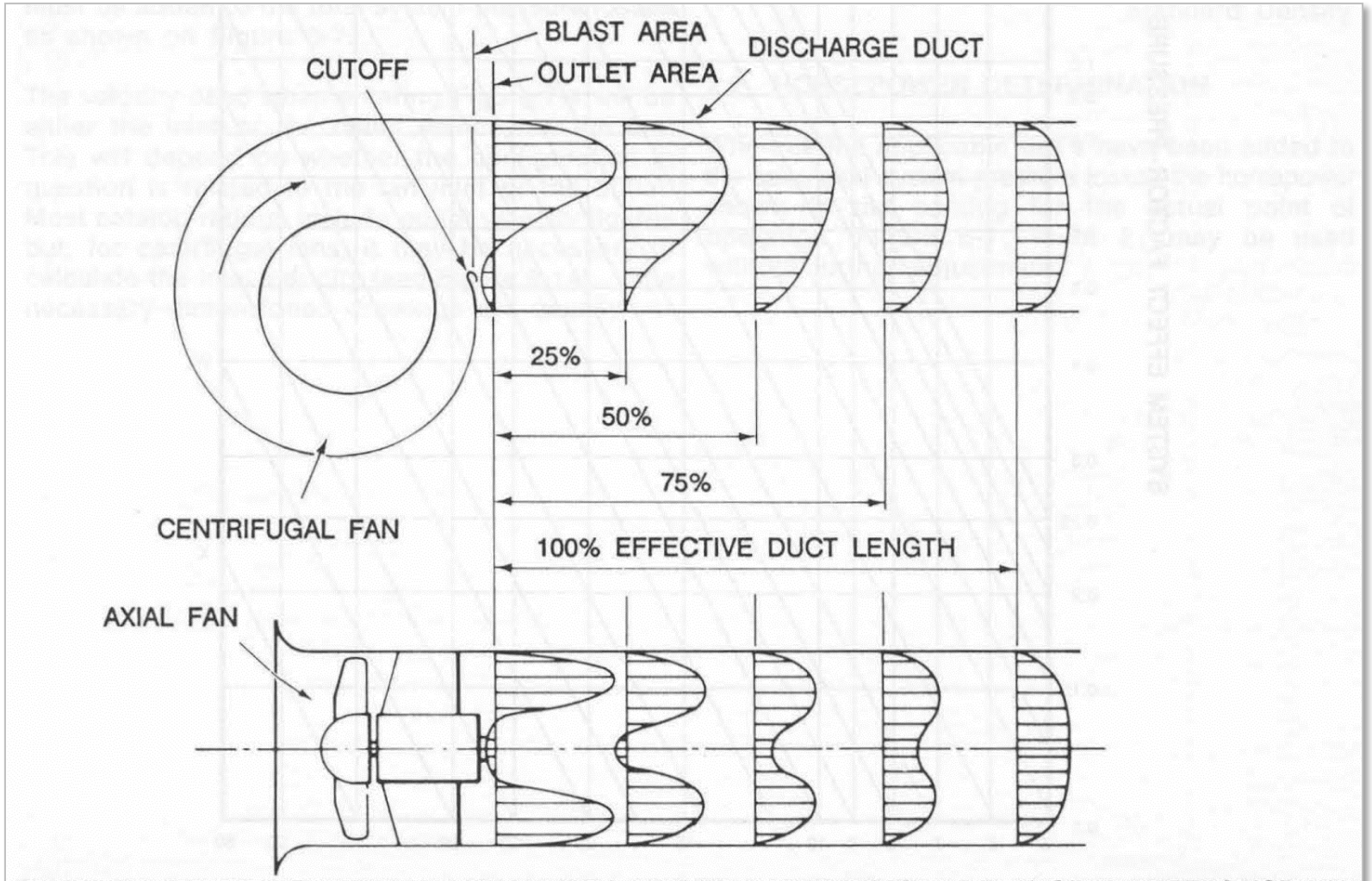
System Effects

System Effects:





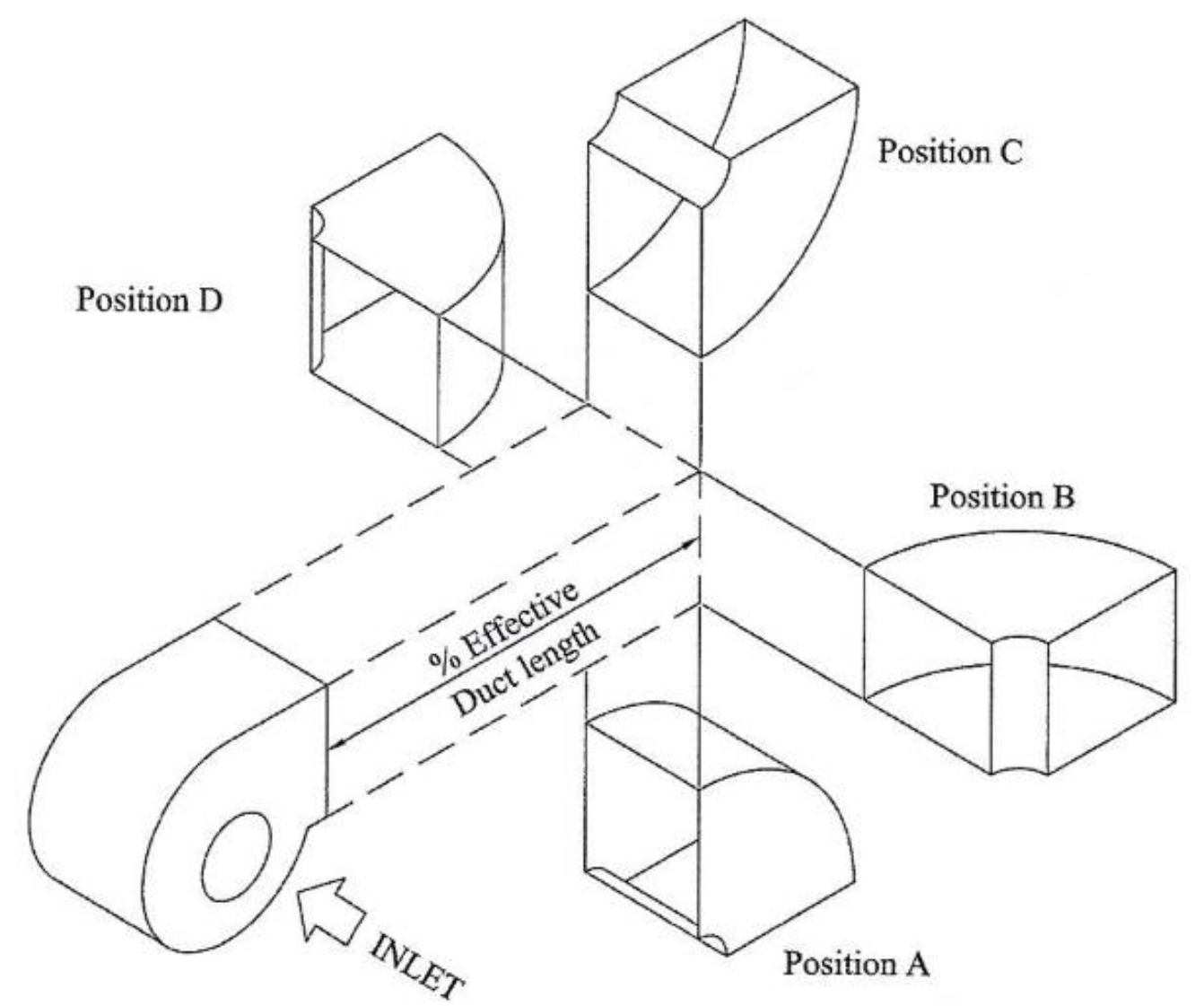
System Effects:



TO CALCULATE 100% EFFECTIVE DUCT LENGTH, ASSUME A MINIMUM OF 2-1/2 DUCT DIAMETERS FOR 2500 FPM OR LESS. ADD 1 DUCT DIAMETER FOR EACH ADDITIONAL 1000 FPM.

EXAMPLE: 5000 FPM = 5 EQUIVALENT DUCT DIAMETERS. IF THE DUCT IS RECTANGULAR WITH SIDE DIMENSIONS a AND b, THE EQUIVALENT DUCT DIAMETER IS EQUAL TO $(4ab/\pi)^{0.5}$

System Effects:



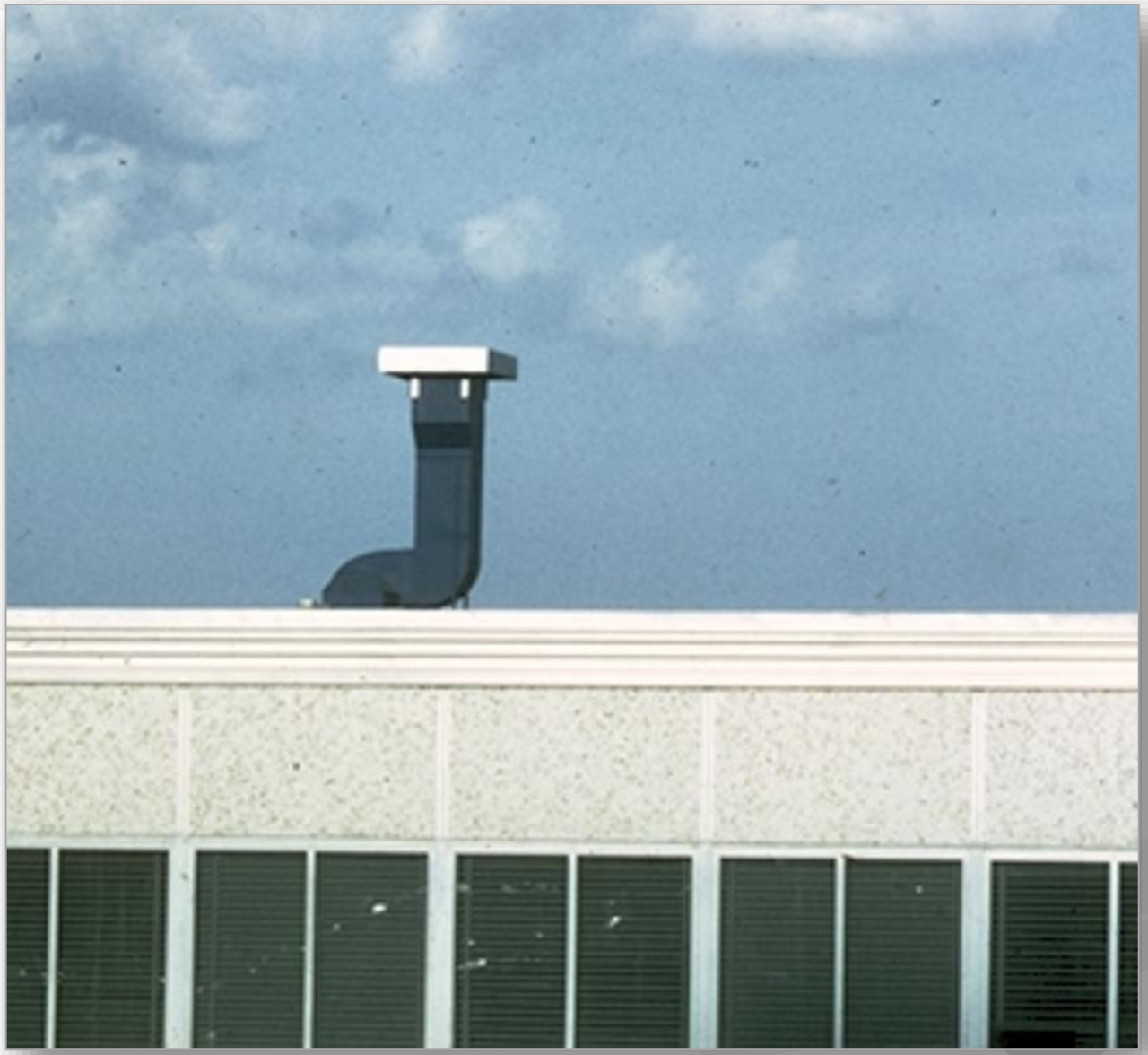
System Effects:

Turned Outlet Away From Neighbors to Reduce Nuisance Noise

- **Unfavorable conditions**:
  - Abrupt 90-degree elbow at inlet
  - Less than half of surface area of inlet seeing air
  - Outlet turned against the rotation of the area
- **Better solution**:
  - CW fan
  - TH discharge
  - Improve inlet condition (larger duct diameter, increased number or gores)

System Effects:

- **Unfavorable conditions**:
  - 90-degree turn directly at outlet
  - Air turned against rotation of fan
  - Rain cover acts as outlet damper directly at outlet of ductwork
- **Better solution**:
  - UB fan discharge
  - No-loss rain stack



System Effects:

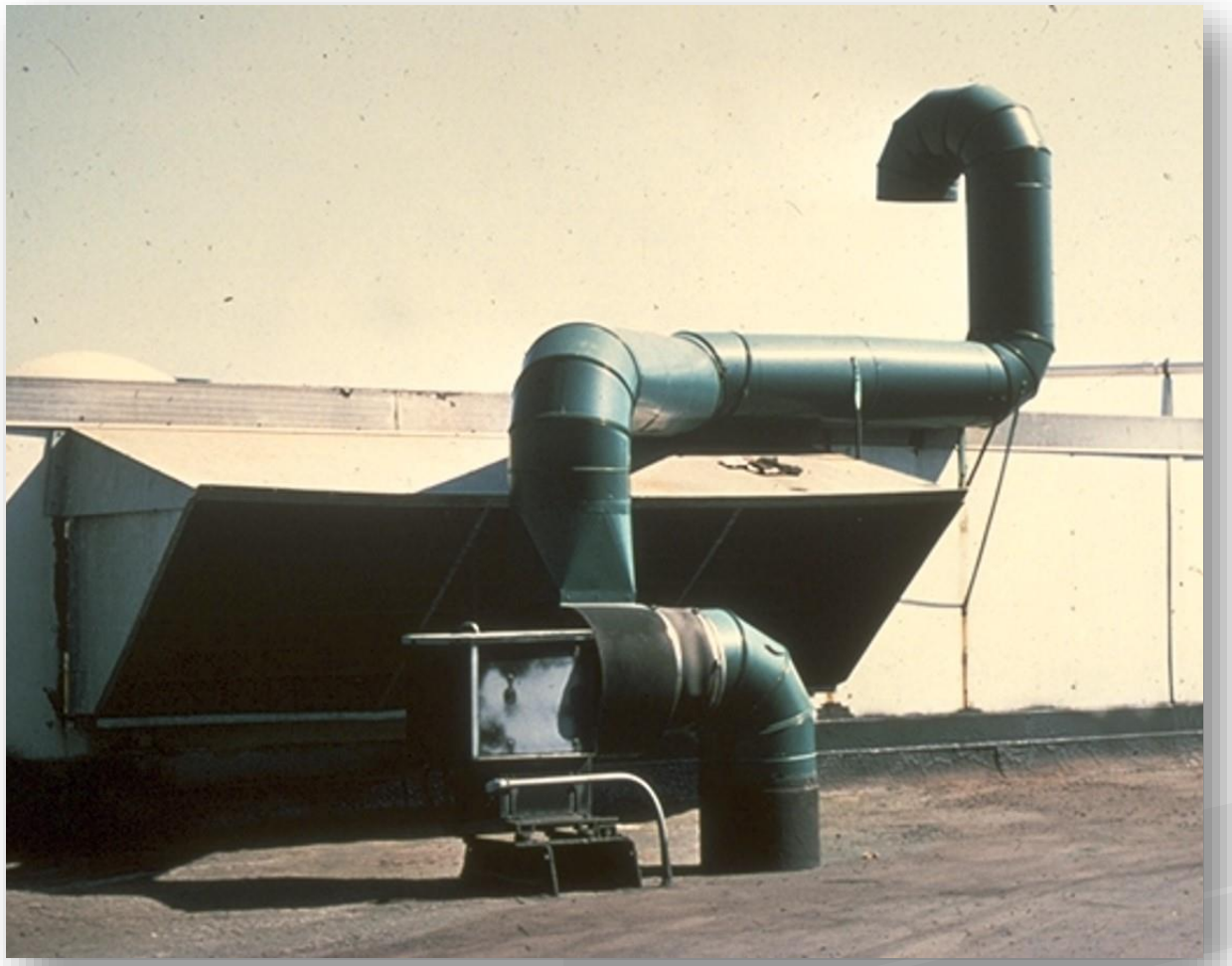
- **Unfavorable conditions**:
  - Air turned against rotation of the fan
  - Damper placed too close to elbow; laminar flow not yet achieved
- **Better solution**:
  - UB fan discharge
  - Move damper further from outlet to allow for evening of velocity profile

System Effects:

- **Unfavorable conditions**:
  - Poorly designed inlet box
  - No outlet ductwork
  - No flexible connector on fan inlet
- **Better solution**:
  - Factory designed inlet box
  - Add for outlet duct
  - Add for a flexible inlet connector

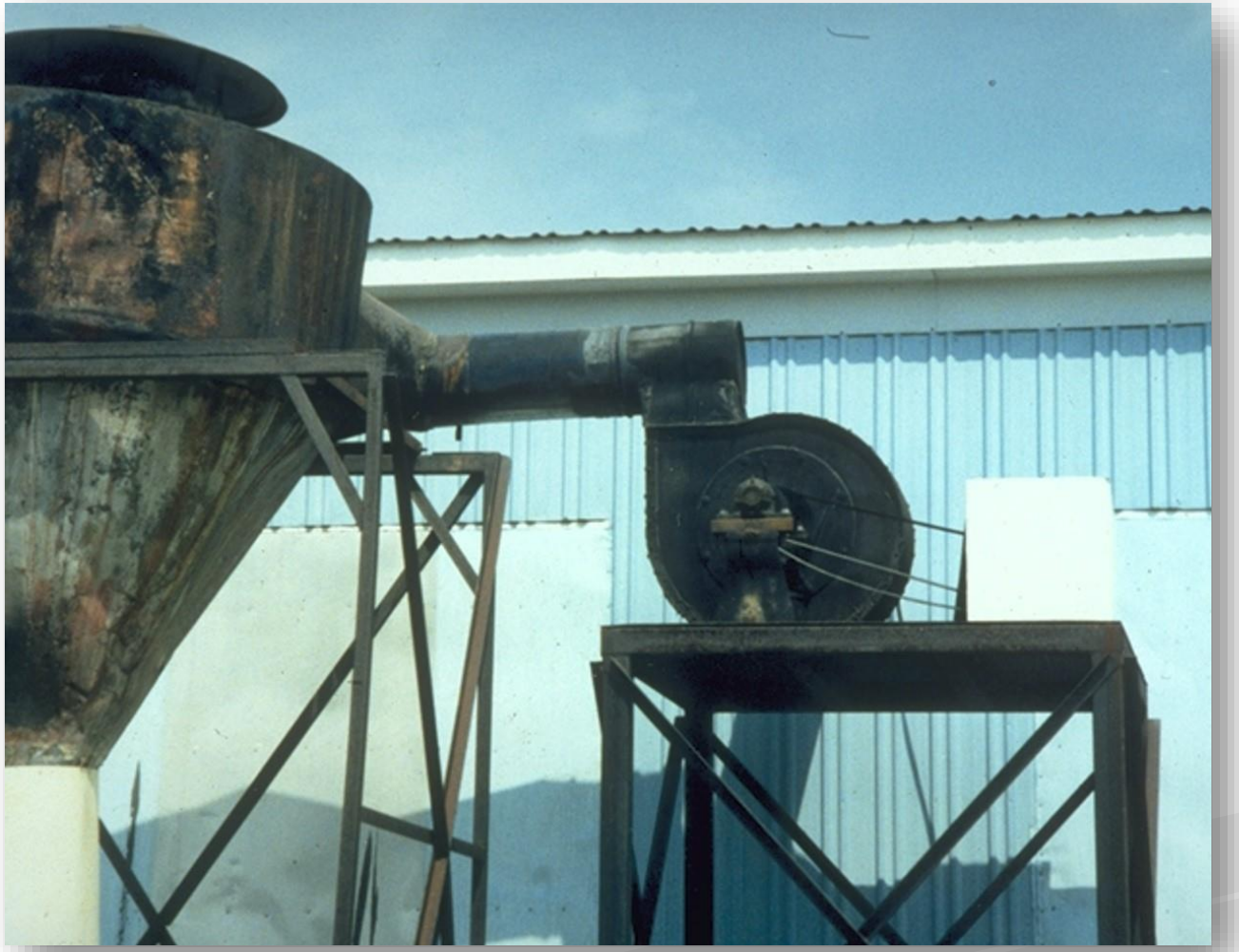
System Effects:

- **System Modification**
- **Unfavorable conditions**:
  - Exhaust air discharge moved to avoid fresh air intake
  - 90-degree elbow at inlet
  - Quick change of direction after fan outlet
- **Better solution**:
  - Transition with no-loss stack



System Effects:

- **Unfavorable conditions**:
  - Flimsy mezzanine doubles as flimsy unitary base
  - Fan deadheads into a 90-degree round elbow
- **Better solution**:
  - Change to CCW TH fan
  - Ensure mezzanine is stout and then mount fan on proper unitary base onto mezzanine



System Effects (not actually):

- Material Handling Fan
- Fan Operating Backwards

System Effects:

- Silencer at the fan inlet reduces transmitting of sound into factory
- Rectangular to round transition
- No loss rainhood

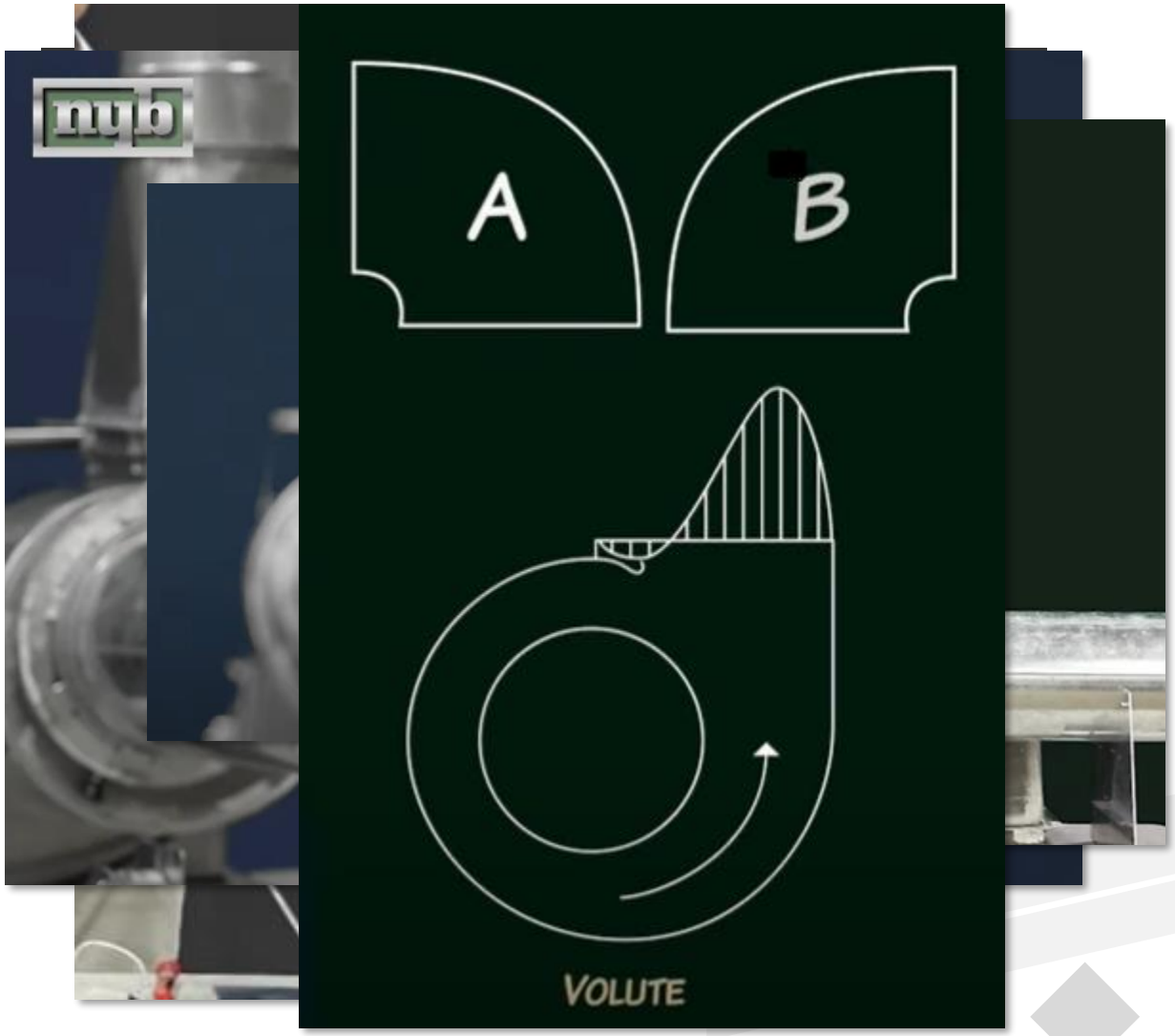
System Effect Demonstration

System Effects Video:

- Fan
- Open Inlet
- Ducted Outlet
- Pitot Tube (can’t see)
- Damper
- Magnehelic

Topics:

- 90˚ Elbow
- Corkscrews
- Inlet Boxes
- Straight Runs of Ductwork
- Discharge Ductwork (straight runs)
- Discharge Elbows



System Effect

90˚ Elbow

Review

Non-Vaned Elbows vs. Vaned Elbows

System Effect Corkscrews

Review

Corkscrews

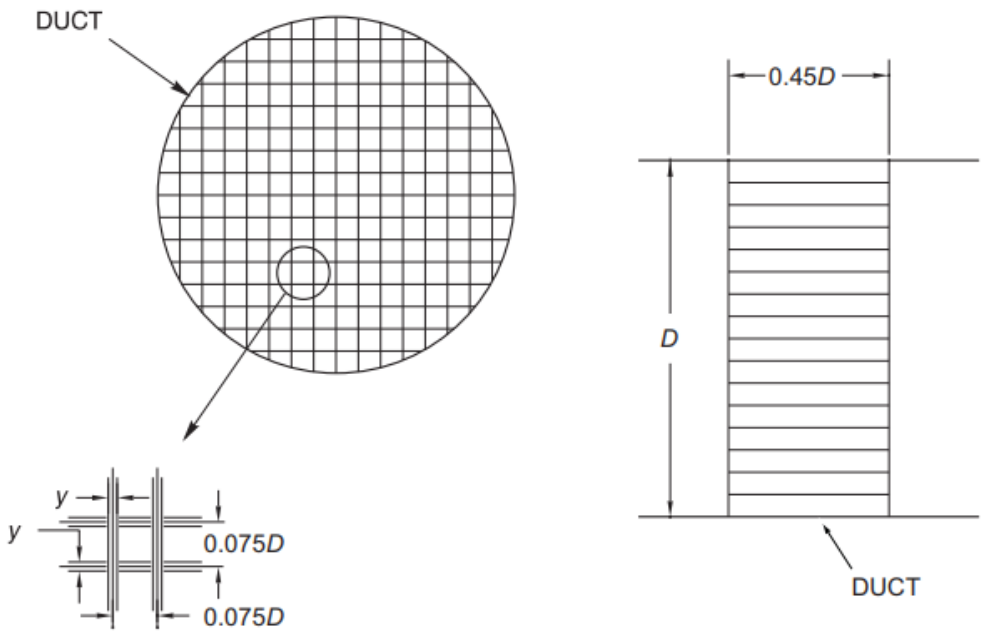


Figure 9.10A - ANSI/AMCA Standard 210 Egg-Crate Straightener

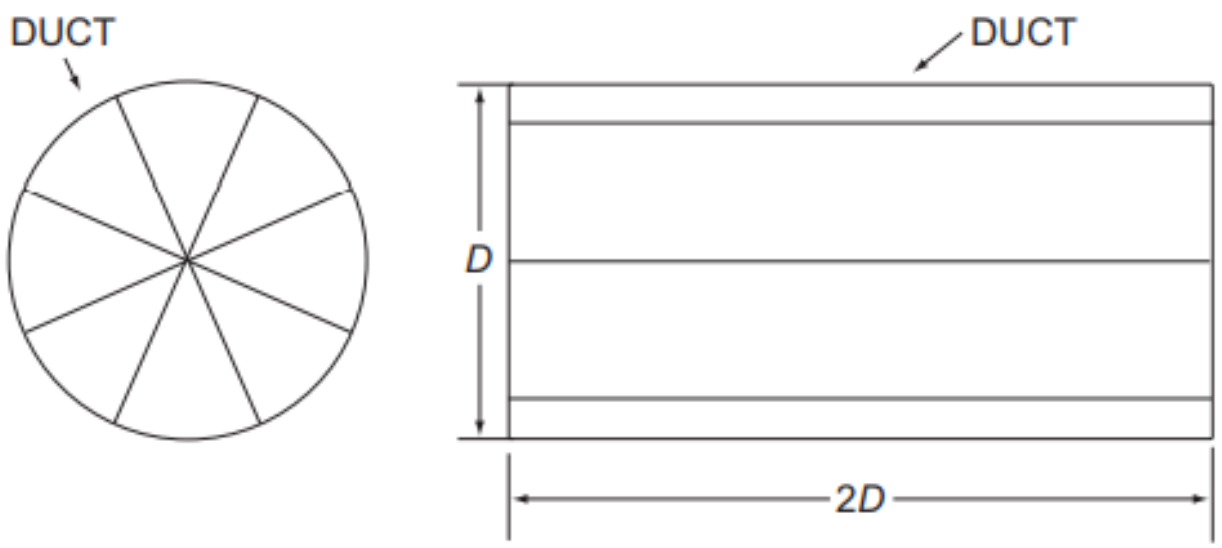


Figure 9.10B - ISO 5801 Star Straightener

System Effect

Inlet Boxes

Review

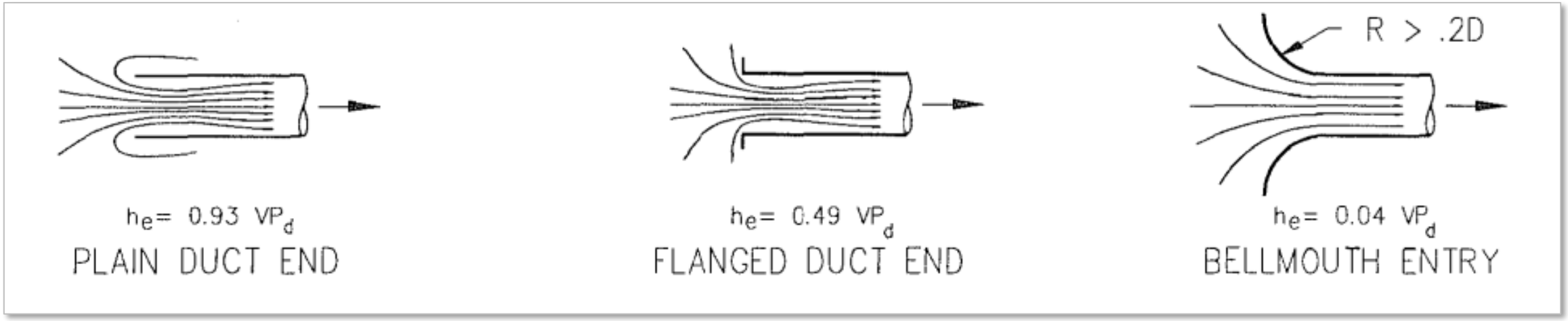
Inlet Boxes

System Effect

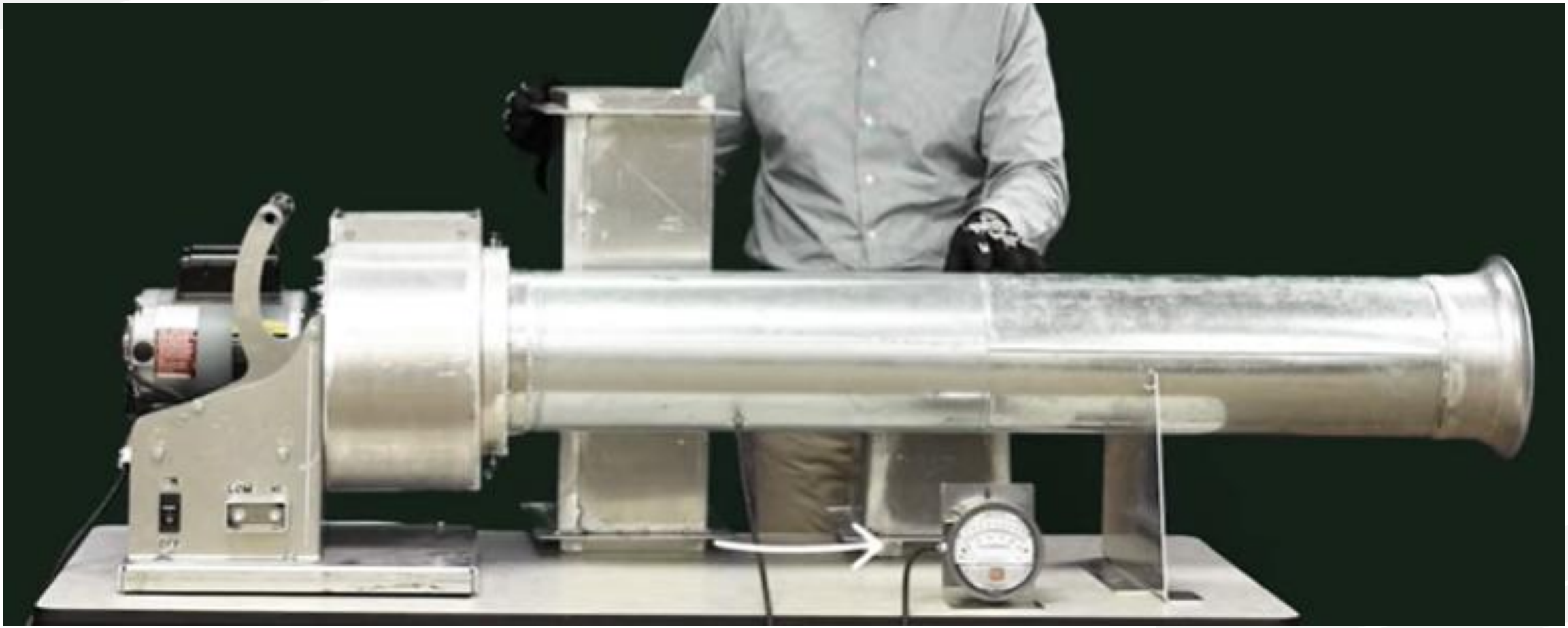
Straight Runs of Ductwork

Review

Straight Runs of Ductwork


R > .2D
h_e= 0.93 VP_d
PLAIN DUCT END
h_e= 0.49 VP_d
FLANGED DUCT END
h_e= 0.04 VP_d
BELLMOUTH ENTRY

System Effects Video:

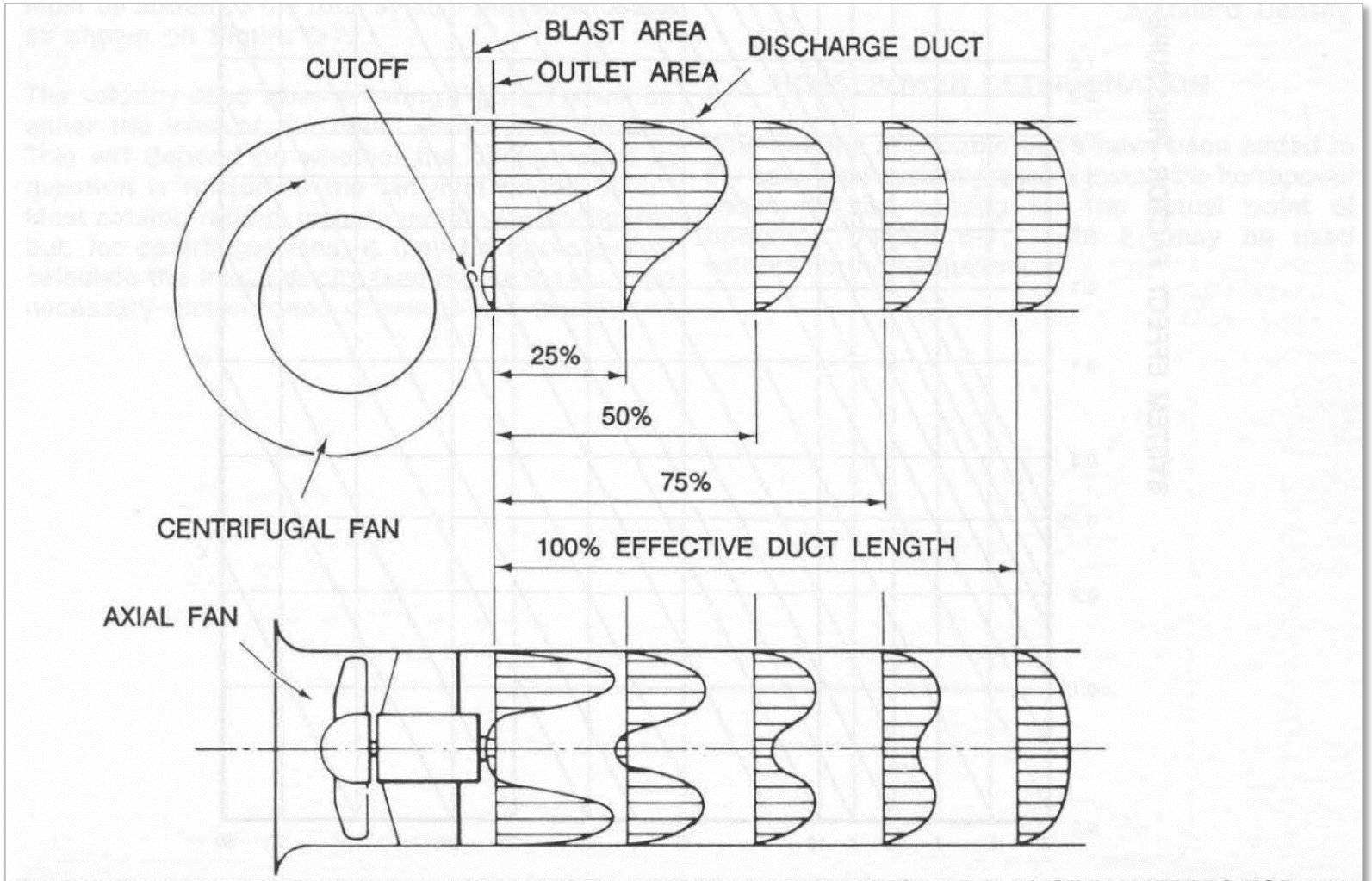


System Effect Discharge Duct

Review

Discharge Ductwork (straight runs)

System Effects:



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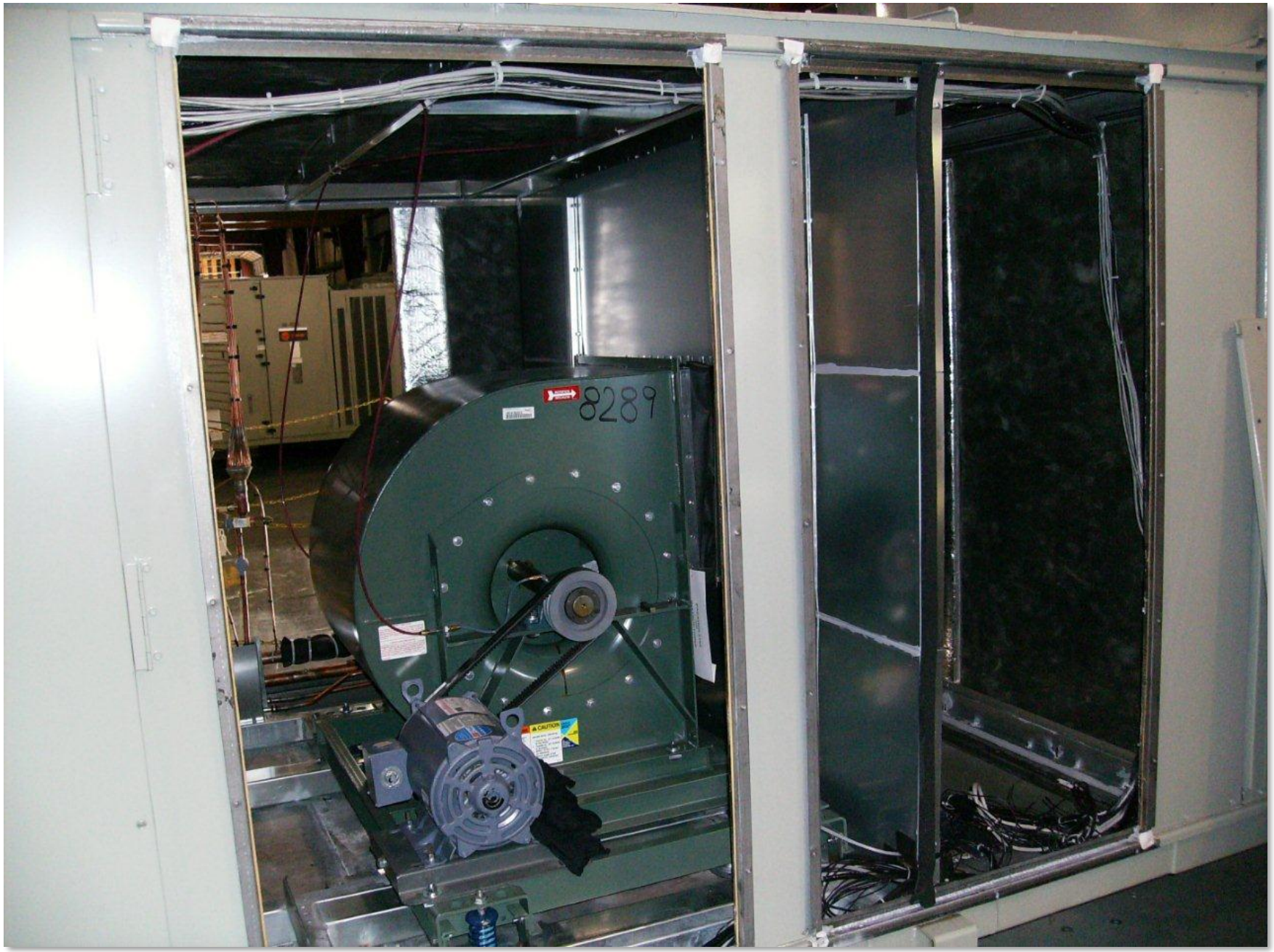
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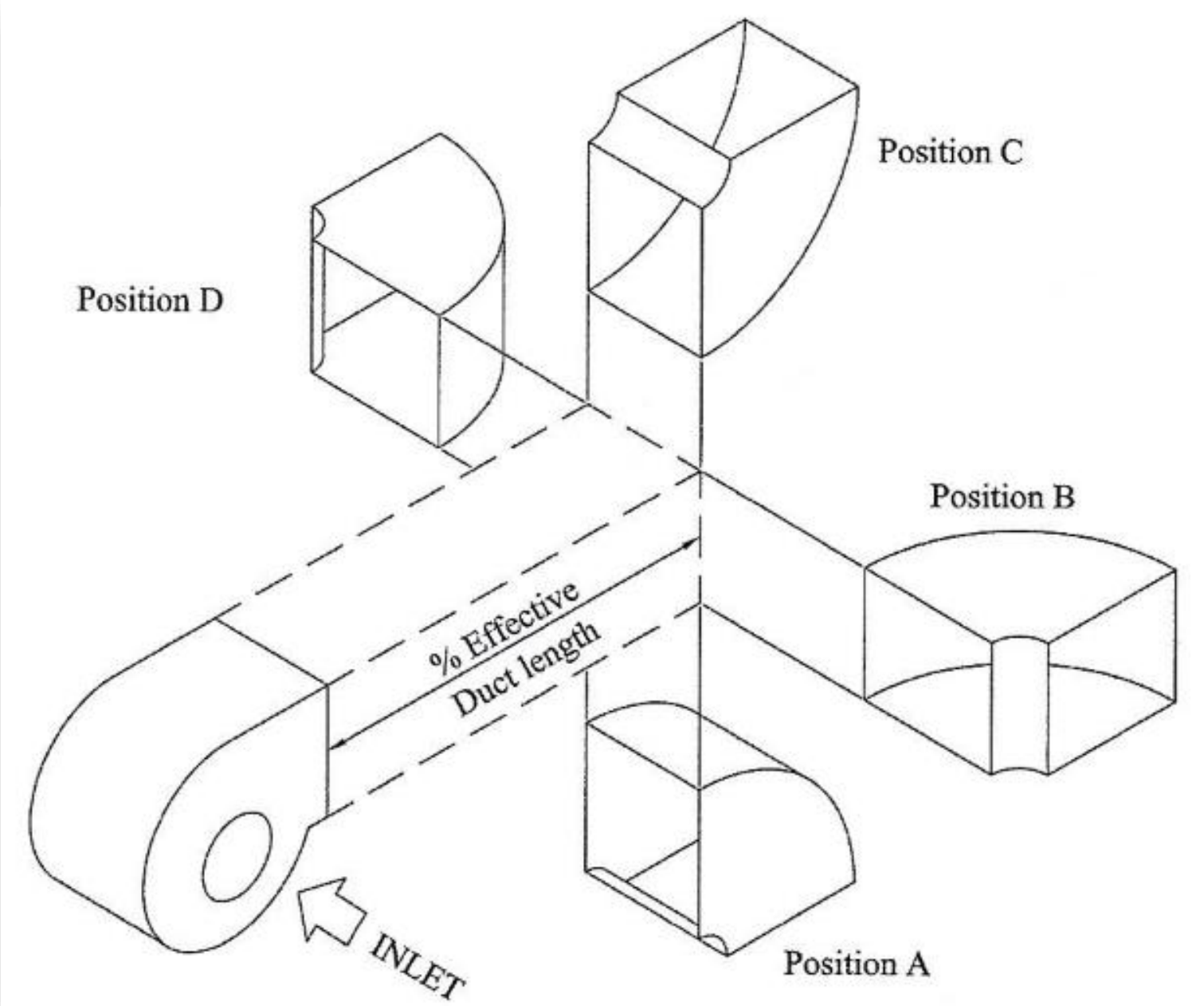
System Effect Discharge Elbows

Review

Discharge Elbows


Position C
Position D
Position B
% Effective
Duct length
INLET
Position A

Fonts of System Information

26,000 CFM ≈ 1 ton/minute

4,000 ft/min ≈ 45 mph

Straight Duct vs. Curved Duct

(straight road vs. curvy roads)

1 BHP Costs ≈ $600-$800/year

Resources

- **AMCA International**: *www.amca.org*
- **AMCA Publications:** *www.amca.org/store*

  > 201-02: Fans and Systems *(Available for purchase)*

  > 211-13: Certified Ratings Program — Product Rating Manual for Fan Air Performance *(Free PDF download available)*

- **ANSI/AMCA Standard 210 / ASHRAE 51-16**: *www.amca.org/store*

  > Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating (Available for purchase)

- **AMCA Video Library:** *System Effect*

  > System Effect – A brief explanatory video outlining the system effect phenomena *(Free video)*

Resources

- **Nyb Videos**:
  - *The New York Blower Company – YouTube*
- **Nyb Engineering Letters:**
  - *Engineering Letters for Industrial Fans | New York Blower*
- **Fan Fundamentals:**
  - *New to Fans? Start Here. | New York Blower Company (nyb.com)*
- **Fan Selection Software:**
  - *New York Blower - Fan-to-Size On the Web*

Q & A

Survey QR Code:

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If you have any questions, please contact Lisa Cherney, Education Manager, at AMCA International** (lcherney@amca.org)**.

NEXT SESSION @ 10:30AM:

Damper Application Manuals & Fire/Smoke Damper Updates